



## INSTRUCTIONS:

1. Inspect servo bore and remove any burrs or sharp edges. Especially, note corner at intersection of feed hole, and any scratches in bore diameter.
2. Coat servo bore and o-rings with TransJel assembly lubricant (or similar product).
3. Cover the feed hole with approximately a .002 inch feeler gauge while installing the servo piston into the bore. Withdraw the feeler gauge and install the new gasket furnished with the piston kit.

Replacement o-rings are available from ATD,  
(262)251-7777.