

This is the second of two manuals required to complete this installation. The first manual is included with your mounting brackets.

## Level of Difficulty

Easy

## Parts List

4	Hex bolt, 1/2"
4	Lock nut, 1/2"
8	Flat washer, 1/2"
1	Bumper assembly

## Tools Required

Ratchet	Torque wrench
Socket set	Wrench set
Socket extension	--

## Torque Specifications

1/2" bolt	70 ft-lbs.
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Use above torque setting unless otherwise noted

## Product Photo



## NOTICE

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

To help prevent damage to the product or vehicle, refer to the specified torque specifications when securing hardware during the installation process.

## Maintenance

To protect the product, wax after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For polished, gloss and other smooth finishes, polish may be used to clear small scratches and scuffs on the finish.

Mild automotive detergent may be used to clean the product. Do not use dish detergent, abrasive cleaners, abrasive pads, wire brushes or other similar products that may damage the finish.

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## Step 1

With assistance, line up the slots in the brackets of the impact bumper assembly to the slots in the vehicle brackets. Secure the step assembly to the vehicle bracket with the 1/2" hardware.

Adjust the step so that it is centered and level. Tighten all hardware to the recommended torque specifications listed on page one.

Congratulations on the installation of your new impact bumper step.

With the bumper installed, periodic inspections should be performed to ensure all mounting hardware remains tight.

To protect your investment, see the /Notes and Maintenance/ section on the first page of this instruction manual.

