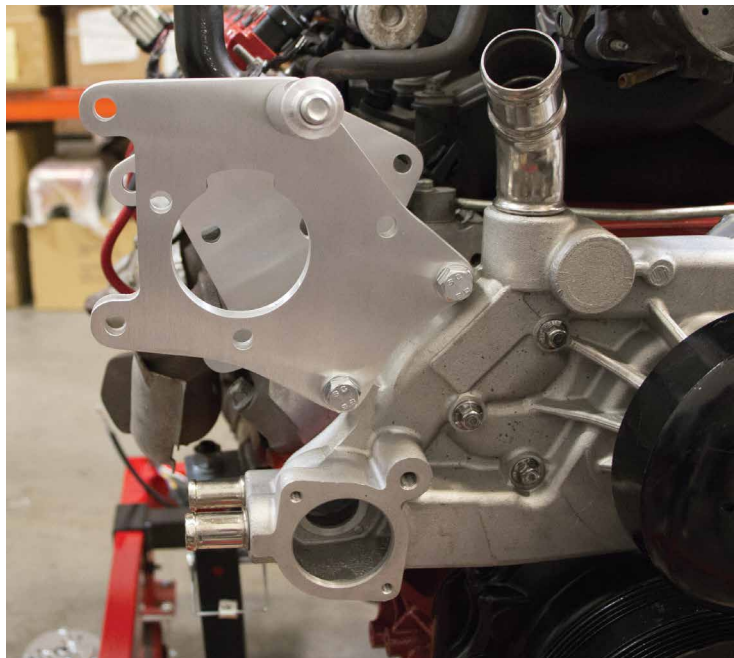


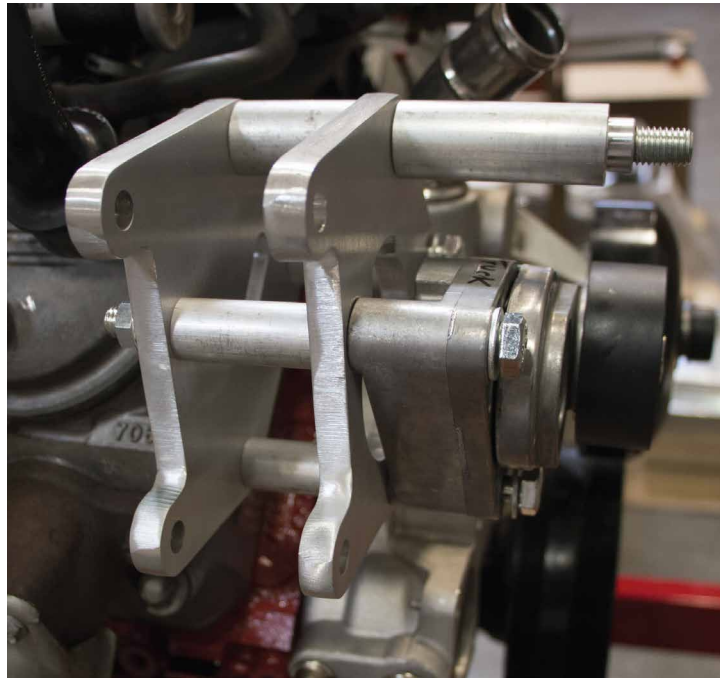


1. Attach 160mm bolt through top right hole with 43.5 mm spacer in between brackets and attach idler pulley standoff. Attach main bracket with 9.5mm spacer and 40mm bolt to water pump ears.

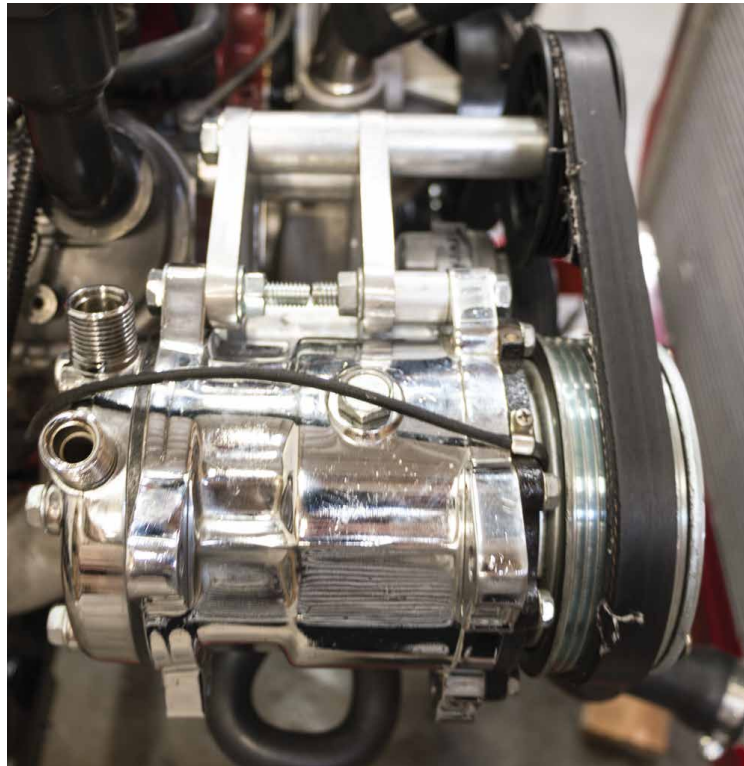


2. Attach smooth pulley to tensioner. Use 16.5mm rear spacer on bottom bolt of tensioner with m12 washer in between rear spacer and engine block, 43.5 mm spacer, and 130mm bolt. Attach 120mm bolt with 43.5mm spacer. Place 120mm bolt with 43.5mm spacer and 16.5mm rear spacer.

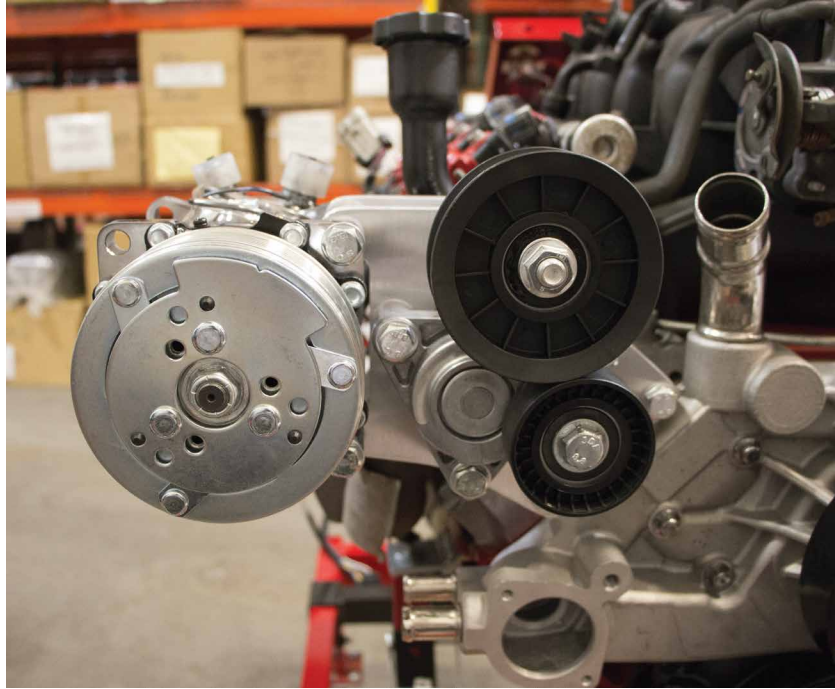
*****Must use GM Tensioner #12560344*****



3. Attach A/C compressor with two 55mm bolts and 19mm spacers on the two front ears of the compressor. Use 40mm spacers for the rear ears of the compressor. Secure with m10 nuts.



A/C COMPRESSOR RELOCATION BRACKET



******5060990 SIZE BELT IF USING BOTH KITS******

