

20-inch Dual Row LED Light Bar Hidden Bumper Mounting Brackets Ford F-250/350/450 Super Duty

Parts:

1 - Light Bracket
2 - 5/16" x .75" Button-Head Allen Bolts
2 - 5/16" Flange Locknuts
2 - 1/2" x 1.25" Bolts
2 - 1/2" Nylon Locknuts
4 - 1/2" Flat Washers

PRE-INSTALLATION

Professional installation by a certified technician is strongly recommended.

Not responsible for altered products. No claims are made regarding any after-market devices. Any and all claims implied in this document excluded.

NOTES:

Light bar not included in kit. Kit fits only 2011-2015 Ford Super Duty

REQUIRED TOOLS:

3/4" Wrench 1/2" Wrench 3/16" Allen Wrench

INSTALLATION INSTRUCTIONS

STEP 1: Disconnect positive battery lead before installation.

STEP 2: Install light bracket in bumper opening

STEP 3: Bolt bracket to upper rear holes of bumper using included 5/16" x .75" bolts. Hand tighten.

STEP 4: Insert 1/2" bolts through bracket and bumper flange with 1/2" washer on bottom of bracket and top of flange.

STEP 5: Secure with 1/2" nylon locknuts and tighten with 3/4" wrench.

STEP 6: Tighten rear allen bolts with 3/16" allen wrench and 1/2" wrench.

STEP 7: Install 20" light bar with hardware included with kit.

STEP 8: Wire power to light bar per instructions supplied with kit.

STEP 9: Reconnect positive battery lead.

POST-INSTALLATION

MAINTENANCE: Periodically check to ensure that all fasteners are properly tightened.