



000-034RUN-KIT

03+ 4Runner/ FJ Cruiser
Supplement Kit

IS-46

4Runner Supplement kit to be used with the following for proper fitment on 4Runner and FJ cruiser platforms:

250-T4F23-000

250-T4006-060

250-T4006-065

250-T4006-070

250-T4006-A60

250-T4006-A65

250-T4006-A70

250-T4006-A65-BLK

250-T4006-A70-BLK

300-T4006-A00

2010+ 4 Runners have a different hole pattern on the sway bar relocation bracket, as compared to the Tacoma. Please be sure to verify the proper block is used on your application.

These vehicles also utilize a wider lower- mounting width at the lower pivot. Inspect the lower shock mount at the control arm to verify which width is needed for your application. Struts have 1.545" wide spacers installed when installing 2010+ models; used the spacers ADS provided in the kit.

Parts List:

4x	625-5510B-027	<i>5/8 x 14 mm x 1.625 Heim Spacers</i>
4x	000-HW000-342	<i>3/8 x 1.5" Self-Tapping Hex Head Screws</i>
4x	20CSFZ-1000500	<i>M10-1.25 x 50 mm Hex Head Bolt</i>
4x	000-4RUNN-RDR	<i>4 Runner radiator support drop fittings</i>
1x	250-10150-SBL	<i>2010+ 4 Runner Left Sway Bar Block</i>
1x	250-10150-SBR	<i>2010+ 4 Runner Right Sway Bar Block</i>

03+ 4Runner Supplement kit

This kit contains the needed hardware and spacers for the different variations of 4Runners, FJ cruisers, and compatible Lexus models.

**The installer will not need every component to complete the install please match up hardware to the stock components,

- The four cylindrical aluminum spacers lower the skid plate core support rods to allow proper clearance when relocating the sway bar down and forward with the provided blocks. *(not required on KDSS equipped vehicles)*
- Four longer bolts are included to compensate for the additional length after the spacers are installed

KDSS EQUIPPED MODELS ONLY

ATTENTION ADS CUSTOMER:

Two main modifications will be needed to be performed to KDSS equipped 4Runners to mount ADS coil-overs with remote reservoirs, but all are easily performed with a few tools and some patience.

Tools needed:

- Screwdriver or body panel clip removal tool
- 4" cut off wheel
- 4" grinder (Flap Wheels are ideal for nice finish)
- Black Paint of your choice
- Drill w/ proper drill bit set
- 9/16" Socket and Ratchet Wrench
- Marker (high visibility works best; red, yellow, etc.)

Please contact ADS for technical support.

520-748-0005 or at techsupport@adsshocks.com

Step 1

Secure the vehicle on jack stands and tires off suspension at full droop.

Step 2

Remove the driver's side mud guard (Figure A). Save the clips for reinstallation.

Step 3

With the mud guard removed it will expose a small bracket protruding from the frame that retains part of the flap. This must be removed to mount the new reservoir bracket. Using the cut off wheel, carefully remove the bracket and grind down the frame until smooth. *DO NOT* grind deep into the frame; take your time and you will have great results.

** Be sure to use proper eye and hand protection when grinding.*

Step 4

With the bracket removed, and the frame cleaned, now paint the exposed metal to protect from corrosion.

Step 5

Install your new ADS Racing shocks coil-overs onto the vehicle and let the reservoir hang freely.

Step 6

Drill 2: 3/8” holes in each of your new reservoir brackets.
(Figure B)

Step 7

Place the new reservoir bracket against the frame. Ensuring it is against the frame on both the bottom and side mark where your new holes meet the frame.

Step 8

The “pre-marked” holes will be pre-drilled into the frame with 9/32” drill bit. These will be the pilot holes for the self-tapping screws provided in the supplement kit.

Step 9

Install the new reservoir bracket with the provided screws and secure the reservoir with the provided clamps.

Step 10

Reinstall your mud guard and trim as necessary for proper fitment.

***Repeat steps 5 thru 9 on the passenger side*

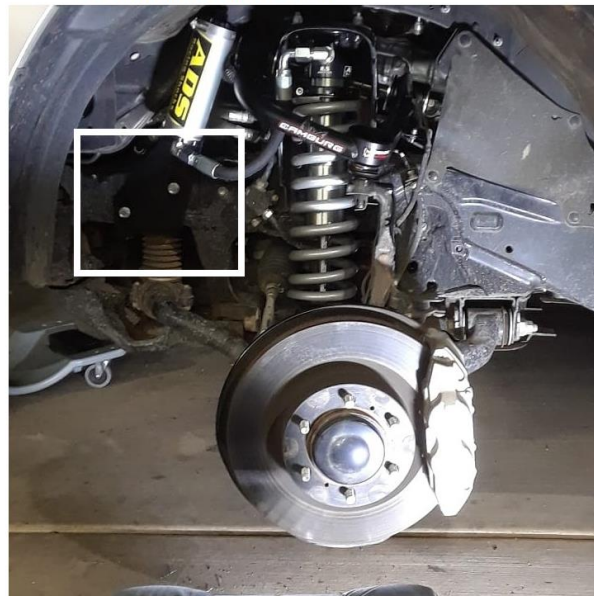
Step 11

Go out and enjoy your new ADS equipped 4Runner!!!

A: mud guard



B: Drill locations





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we love to see your builds!**

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#ADSRacingshocks**