# 2.25" GMC/Chevy 1500 2WD/4WD 6 Lug Front Leveling Kit Aluminum (Silverado, Avalanche, Sierra) 

## PRE-INSTALLATION

## Professional installation by a certified technician is strongly recommended.

Not responsible for altered products. No claims are made regarding any lifting devices. Any and all claims implied in this document excluded.

## NOTES:

This kit is designed to fit 2007 \& up GM vehicles with fabricated, aluminum, and cast steel lower control arms. The following instructions assume the use of factory wheels with size $285 / 70 / 17$ tires. The use of wider tires will require trimming and offset wheels.

## REQUIRED TOOLS:

21mm Wrench
15mm Wrench
18 mm Wrench
15 mm Socket
Torque Specs:

| Size | Grade 5 | Grade 8 |  | Size |  | Class 8.8 | Class 10.9 |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| $5 / 16^{\prime \prime}$ | $15 \mathrm{ft} / \mathrm{lbs}$ | $20 \mathrm{ft} / \mathrm{lbs}$ |  | 6 MM |  | $6 \mathrm{ft} / \mathrm{lbs}$ | $8 \mathrm{ft} / \mathrm{lbs}$ |
| $3 / 8^{\prime \prime}$ | $30 \mathrm{ft} / \mathrm{lbs}$ | $35 \mathrm{ft} / \mathrm{lbs}$ |  | 8 MM | $16 \mathrm{ft} / \mathrm{lbs}$ | $22 \mathrm{ft} / \mathrm{lbs}$ |  |
| $7 / 16^{\prime \prime}$ | $45 \mathrm{ft} / \mathrm{lbs}$ | $60 \mathrm{ft} / \mathrm{lbs}$ |  | 10 MM | $40 \mathrm{ft} / \mathrm{lbs}$ | $45 \mathrm{ft} / \mathrm{lbs}$ |  |
| $1 / 2^{\prime \prime}$ | $65 \mathrm{ft} / \mathrm{lbs}$ | $90 \mathrm{ft} / \mathrm{lbs}$ |  | 12 MM | $54 \mathrm{ft} / \mathrm{lbs}$ | $70 \mathrm{ft} / \mathrm{lbs}$ |  |
| $9 / 16^{\prime \prime}$ | $95 \mathrm{ft} / \mathrm{lbs}$ | $130 \mathrm{ft} / \mathrm{lbs}$ |  | 14 MM | $89 \mathrm{ft} / \mathrm{lbs}$ | $117 \mathrm{ft} / \mathrm{lbs}$ |  |
| $5 / 8^{\prime \prime}$ | $135 \mathrm{ft} / \mathrm{lbs}$ | $175 \mathrm{ft} / \mathrm{lbs}$ | 16 MM | $132 \mathrm{ft} / \mathrm{lbs}$ | $175 \mathrm{ft} / \mathrm{lbs}$ |  |  |
| $3 / 4^{\prime \prime}$ | $185 \mathrm{ft} / \mathrm{lbs}$ | $280 \mathrm{ft} / \mathrm{lbs}$ | 18 MM | $182 \mathrm{ft} / \mathrm{lbs}$ | $236 \mathrm{ft} / \mathrm{lbs}$ |  |  |

## INSTALLATION INSTRUCTIONS

STEP 1: Jack up front of vehicle so that front wheels are off the ground. Support vehicle with jack stands.
STEP 2: Remove front wheels. ( 21 mm deep well socket)
STEP 3: Loosen upper strut bolts, but leave nuts in place. ( 18 mm wrench)
STEP 4: Support knuckle with jack stand and remove upper ball joint nut. ( 18 mm wrench) Hit the knuckle with hammer on the side to separate the ball joint from the knuckle, but don't let the knuckle to pull out so far that the shaft pulls out of the differential.
STEP 5: Remove nut from the steering linkage. ( 21 mm wrench) Hit the side of the knuckle with hammer where the steering linkage is connected and remove from knuckle. Push the linkage forward until out of the way. (Save factory hardware)
STEP 6: Remove sway bar nut and bushings. ( 15 mm wrench and 15 mm socket - Save factory hardware)
STEP 7: Remove bolts from bottom strut mount. ( 15 mm wrench)
STEP 8: Remove upper strut nuts and lower strut assembly. Install upper strut extension on top of strut and reinstall strut in factory location. Secure with included flange nuts but do not tighten fully.
STEP 9: Insert lower strut spacer under the lower strut mount, lining up the holes with open side of spacer facing wheel.
STEP 10: Install factory bolts from below (head down) through spacer and secure with factory nuts. Move knuckle to the side if you need room to install bolt closest to axle shaft. Tighten to $30-35 \mathrm{ft} / \mathrm{lbs}$. - Do not over-tighten! (Bolt: 17 mm wrench, Nut: 16 mm wrench)
STEP 11: Tighten upper strut nuts and torque to factory specs. (18mm wrench)
STEP 12: Raise lower control arm, connect upper ball joint on upper control arm to spindle and torque to factory specs. ( 18 mm wrench) Use 7/32 allen wrench to keep ball joint from turning while tightening,
STEP 13: Reinstall steering linkage nut. ( 21 mm wrench) Use 10 mm wrench to hold bottom of tie rod to keep ball joint from turning.
STEP 14: Repeat steps 3-13 on opposite side of vehicle
STEP 15: Reinstall sway bar bushings and nut. (15mm wrench and factory hardware) Torque to factory specs.
STEP 16: Rinstall front wheels. ( 21 mm deep well socket)
STEP 17: Jack up vehicle and remove jack stands. Lower vehicle to floor. Torque all bolts to factory specs.
STEP 18: Have alignment done to factory specifications by a certified alignment professional.

## POST-INSTALLATION

STEP 1: Check for proper torque on all fasteners. Check steering for proper working order and check for interference. Test brake system. Check clearance between all rotating, mobile, fixed and hot parts.
STEP 2: Check distance between tire sidewall and the brake hose during full-turn to full-turn steering sweep. Do not skip this step! Any contact may result in component failure.
STEP 3: Readjust headlights to proper alignment.
MAINTENANCE: After 500 miles, re-torque all fasteners. (Recommended every 1000 miles thereafter) Have all suspension, driveline and steering components inspected buy a certified technician durning routine maintenance (Recommended every 3000 miles)

