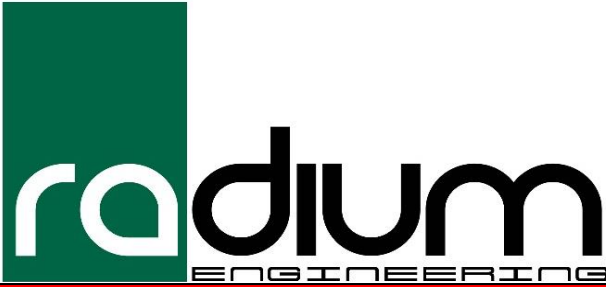


INSTALLATION INSTRUCTIONS

FUEL LINE RETAINING KIT

TOYOTA MK5 SUPRA



Document: 19-0279
Support: info@radiumauto.com

CAUTION

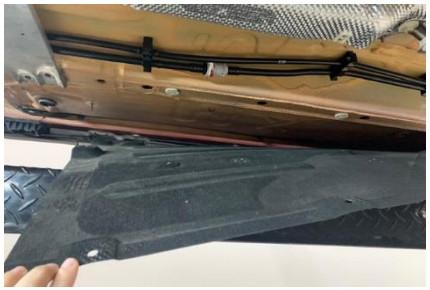



Only a qualified technician following applicable safety procedures should perform the installation of this product. One must have knowledge in repair and modification of fuel systems and general vehicle modifications to install this product.







Gasoline and other fuels are flammable and can be explosive.




Only install in a well-ventilated location to minimize buildup of fuel vapors. No sparks, open flames, smoking or other ignition sources are to be present. Draining and removal of all fuel from the fuel system is recommended. Proper eye and personal protection is required at all times during installation.

WARNING

The fuel system is under pressure! Do not loosen any connections until relieving the fuel system pressure. Consult a service manual for instructions on relieving fuel pressure safely. This product is designed for off-highway and racing use only. Fuel system components may not be legal for sale or use on emissions controlled motor vehicles. Consult local, state, and federal laws.

| STEP | TOOLS NEEDED | INSTRUCTIONS | PHOTO |
|------|--------------------|-----------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
| 1 | Car Lift | Safely raise the vehicle. |  |
| | 8mm Socket Wrench | Dislodge the rear undercarriage panels to gain access to the rear subframe brace. | |
| | 10mm Socket Wrench | | |
| | | | |
| 2 | 13mm Socket Wrench | Remove the rear subframe brace. |  |
| | 10mm Socket Wrench | | |
| | E14 Torx Wrench | | |
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| 3 | Varies | Remove the exhaust system. |  |
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| 4 | 10mm Socket Wrench | Remove the heat shield near the fuel tank. |  |
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|----|--------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
| 5 | | Gently pry and pull the OEM fuel tubes from the 6 plastic retainers underneath the vehicle. |  |
| 6 | | In a counterclockwise fashion, spin the plastic retainers off the threaded studs, as shown. |  |
| 7 | | Remove all 6 plastic retainers shown. |  |
| 8 | 13mm Socket Wrench | <p>Find where the front of the fuel tank secures to the chassis. This is located directly above the drive shaft.</p> <p>As shown, remove the washer nut. This will NOT be reused.</p> |  |
| 9 | 13mm Socket Wrench | <p>Find the black half of the 2 position retainer in the kit. There is a location for a large hose and a small hose.</p> <p>Secure using the provided M8x1.25mm flange nut.</p> |  |
| 10 | 10mm Socket Wrench | <p>Find the 6 black halves of the 4 position retainers in the kit.</p> <p>Orient the retainers so the largest hose position is towards the middle of the vehicle.</p> <p>Secure using the provided black flange nuts.</p> |  |

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|----|--------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|
| 11 | 2.5mm Allen Wrench | NOTES: 1. To make this process easier, remove the driveshaft. 2. If leaving the driveshaft installed, use a ball-end Allen wrench to prevent cross-threading. |  |
| | | After routing the new fuel hoses (not included), install the green half of the 2 position retainer clamp. Secure using 2 of the provided M3x0.5mm bolts. | |
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| 12 | 2.5mm Allen Wrench | When routing the hoses to the LH side, the small hose will go to the outside and the large hose will go to the inside position of the hose retainers. Begin installing the hose retainers. |  |
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| 13 | 2.5mm Allen Wrench | Finish installing the last of the hose retainers. |  |
| | | INSTALLATION COMPLETE | |
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