

Introduction: Thank you for purchasing a Tundra Series Trans/Oil Cooler. The plate and fin design is optimized for maximum cooling and durability. The female fittings on the cooler are $-10AN \mid 7/8$ "-14, so make sure you have the appropriate male fittings for your application.

<u>Step 1</u>: Choosing the best mounting location for you cooler is critical to its performance. Choose a location that will not flex when driving, but that also has decent airflow. So do not mount it near you headers or too close to anything hot. Also don't mount it to areas that'll flex when the vehicle is being driven since that could damage the cooler and cause a leak. Once you have decided on a location, please note that the cooler must be oriented so the inlet/outlet are facing up, or to the sides (not facing down toward the ground).

<u>Step 2</u>: Use two wrenches to screw in your fittings. One should be used to support the hex inlet so that the cooler is not damaged during tightening. Please use thread lubricant or Teflon tape when installing the fittings to ensure a secure fit.

<u>Step 3</u>: For engine oil applications, run the engine for a few minutes for proper circulation, then turn off the engine and check your oil levels. Add oil and continue this on/off process until the correct oil level is achieved. For automatic transmission applications, apply the parking, start the vehicle, and put it in neutral. Run until hot, and while running add fluid as needed. For both trans fluid and engine oil, do not overfill to prevent foaming.

<u>Step 4</u>: Check the system for leaks and secure all your hoses so that they are protected from road debris and moving parts within the engine compartment.

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