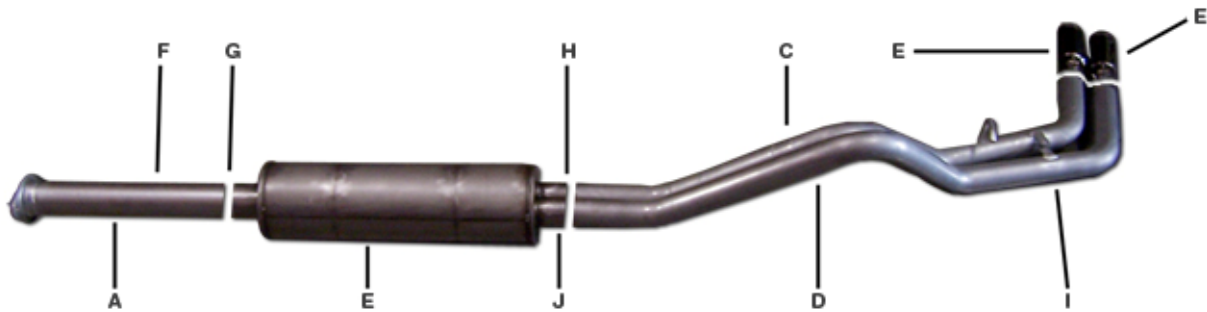




**INSTRUCTION MANUAL**  
**CAT-BACK DUAL SPORT TRUCK EXHAUST**  
**94-95 CHEVY TRUCK 4.3L, 5.0L 2WD**  
**STANDARD CAB, SHORT BED**

**PART # 5902**



ITEM	PART #	QTY	DESCRIPTION
A	50025	1	HEADPIPE WITH FLANGE GP-105
B	758224	1	SUPERFLOW MUFFLER
C	700192	1	2.5" PASSENGER SIDE OVERAXLE PIPE
D	700193	1	2.5" DRIVER SIDE OVERAXLE PIPE
E	500396	2	3-1/2" STAINLESS TIPS
F	500440	1	O. E. HANGER
G	OHD300	1	3"CLAMP
H	5757	1	2-1/2" CLAMP
I	BO-101	1	BOLT KIT FOR TAILPIPE
J	4149	1	HANGER

***Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle.  
If you need further assistance, please do not hesitate to call our Technical  
Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm.  
1104***

# EXHAUST INSTALLATION

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES. DO NOT WORK WITH HOT PIPES!

## SUGGESTED TOOLS:

**15MM SOCKET, 9/16" SOCKET, 1/2" SOCKET, 1/2" WRENCH, JACKSTAND, HACKSAW**

1. LAY OUT GIBSON EXHAUST SYSTEM ON THE FLOOR SO IT LOOKS LIKE THE DRAWING. (NOTE: DRAWING FOR PLACEMENT OF PARTS ONLY)
2. REMOVE STOCK EXHAUST FROM 2 BOLT FLANGE BACK. LEAVE ALL RUBBER MOUNTING GROMMETS IN PLACE. **YOU WILL RE-USE STOCK BOLTS.**
3. BOLT #A HEADPIPE ONTO FACTORY FLANGE RE-USING THE STOCK BOLTS. INSTALL #F HANGER ONTO HEADPIPE.
4. CONNECT MUFFLER # B ONTO FRONT HEADPIPE USING #J CLAMP. (DO NOT TIGHTEN)
5. INSTALL #D DRIVER SIDE TAILPIPE ONTO MUFFLER USING #H CLAMP. (DO NOT TIGHTEN)
6. INSTALL #C PASSENGER SIDE TAILPIPE ONTO MUFFLER USING #H CLAMP. INSERT WELDED HANGER INTO RUBBER GROMMET. (DO NOT TIGHTEN)
7. USE #I BOLT KIT SUPPLIED TO ATTACHED BOTH TAILPIPES TOGETHER.
8. INSTALL STAINLESS TIPS. TO CLEAN USE ANY STAINLESS STEEL CLEANER.
9. WHEN YOU HAVE EVERYTHING IN PLACE, FIRMLY TIGHTEN ALL BOLTS AND CLAMP DOWN SECURELY.

## SPECIAL NOTES:

- ◆ OKAY FOR 4" DROP
- ◆ MAKE SURE YOU HAVE A 1" CLEARANCE FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC.

THE GIBSON EXHAUST SYSTEM IS IN COMPLIANCE WITH VC27156 WHEN INSTALLED BEHIND THE CATALYTIC CONVERTER. NO EXEMPTION NUMBER IS NEEDED.