



1970-81 GM F-Body Exhaust System Tailpipe/Tip Kits 42801HKR, 42802HKR, & 42803HKR

Installation Instructions – 199R10671



42801HKR or 42803HKR



42802HKR

Thank you for choosing to install a HOOKER™ exhaust system on your 2nd-gen GM F-body vehicle. These optional tailpipe/tip kits have been developed to allow you to personalize the appearance and/or sound of your vehicle to your liking, as part of the most comprehensively engineered system of mounting components, headers and exhaust systems available for this vehicle application. The entire HOOKER™ swap system is designed to decrease your total swap installation effort and cost, while increasing the engineered quality of your vehicle and compatibility of these components with other popular aftermarket components.

IMPORTANT DESIGN AND INSTALLATION INFORMATION:

These tailpipe kits are designed for bolt-in compatibility with HOOKER™ 42501HKR (2.5") or 42502HKR (3") exhaust systems for this application, as noted in the description for each part number. Suitability of these tailpipes for use with any other brand or design of exhaust system is questionable.

All of these tailpipes are installable with stock or narrowed aftermarket width fuel tanks and maintain the Ridetech™ four-link suspension compatibility designed into both of the HOOKER™ exhaust systems.

Position and support your vehicle on a suitable surface. **USE CAUTION AND WORK ONLY ON A LEVEL SURFACE USING JACKS AND JACKSTANDS OF SUFFICIENT CAPACITY TO LIFT AND SUPPORT YOUR VEHICLE. NEVER WORK UNDER A VEHICLE SUPPORTED BY A FLOOR OR BUMPER JACK.** Use of a two-post under arm lift or four-post drive-on lift will considerably reduce the time and effort required to complete the installation. **BE CERTAIN LIFT LOCKS ARE ENGAGED BEFORE PLACING YOURSELF UNDER THE VEHICLE.**

APPLICATION REFERENCE CHECK:

Be sure the tailpipe kit part number you have matches the intended application correctly below:

42801HKR - Under-bumper rear exit tailpipes for HOOKER™ 42501HKR 2.5" exhaust system, polished stainless steel

42802HKR - "Formula" style dual quarter panel exit tips for HOOKER™ 42501HKR 2.5" exhaust system, polished stainless steel

42803HKR - Baffled under-bumper rear exit tailpipes for HOOKER™ 42502HKR 3" exhaust system, polished stainless steel

INSTALLATION:

42801HKR & 42803HKR:

Installing DURING the installation of a 42501HKR or 42502HKR exhaust system:

1. Set aside the standard tailpipes included with the HOOKER™ exhaust system packaging.
2. Install the HOOKER™ exhaust system per its instructions, while substituting the optional tailpipes for the standard tailpipes where relevant.

Installing AFTER the installation of a 42501HKR or 42502HKR exhaust system:

1. Remove the standard HOOKER™ single quarter panel exit tailpipes from the vehicle by loosening the band clamp on each and removing the tailpipe hanger brackets from the side of each rear frame rail.
2. Transfer the tailpipe hanger brackets and band clamps from the removed tailpipes to the optional tailpipes you are installing and attach each pipe assembly onto the outlets of the vehicle over-axle pipes.
3. Re-attach the tailpipe hangers to the side of the frame rails with the previously removed fasteners. Adjust both tailpipes for the desired fitment and tighten the clamps.

42802HKR:

1. If installed, remove the standard HOOKER™ single quarter panel exit tailpipes from the vehicle by loosening the band clamp on each and removing the tailpipe hanger brackets from the side of each rear frame rail.
2. Cut the stock tailpipes in-between the last bends in the pipes and the turn-down of the tips. Cut them as such that they will leave 1.5" of straight tube extending past the last bend once cut.
3. Install the 42802HKR tips onto the tailpipes and adjust them for desired final alignment before welding them onto the tailpipes.

Any questions? Please contact Technical Service: 1-866-464-6553 or 270-781-9741. For online help, please refer to: www.holley.com.

LIMITATION OF LIABILITY – DISCLAIMER:

The regulation of emissions production, noise levels, and safety standards is undertaken by the federal government, each of the fifty state legislatures, and by many local municipalities, towns, and counties.

HOOKER™ makes no warranties of merchantability, of fitness for particular purpose, or that its products are approved for general use, or that its products comply with laws, regulations, or ordinances in the state where they may be sold to the ultimate purchaser, the consumer.

Unless expressly stated to the contrary in the catalog, instruction sheet; or price list, the entire risk as to the conformity of any company product in any such state and as to repair should the product prove to be defective or non-conforming, is on the retail purchaser, the buyer, the ultimate consumer, of such product and it is not upon the seller, distributor, or manufacturer.

In this connection, the retail purchaser, the buyer, the ultimate consumer assumes the burden of the entire cost of any and all necessary service, alterations, or repair.

THE FOREGOING STATEMENT LIMITS THE LIABILITY OF THE MANUFACTURER.

California vehicle code, sections 27156 and 38391, prohibits the advertising, offering for sale, or installation of any device, which modifies a vehicle's emission control system, unless exempted, unless otherwise noted. HOOKER™ Headers that have not received an Executive Order (E.O.) exemption from these code sections are not legal for sale or use in California on vehicles originally equipped with catalytic converters, except for racing vehicles, which may never be driven upon a highway. Check with your local authorities to determine if these headers are legal for use in your particular area.

Technical Service: 1-866-464-6553

Phone: 1-270-781-9741

Fax: 1-270-781-9772

For online help, please refer to the Tech Service section of our website: www.holley.com

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