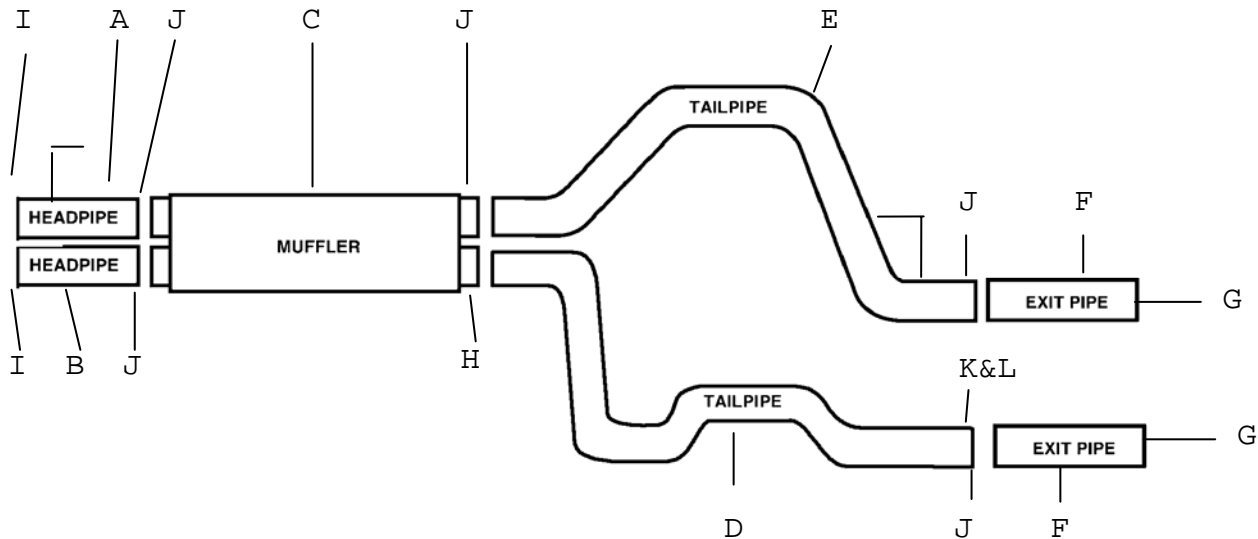


## INSTRUCTION MANUAL

**CAT-BACK SPLIT REAR STAINLESS EXHAUST  
01-05 SILVERADO 1500HD TRUCK 6.0L-V8 2/4WD  
CREW CAB, SHORT BED**

**03-05 GMC TRUCK 1500HD 6.0L QUAD STEER 4WD  
CREW CAB, SHORT BED  
PART #65555**



ITEM	PART #	QTY.	DESCRIPTION
A	479-700363S	1	2-1/2" STAINLESS PASS. SIDE HEADPIPE W/ HANGER
B	478-700364S	1	2-1/2" STAINLESS DRIVERSIDE HEADPIPE
C	766024S	1	STAINLESS SUPERFLOW MUFFLER
D	637-700496S	1	2- 1/2" STAINLESS DRIVERSIDE TAILPIPE
E	638-700497S	1	2 -1/2" STAINLESS PASSENGER SIDE TAILPIPE
F	317-700185S	2	2- 1/2" STAINLESS EXIT PIPES
G	500374	2	3-1/2" STAINLESS TIPS
H	4219	1	2-1/2" REAR MUFFLER HANGER
I	5758	2	2 3/4" CLAMP
J	5757	5	2-1/2" CLAMP
K	08269	1	10" METAL HANGER
L	BO-101	1	BOLT KIT FOR 10" HANGER
M	4137	1	SPARE TIRE BRACKET

WILL NOT FIT WITH A FIFTH WHEEL TRAILER HITCH

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your Vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm 1004

## SUGGESTED TOOLS:

½" ,9/16", 15mm wrench and socket, Wd-40, Hacksaw, Jack Stand

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when under the truck, set parking brake, block tires and use safety glasses and gloves.

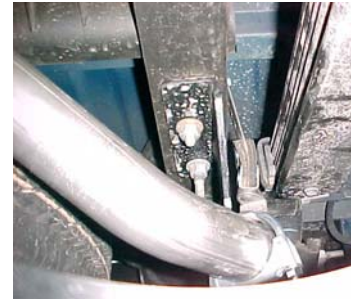
### **DO NOT WORK WITH HOT PIPES!**

**TO REMOVE STOCK EXHAUST, CUT 16" FROM THE FRONT OF THE MUFFLER FORWARD TOWARDS THE FRONT OF THE VEHICLE.**

LEAVE ALL RUBBER GROMMETS ON THE HANGER. USE WD-40 TO AID IN THE REMOVAL OF EXHAUST AND HANGERS



MEASURE 18" FROM THE REAR OF THE FRAME TOWARDS THE FRONT OF THE VEHICLE. USE THIS SLOT FOR THE 10" HANGER #K, INSTALL USING THE 1<sup>ST</sup> HOLE USE HARDWARE KIT PROVIDED.



SLIDE PASSENGER SIDE HEADPIPE #A ONTO STOCK HEADPIPE. INSERT WELDED HANGER INTO RUBBER GROMMET. NEXT INSTALL DRIVERS SIDE HEADPIPE # B, AND USE CLAMP #I TO SECURE BOTH HEADPIPES, DO NOT TIGHTEN



INSTALL PASSENGER SIDE OVER AXLE TAILPIPE #E INTO MUFFLER 1 ½" TO 2" INSERT WELDED HANGER INTO RUBBER GROMMET. USE CLAMP # J TO SECURE PIPE TO MUFFLER. DO NOT TIGHTEN.



SLIDE MUFFLER # C ONTO HEADPIPES 1-1/2" TO 2" WITH THE INLET FACING THE MOTOR, USE A JACK STAND TO SUPPORT MUFFLER. USE CLAMPS # J TO SECURE MUFFLER TO HEADPIPES. DO NOT TIGHTEN. OUTLETS OF THE MUFFLER SHOULD BE ON THE TOP.



INSTALL DRIVER SIDE OVER AXLE TAILPIPE #D INTO THE MUFFLER. 1 ½" TO 2" ROTATE PIPE UNTIL IT HITS THE 10" HANGER USE CLAMP #K TO HOLD UP THE PIPE. ATTACH TAILPIPE TO MUFFLER USING CLAMP # J. DO NOT TIGHTEN.



NEXT, INSTALL REAR MUFFLER HANGER #H ONTO DRIVER SIDE OUTLET OF THE MUFFLER. INSERT HANGER INTO RUBBER GROMMET DO NOT TIGHTEN.



NEXT, INSTALL EXIT PIPES #F ONTO TAILPIPES USE CLAMP # J TO SECURE EXIT PIPES TO TAILPIPES.



INSTALL YOUR STAINLESS TIPS TO YOUR DESIRED LOOK TIGHTEN ALL CLAMPS FROM THE FRONT, WORKING YOUR WAY BACK.



**MAKE SURE YOU HAVE A 1" CLEARANCE FROM ALL BRAKE LINES, SHOCK BOOTS, TIRES, FUEL LINES, ETC...**