



**2019*-2020 Ram 1500 (*New Body) V8-5.7L w/ Factory Dual Exhaust
3" in 2 1/2" Out Dual Cat Back Exhaust, 409SS
BH2459 (304SS Tips) & BH2460 (Carbon Fiber Tips)
Installation Instructions**



Note: Does not fit trucks with factory single exit tailpipe or 2019 Classic body.
This exhaust kit is for vehicles with factory dual exhaust.
Fits: Quad Cab 6'- 4" Bed 140.5 wheelbase
Fits: Crew Cab 5'- 7" Bed 144.6 wheelbase
Fits: Crew Cab 6'- 4" Bed 153.5 wheelbase

Thank you for making HOOKER HEADERS your choice in a high-performance exhaust system. Extensive dyno/track testing has enabled HOOKER to offer the most advanced design in exhaust systems. The installation, while not complex, will take a certain amount of time. However, the additional horsepower and improved performance will more than justify your efforts. Proper installation and maintenance will ensure long life and maximum performance from your HOOKER HEADER exhaust system.

BEFORE STARTING:

Your vehicle must be raised a minimum of 36 inches. A floor hoist is ideal. If no hoist is available, we strongly urge the use of axle stands as a safety measure. Please read these instructions in their entirety before attempting installation.

CAUTION! WORK ONLY ON A LEVEL SURFACE. USE JACKS /JACK STANDS OF SUFFICIENT CAPACITY TO LIFT AND SUPPORT YOUR VEHICLE. NEVER WORK UNDER A VEHICLE SUPPORTED BY A FLOOR OR BUMPER JACK.

INCLUDED HARDWARE:

Qty.	P/N	Description
5	556R22	Band Clamp, 2.5" x 1.25" Wide, 430 SS
1	556R23	Band Clamp, 3.0" x 1.25" Wide, 430 SS
2	505R59	M10 x 1.50 x 40 Hex Bolt Stainless Steel
2	546R14	10mm Stainless Flat Washer
2	539R25	M10 x 1.50 Serrated Hex Nut
2	559R94	Decal - Blackheart 4" x 2"

Check the hardware package. If anything is missing, please contact Technical Service at 1-866-464-6553 or 270-781-9741.

REMOVING THE OE EXHAUST:

1. Disconnect the negative cable from the vehicle battery.
2. Lift the vehicle and secure on jack stand.
3. Start at the rear of the vehicle. Remove (x2) OE Band clamps. Remove the right and left exhaust tip assemblies (**Figure 1**).



Figure 1

4. Loosen (x1) OE band clamp on the right side tailpipe assembly and slide out (x1) hanger from the OE rubber isolator mount. Remove the right side tailpipe assembly from the vehicle. (**Figure 2**)

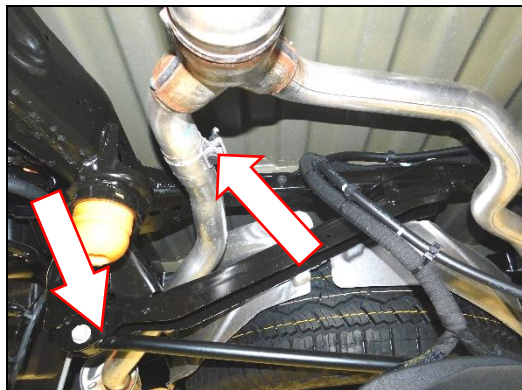


Figure 2

5. Remove (x2) bolts at the muffler flange and (x4) hangers out of the OE rubber isolators. Remove the muffler assembly from the vehicle.

INSTALLATION:

1. Install the flange pipe and muffler, using the supplied hardware and (x1) band clamp. Slide (x3) hangers into the OE rubber isolators (**Figure 3**). **NOTE: Reuse the OE 2 bolt gasket (replace if needed).**
2. Install the right and left over-axle pipes and slide in (x2) hangers in to the OE rubber isolators. Use the supplied (x3) band clamps (**Figure 3**).
3. Install the right and left tip assemblies. Use the supplied (x2) band clamps (**Figure 3**).
4. Line up the exhaust tips and tighten all hardware (**Figure 3**).
5. Re-check your work.
6. Remove the jack stands and lower the vehicle.
7. After 150 miles, re-check and tighten all bolts and clamps

NOTE: It is normal for the Blackheart Exhaust System to emit smoke for the first few minutes during break-in period.

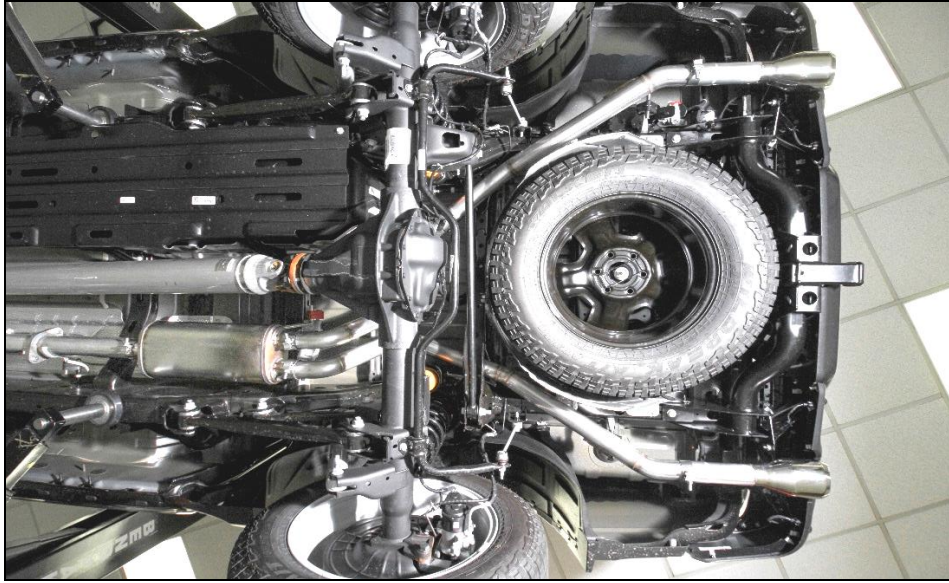


Figure 3

LIMITATION OF LIABILITY – DISCLAIMER:

The regulation of emissions production, noise levels, and safety standards is undertaken by the federal government, each of the fifty state legislatures, and by many local municipalities, towns, and counties.

HOKKER™ makes no warranties of merchantability, of fitness for particular purpose, or that its products are approved for general use, or that its products comply with laws, regulations, or ordinances in the state where they may be sold to the ultimate purchaser, the consumer.

Unless expressly stated to the contrary in the catalog, instruction sheet; or price list, the entire risk as to the conformity of any company product in any such state and as to repair should the product prove to be defective or non-conforming, is on the retail purchaser, the buyer, the ultimate consumer, of such product and it is not upon the seller, distributor, or manufacturer.

In this connection, the retail purchaser, the buyer, the ultimate consumer assumes the burden of the entire cost of any and all necessary service, alterations, or repair.

THE FOREGOING STATEMENT LIMITS THE LIABILITY OF THE MANUFACTURER.

California vehicle code, sections 27156 and 38391, prohibits the advertising, offering for sale, or installation of any device, which modifies a vehicle's emission control system, unless exempted, unless otherwise noted. HOKKER™ Headers that have not received an Executive Order (E.O.) exemption from these code sections are not legal for sale or use in California on vehicles originally equipped with catalytic converters, except for racing vehicles, which may never be driven upon a highway. Check with your local authorities to determine if these headers are legal for use in your particular area.

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Date: 2-19-20

Hooker BlackHeart Exhaust
Limited Lifetime Warranty
304 Stainless Steel Exhaust Products

Hooker BLACKHEART 304 stainless steel exhaust products are covered by a limited lifetime warranty that covers certain defects in workmanship and materials.

Who is covered?

This warranty covers the original purchaser of Hooker BLACKHEART 304 stainless steel exhaust products in the United States and Canada.

What is covered and for how long?

Holley Performance Products Inc. ("Holley") warrants that Hooker BLACKHEART 304 stainless steel exhaust products will be free from defects in material and workmanship for the life of the product on the original car on which it was installed. Blemishes, marring of appearance, discoloration, internal rust, or surface rust due to weather, road hazards, lack of maintenance, or extremes of heat or cold are not considered defects under this Limited Lifetime Warranty. Holley warrants moving parts such as valves and actuators for three years. All claimed warranty products must have a return goods authorization (RGA) number and shipped to Holley at the buyer's expense. The returned product must be accompanied with a copy of the original purchase receipt and the original purchaser's contact information.

What will Holley do?

If there is a defect in material or workmanship, Holley will choose either to repair the defective part or replace it with a comparable, new part, without charge for the repair or the replacement product.

Purchaser's remedies under this Limited Lifetime Warranty are strictly limited to the repair or replacement of the defective product. You must pay the cost of shipping the product back to Holley and for any labor or other costs, including any additional parts, associated with removing the allegedly defective part and with the installation of the repaired or replacement part.

What is NOT covered?

This warranty does not cover Hooker BLACKHEART stainless steel products that have been installed on any commercial or racing vehicle or that have been damaged due to misuse, abuse, neglect, or accident, such as having been modified or altered; improperly installed, adjusted or repaired; welded; exposed to corrosion, corrosive materials, other contaminants; or used in applications other than those recommended by Hooker on our website (www.holley.com).

How do I start the warranty claim process?

To initiate the return process under this Limited Lifetime Warranty, please contact our customer service team immediately at 800-638-0032 and hit customer service option or email at holleyorders@holley.com for complete Hooker BLACKHEART product return instructions and to request a Return Goods Authorization (RGA) Number. Please be prepared to return the allegedly defective product to Holley, along with a copy of the original dated purchase receipt. Holley reserves the right to reject a warranty claim if you cannot establish date of purchase. Final warranty determination is at the sole discretion of Holley.

Should I use Header Wraps?

If you choose to use header wraps, you will void your Warranty. Header wraps cause fatigue in the primary tubes and create fractures in the metal.

What other conditions and exclusions apply?

This warranty does not provide compensation for loss of time, loss of use of vehicle, labor cost, cost of additional parts, shipping, inconvenience or other consequential or incidental damage. Some states do not allow the exclusion or limitation of incidental or consequential damages, so these limitations or exclusions may not apply to you.

Holley's maximum liability under this Limited Lifetime Warranty shall not exceed the original cost of the product to the consumer. This Limited Warranty gives you specific legal rights and you may also have other rights which vary under state or provincial laws.

This Limited Warranty is exclusive and in lieu of all others, whether oral or written and whether express or implied. Any implied warranties, including implied warranties of merchantability and fitness for a specific purpose are hereby disclaimed. Some states do not allow the exclusion or limitation of implied warranties, so these exclusions or limitations may not apply to you.