

- 1) TANK BODY
- 1) BILLET CLAMP
- 1) BALL VALVE
- 1) 90 DEGREE DRAIN
- 1) STAINLESS STEEL BRACKET
- 2) 90 DEGREE BARBED FITTINGS
- 1) LENGTH OF ½" HOSE
- 1) DRAIN CAP
- 2) 1/4 X 20 SHCS X 5/8
- 1) 1/4 X 20 SHCS X 1

## **TOOLS NEEDED**



UTILTY KNIFE
PLIERS
3/16 ALLEN WRENCH
13 MM SOCKET



**STEP 1** LOCATE PCV TUBE

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**STEP 2** REMOVE 90 DEGREE FITTING OF PCV TUBE



**STEP 3** REMOVE STRAIGHT FITTING OF PCV TUBE



**STEP 4** REMOVE PCV TUBE



**STEP 5** REMOVE STRUT TOWER NUT ON DRIVERS SIDE



**STEP 6** ASSEMBLE TANK AS SHOWN **STEP 7** INSTALL <sup>1</sup>/<sub>4</sub>X20X1 APPLY TEFLON TAPE TO ALL FITTINGS



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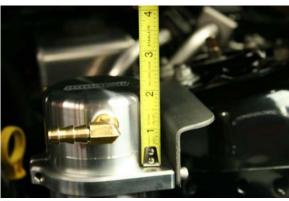
**STEP 8** INSTALL BILLET CLAMP



**STEP 9** INSTALL STAINLESS BRACKET



**STEP 10 INSTALL ASSEMBLY** 



**STEP 11** ADJUST CLAMP TO BODY TO APROX. 2"



**STEP 12** CUT INSULATION FROM PCV TUBE



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**STEP 13** CUT STRAIGHT FITTING AND 90 DEGREE FITTINGS FROM PCV TUBE ASSEMBY





**STEP 14** REMOVE REMAINING TUBE FROM FITTINGS





WHEN COMPLETE YOU WILL HAVE FITTINGS THAT LOOK LIKE ABOVE

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**STEP 15** CUT 1 PC OF HOSE AT 22" AND INSTALL ONE END AS SHOWN TO AIR OIL SEPARATOR





**STEP 16** ROUTE HOSE AS SHOWN AND INSTALL90 DEGREE END INTO VALVE COVER





**STEP 17** CUT 1 PC OF HOSE AT 11" AND INSTALL ONE END AS SHOWN TO AIR OIL SEPARATOR

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STEP 18 INSTALL STRAIGHT END FITTING INTO INTAKE



**STEP 19 INSTALL DRAIN CAP AS SHOWN** 



STEP 20 VERIFY THAT BALL VALVE IS CLOSED

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FINAL INSTALLATION

Draining of Air Oil Separator is needed; this will depend on driving conditions (i.e.) normal day to day driving check every 1,000 miles until a baseline is established. A good baseline is to drain the Air Oil Separator when it is about HALF full. This will vary with temperatures (cold winters vs. hot summers). For track usage Air Oil Separator will need to be drained after every outing.

There are several different methods to draining Air Oil Separator. The first and simplest method is to place a cup or MOROSO part # 65805 under drain elbow and open ball valve, once draining is complete close ball valve. The second method is to run a length of  $\frac{1}{2}$  hose from elbow to under carriage of vehicle and place drain pan under vehicle at this time open ball valve, when draining is complete close ball valve. This hose may also be permanently installed for future draining.

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