



Ford Aluminum Body

Product No.
Grip Strut

IN 640

04/26/17

Tools Required

- Ratchet
- 13mm Socket
- 13mm Wrench
- 3/8" Nut driver on Drill

Hardware In-cluded

- BRACKETS SHOW ON RIGHT
- 1- BOLT PACK



6 Pcs Super Cab on Super Duty & All Crew Cabs

4 Pcs Reg. Cab and Super Cab F150



Torque Specification:

M8 Flange Nut - 20 Ft Lbs.



DRIVER

PASSENGER

- LOCATION 1: 16"
- LOCATION 2: 53" Reg. Cab
- LOCATION 2: 67" Super Cab
- LOCATION 2: 38" Crew Cab
- LOCATION 3: 80" Crew Cab

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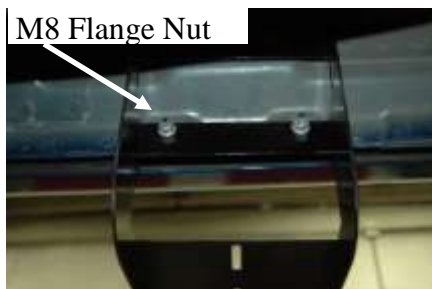


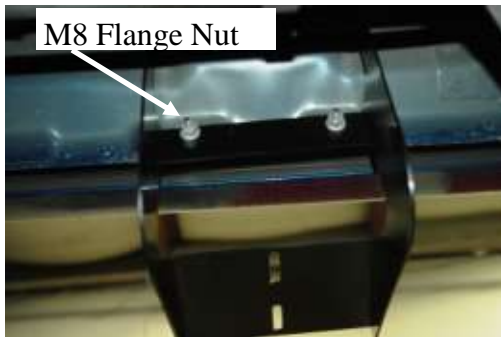
Install in 1st location Driver side

Slide plastic washer onto each of the 3 studs then slide the FL322 bracket over the studs on the back of the rocker panel.

Place three M8 Flange nuts supplied in bolt package onto the studs.

Tighten up the nuts onto the studs but leave loose for now for adjustment later.

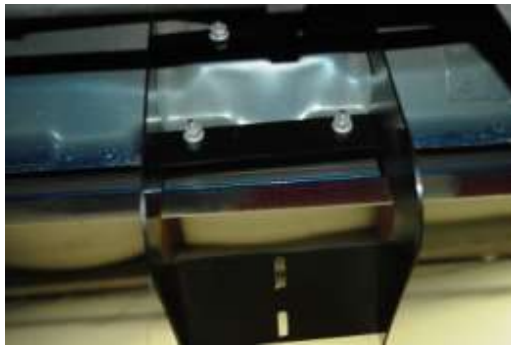




Install in 2nd location Driver side

Slide plastic washer onto each of the 3 studs then slide the FL322 bracket over the studs on the back of the rocker panel.
Place three M8 Flange nuts supplied in bolt package onto the studs.

Tighten up the nuts onto the studs but leave loose for now for adjustment later.



Install in 3rd location Driver side

On Super & Crew Cab only

Slide plastic washer onto each of the 3 studs then slide the FL322 bracket over the studs on the back of the rocker panel.
Place three M8 Flange nuts supplied in bolt package onto the studs.

Tighten up the nuts onto the studs but leave loose for now for adjustment later.



Install in 1st location Passenger side

Slide plastic washer onto each of the 3 studs then slide the FL322 bracket over the studs on the back of the rocker panel.
Place three M8 Flange nuts supplied in bolt package onto the studs.

Tighten up the nuts onto the studs but leave loose for now for adjustment later.

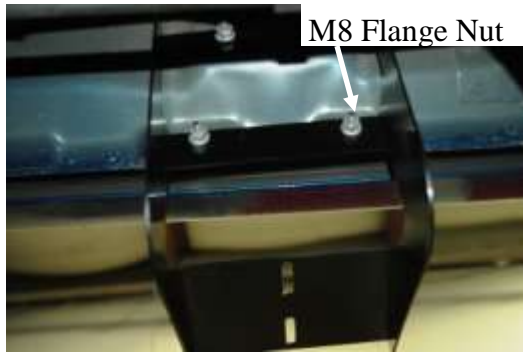


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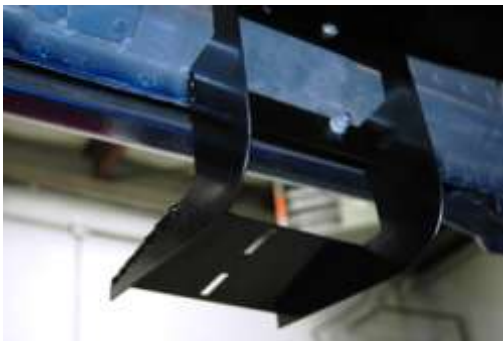


Install in 2nd location Passenger

Slide plastic washer onto each of the 3 studs then slide the FL322 bracket over the studs on the back of the rocker panel.

Place three M8 Flange nuts supplied in bolt package onto the studs.

Tighten up the nuts onto the studs but leave loose for now for adjustment later.



Install in 3rd location Passenger side

On Super & Crew Cab only

Slide plastic washer onto each of the 3 studs then slide the FL322 bracket over the studs on the back of the rocker panel.

Place three M8 Flange nuts supplied in bolt package onto the studs.

Tighten up the nuts onto the studs but leave loose for now for adjustment later.



Place the running board on the brackets and install the self tapping screws through the bracket and into the strut flanges as shown in photo.



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