

Aluminum Cruise Control Cover Installation Instructions

For Part Number's 2501000030, 2501000040

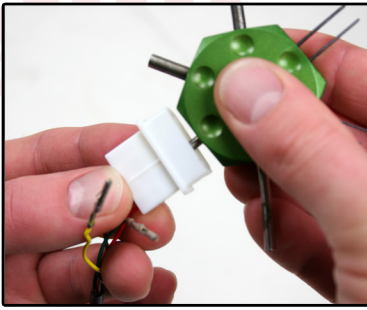


Figure 1

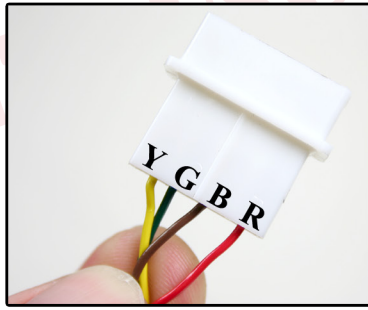


Figure 2



Figure 3

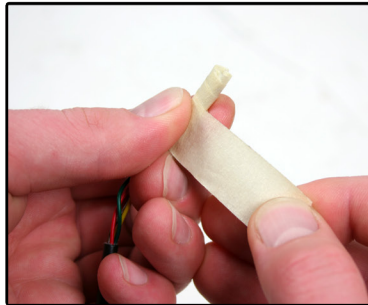


Figure 4



Figure 5



Figure 6



Figure 7

1. Remove the white plastic plug from the wires by using a small screwdriver or electrical tool to depress the locking tab on the pins. **(Figure 1)** Remove the four pins from the connector. There are letters on one side of the plug which coincide with the colors of the wires. (B=Brown, R=Red, Y=Yellow, G=Green) **(Figure 2)**
2. Using a thin pocketknife, gently pry the slide-switch up and out of the cruise handle. **(Figure 3)** Set the slide-switch to the side.
3. Wrap the loose wires in tape so they can easily slide through the lever hole. **(Figure 4)** With the large end first, slide the Aluminum Cruise Cover up the wires and onto the handle. You may have to use a little force to get the wires from the lever into the cover. Align cover so that it centers on the slide-switch area and press it on. These items both have a taper on them and should lock in place with a firm tap against the palm. (If not add 1 rap of scotch tape to tapered area on the plastic knob). **(Figure 5)** Replace the slide-switch by simply pressing it into its lock down mechanism. **(Figure 6)** Your cover is now installed. **(Figure 7)**

If the steering column is a Tilt or Non-Tilt follow these steps:

1. Remove the steering wheel and replace the turn signal lever with the cruise lever. Using a florist wire, feed the wires from the cruise handle through the turn signal hole of the column sleeve. The access hole for this is about 5/8" round and at 7:00. Feed the pull wire down and back out of the exit hole. Then attach the cruise wires and pull the wires with this leader.
2. Replace the plastic plug by putting the pins back into the original holes. Refer to the color code on the plug.
3. Hook up the rest of the cruise control system and replace your steering wheel.



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Instruction #: 8000010100 REV 01/14

If your column is
Tilt & Telescopic 
Turn Page Over

Aluminum Cruise Control Cover Installation Instructions Cont.

For Part Number's 2501000030, 2501000040

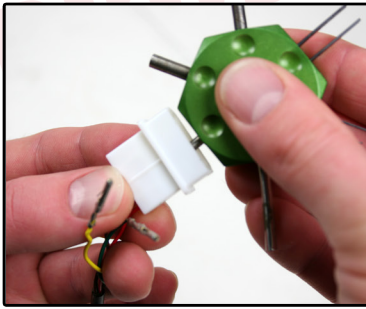


Figure 1

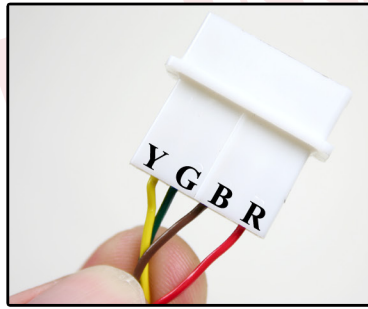


Figure 2

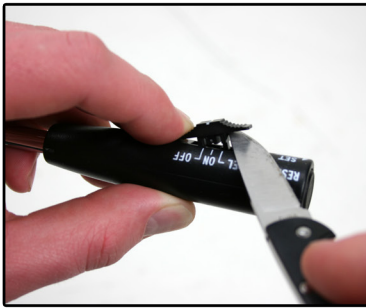


Figure 3

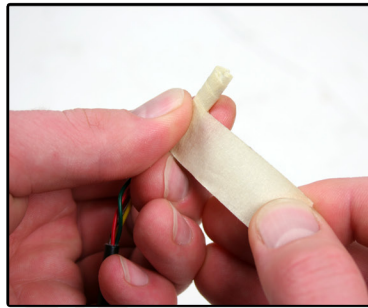


Figure 4



Figure 5

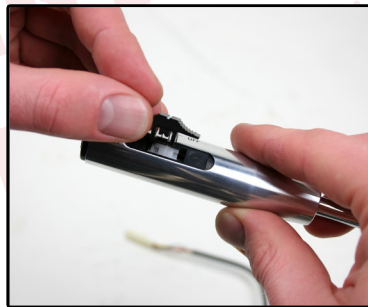


Figure 6



Figure 7

If the column is a Tilt & Telescopic follow these steps:

1. Remove the locking lever or ring of the telescoping feature. Remove the wheel assembly (7/8 socket). Note: If you have an ididit column, mark the adaptor to the shaft for alignment when re-assembling.
2. Remove the current lever. Note: if this is already a cruise, install a pull wire to retrieve the wire back through (we recommend florist wire).
3. Install the cruise cover on lever (follow the instruction on the previous page.)
4. Feed the wire through the lever hole and into the column.
5. There is an access hole through our column head assembly. Look for this at about 7:00 just below the turn signal lever. This channel leads through the castings and into the tube of the column (this includes GM columns).
6. Feed a piece of florist wire down through this hole and out the wire exit hole where the rest of the wires exit. We recommend that you remove the wire grommet to be able to see when you get there.
7. Once you pull the wire through, tape the 4 wires in a square with the pull wire in the middle and loop the pull wire so it cannot pull out.
8. Wiggle the wire bundle gently down through the column. If this gets caught about 5 inches in, then turn the wires while pushing and pulling with the other hand. This normally lets them slide in a little easier.
9. Replace the plastic plug by putting the pins back into the original holes. Refer to the color code on the plug.
10. Hook up the rest of the cruise control system and replace your steering wheel.



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