

# XFM55E/HFM55E

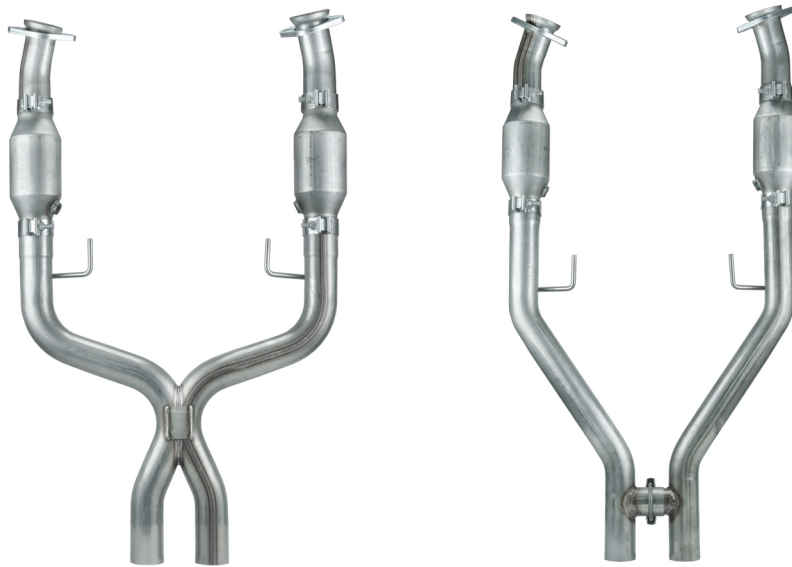
2005-10 Ford Mustang GT

409 Stainless Steel Catted X/H-Pipe

Thanks again for purchasing your new stainless steel Pypes Performance Exhaust. Please take the time now to review these installation instructions and confirm that all the components in the kit were received in your shipment before you begin disassembly. If you find a component missing or have questions about the installation please contact our technical department at [tech@pypesexhaust.com](mailto:tech@pypesexhaust.com) or through our live chat room found on the home page of the Pypes website at [www.pypesexhaust.com](http://www.pypesexhaust.com).



**Pypes Performance Exhaust**  
2705 Clemens Rd B103 Hatfield, PA 19440  
[www.pypesexhaust.com](http://www.pypesexhaust.com) 800-421-3890



## XFM55E

1. Slide the two front legs into the expanded portion of the X-pipe. The two provided HVC21 band clamps will seal these joints.
2. Now install your new x-pipe. Begin by sliding the hanger through the factory mount and connect the rear portion to the factory mid-pipes using the band clamps just removed. Snug the bolts but do not tighten. Some 2008-2010 vehicles do not have the transmission exhaust mounts, thus the hangers will not be needed.
3. Bolt the ball and socket connections together with the provided hardware.
4. Once you have adjusted properly, tighten all the clamps and the flanges. Now install the O2 sensors.

## HFM55E

1. Slide the two front legs into the expanded portion of the H-pipe. The two provided HVC21 band clamps will seal these joints.
2. Now install your new H-pipe. Begin by sliding the hanger through the factory mount and connect the rear portion to the factory mid-pipes using the band clamps just removed. Snug the bolts but do not tighten. Some 2008-2010 vehicles do not have the transmission exhaust mounts, thus the hangers will not be needed.
3. Bolt the ball and socket connections together with the provided hardware.
4. Once you have adjusted properly, tighten all the clamps and the flanges. Now install the O2 sensors.

**ENJOY YOUR NEW PYPES PERFORMANCE EXHAUST!**