

2016+ Toyota Tacoma Grille Mount for 20" Luminix

Congratulations on your purchase of a high quality PUTCO product. Should you need any application or technical assistance, feel free to call us at: 1-800-247-3974

Monday-Friday 8:00 a.m. - 5:00 p.m. (Central Standard Time)

Contact your PUTCO dealer for other quality accessories.

Please read all instructions before installation and verify that all parts are included.

KIT CONTENTS:	
Description	Qty.
Powder Coated Mounting Brackets	2
1/4"-20 Stainless Bolts	4
1/4"-20 Stainless Nylock Nuts	4
1/4" Stainless Washers	4

Tools Needed:

- Sockets: 10mm
- Trim removal tool/flat blade screwdriver
- 7/16" wrench or socket
- 5/32" Allen

Installation Instruction:

1. To remove the grill, remove the two 10mm bolts and two pop clips shown in **Figures 1a and 1b**.

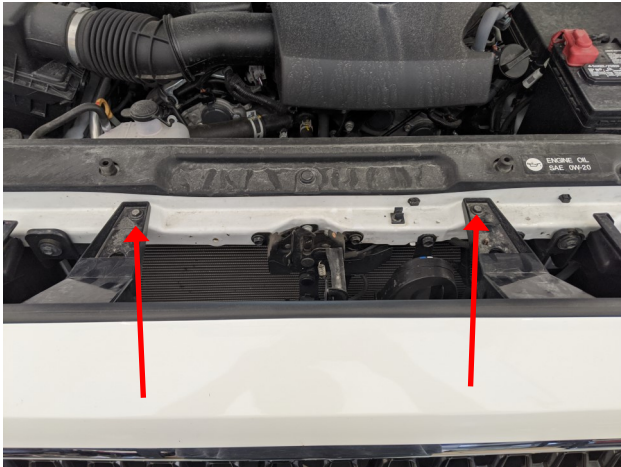


Figure 1a: Grille bolt locations



Figure 1b: Grille clip locations

2. If you have a Dynamic Radar Cruise Control (DRCC) you will have a radar sensor behind the Toyota emblem. You will need to remove the wiring harness and unplug the sensor before removing the grille. **Figure 2.**



Figure 2: Harness locations

3. Using the 5/32" Allen, assemble the brackets onto the light bar as shown.



4. Attach the light bar assembly to the lower radiator support bar by putting the bolt down through the top and the washer and nut on the underside.



5. Refer to instructions included with light bar for wiring diagrams. This kit is made to work with Putco Luminix 20" light bar (**part no. 10020 or 11020**).



Your light bar is installed. Enjoy your quality Putco product.