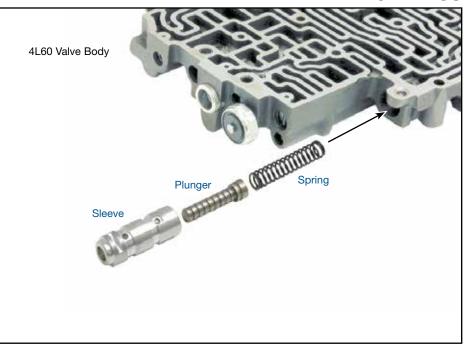
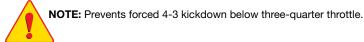
SOMAX PERFORMANCE HIGH PERFORMANCE TRANSMISSION PARTS

Instructions

GM 4L60





1. Disassembly

- a. Remove OE retaining pin and save for reuse.
- b. Remove and discard OE sleeve, plunger and spring.

2. Installation & Assembly

- a. Insert plunger and spring into sleeve in orientation shown.
- b. Install sleeve/plunger/spring assembly into valve bore, just far enough to reinstall OE retaining pin.

Plunger Kit Part No. 77966-94MK

Throttle Valve

- Sleeve
- Plunger
- Spring