

### **BOSS Grille Installation Instructions:**

Congratulations on your purchase of a high quality PUTCO product.

Should you need any application or technical assistance feel free to call us at:

1-800-247-3974

Monday-Friday 8:00 a.m. - 5:00 p.m. (Central Standard Time) Contact your PUTCO dealer for other quality accessories.

Please read all instructions before beginning installation and be sure to check to see that all parts and hardware are included.

Parts List			
Description	Parts	Quantity	
BOSS Grille	Supplied in Kit	1	
BOSS Side Vents	Supplied in Kit	2	
1/4" x 20 Bolt	Supplied in Kit	10	
1/4" x 20 Nylock Nut	Supplied in Kit	10	
1/4" Washer	Supplied in Kit	20	

Tools Required				
10mm, 7/16" Socket and Ratchet	Pliers	Needle Nose Pliers	Small Flat Blade Screwdriver	
Drill	5/16" Drill Bit	Dremel or Side Cutter	Marker	

### NOTE: IT IS RECOMMENDED THE INSTALLER/TECHNICIAN READ THE INSTRUCTIONS THOROUGHLY PRIOR TO INSTALLATION OF THIS PRODUCT.

- 1. Open hood.
- 2. Remove seven fasteners from the top of the grille and set aside for re-installation.
- 3. Carefully unclip six retainer clips that are behind the grille near the top edge. Use a flat head screw driver or pliers to release the retainer clips.

# <u>CAUTION</u>: Take the proper precautions to protect the face of the grille from cosmetic damage.

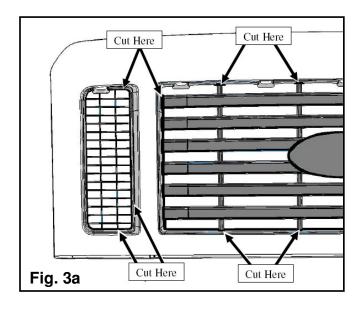
4. Reposition factory grille away from the vehicle and place on a clean non-abrasive workbench.

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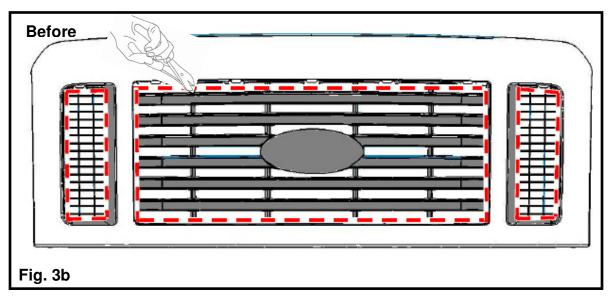
5. Review figure 3a and 3b before cutting your factory grille. You will need to remove the center chrome or painted sections of the factory grille and side vents that are shaded gray in figure 3a.

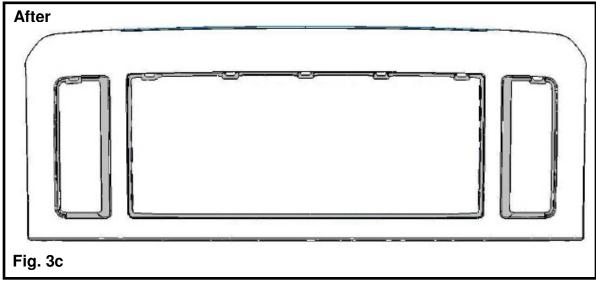
## (<u>DO NOT CUT THE SEVEN MOUNTING POINTS</u> THAT SECURE THE GRILLE TO THE HOOD.)

6. Carefully cut out the center section and side vents of the factory grille. Use the dashed lines in figure 3b as a guide for cutting. When you have removed the center grille and side vent section it should look like figure 3c.



(Note: Discard the center and side vent section of the factory grille.)





- Position and align the **BOSS Grille** inside the factory surround. Mark the
  mounting locations using the brackets on the back side of the grille with a
  marker.
  - (Note: Ensure that the grille is centered and aligned before drilling.)
- 8. Remove *BOSS Grille* and side vents from the factory surround and drill holes using a 5/16" drill bit. Use the marks made in Step-7 as a guide for drilling.
- 9. Re-attach the <u>factory grille</u> to the front of the vehicle by aligning the six retainer clips that attach near the front of the hood and press inwards. (**Note: A clicking noise is normal.**)
- 10. Verify that the grille retainer clips are fully engaged and that the grille is secure.
- 11. Re-attach the seven fasteners that were removed in Step-2 and tighten down.
- 12. Insert the **BOSS Grille** into the factory surround. Align the mounting tabs with the drilled holes.
- 13. Secure the grille and side vents to the factory surround using the hardware provided.
- 14. Verify that the grille and side vents are secure in the factory surround and tighten all of the hardware.
- 15. Confirm that all components and hardware are tight and secure.
- 16. Close hood.

#### IS-270530B-Mar13

#### LIMITED WARRANTY

Putco guarantees it's Stainless Steel and Aluminum products against defects in workmanship and material for as long as you own your vehicle. Black products have a 90 day warranty on the painted surface. Any defects resulting from faulty material or workmanship will be warranted by Putco and repaired or replaced at our discretion. Putco assumes no extra labor costs. Damages caused by freight carriers, improper installation, misuse, collision, or neglect will not be warranted by Putco.