



#C5653 Installation Instructions 2019-2020 Chevy/GMC 1500 4wd Front Skid Plate

Read and understand all instructions and warnings prior to installation of product and operation of vehicle.

Zone Offroad Products recommends this system be installed by a professional technician. In addition to these instructions, professional knowledge of disassembly/ reassembly procedures and post installation checks must be known. Minimum tool requirements include the following: Assorted metric and standard wrenches, hammer, hydraulic floor jack and a set of jack stands. See the "Special Tools Required" section for additional tools needed to complete this installation properly and safely.

» PRODUCT SAFETY WARNING

Certain Zone Suspension Products are intended to improve off-road performance. Modifying your vehicle for off-road use may result in the vehicle handling differently than a factory equipped vehicle. Extreme care must be used to prevent loss of control or vehicle rollover. Failure to drive your modified vehicle safely may result in serious injury or death. Zone Offroad Products does not recommend the combined use of suspension lifts, body lifts, or other lifting devices.

You should never operate your modified vehicle under the influence of alcohol or drugs. Always drive your modified vehicle at reduced speeds to ensure your ability to control your vehicle under all driving conditions. Always wear your seat belt.

» TECHNICAL SUPPORT

www.zoneoffroad.com may have additional information about this product including the latest instructions, videos, photos, etc.

Send an e-mail to tech-zone@ridefox.com detailing your issue for a quick response.

888.998.ZONE Call to speak directly with Zone tech support.

Difficulty Level

easy ① 2 3 4 5 difficult

Estimated installation: 10 mins

» PRE-INSTALLATION NOTES

1. Special literature required: OE Service Manual for model/year of vehicle. Refer to manual for proper disassembly/reassembly procedures of OE and related components.
2. Adhere to recommendations when replacement fasteners, retainers and keepers are called out in the OE manual.
3. Larger rim and tire combinations may increase leverage on suspension, steering, and related components. When selecting combinations larger than OE, consider the additional stress you could be inducing on the OE and related components.
4. Post suspension system vehicles may experience drive line vibrations. Angles may require tuning, slider on shaft may require replacement, shafts may need to be lengthened or trued, and U-joints may need to be replaced.
5. Secure and properly block vehicle prior to installation of Zone Offroad Products. Always wear safety glasses when using power tools.
6. If installation is to be performed without a hoist, Zone Offroad Products recommends rear alterations first.
7. Due to payload options and initial ride height variances, the amount of lift is a base figure. Final ride height dimensions may vary in accordance to original vehicle attitude. Always measure the attitude prior to beginning installation.

Kit Contents

Qty	Part		
1	Front "Zone" Skid Plate	1	861 Bolt Pack
2	319 Bolt Pack		

INSTALLATION INSTRUCTIONS

This skid plate is designed to only work with the Zone Offroad Products 19+ Chevy/GM 1500 2/4wd suspension systems.

1. Park the vehicle on a clean, flat surface and block the rear wheels for safety.
2. Locate the factory plastic splash guard. Disconnect the splash guard from the lower and upper frame crossmembers. Save hardware.

Note: Trail Boss / AT4 models will need the intrusion beam removed for the front skid plate to be installed.

3. Locate and remove the bolts mounting the differential skid plate to the bottom of the Zone Offroad front suspension cross-member.
4. Fasten the top of the skid plate to the frame with the provided 1/2" x 4" bolts, washers, and nuts through the hole in the frame, **Figure 1**.
5. Attach the new skid plate to the bottom of the Zone front suspension crossmember with the provided 1/2" bolt. The existing differential skid plate will go underneath of the front skid plate. Fasten with the original kit mounting bolts. Leave hardware loose.
6. Torque all 1/2" hardware to 60 ft-lbs. **Figure 2**.
7. Check all hardware for proper torque after 100 miles.

Step 4 Note

The 1/2" hardware for the frame mount is in Bolt Packs 319

Step 5 Note

The 1/2" hardware for the cross-member mount is in Bolt Pack 861



Figure 1

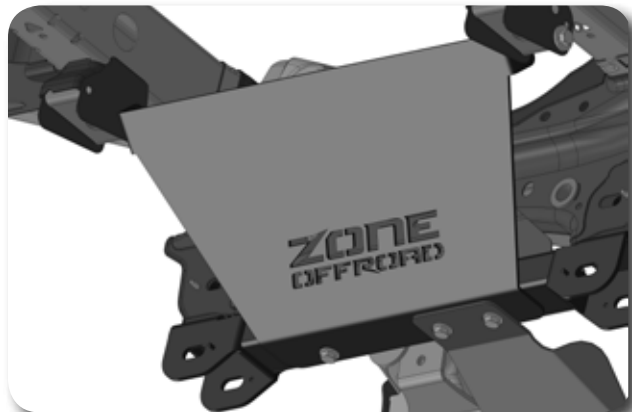


Figure 2