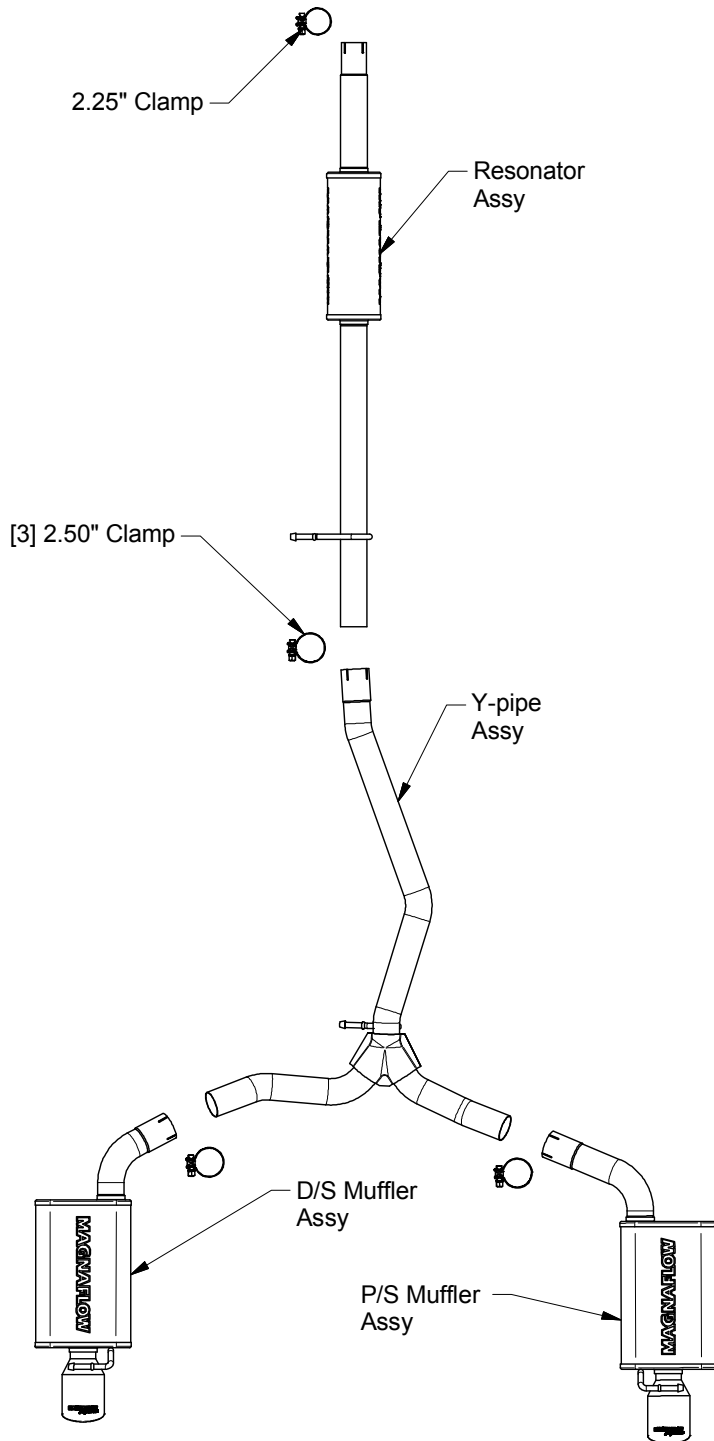


2011 Ford Explorer 3.5L



Warning When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

Step 1: (Carefully read all instructions before installation) Begin removal of the OEM exhaust system by unbolting the clamp where the catalytic converter extension meets the inlet of the muffler and remove the system from the OEM insulators. Be careful not to damage the OEM rubber insulators, as they will be re-used to mount the new system.

Step 2: Install the new system by sliding the inlet of the Resonator Assembly over the catalytic converter extension, and by fitting the welded hanger into the OEM rubber insulator. Use the supplied 2.25" clamp to fasten the Resonator Assembly to the catalytic converter extension, leaving all fasteners loose for final adjustment. Install the Y-pipe and Muffler assemblies in a similar fashion using the supplied 2.50" clamps, and fitting the welded hangers into the OEM rubber insulators.

Step 3: With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire.)

Step 4: Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. The supplied band clamps must be VERY tight to properly align the pipes and prevent leaks (Approximately 40ft-lbs). Inspect all fasteners after 25-50 miles of operation and retighten if necessary.

**** Magnaflow Performance Exhaust recommends professional installation on all their products**