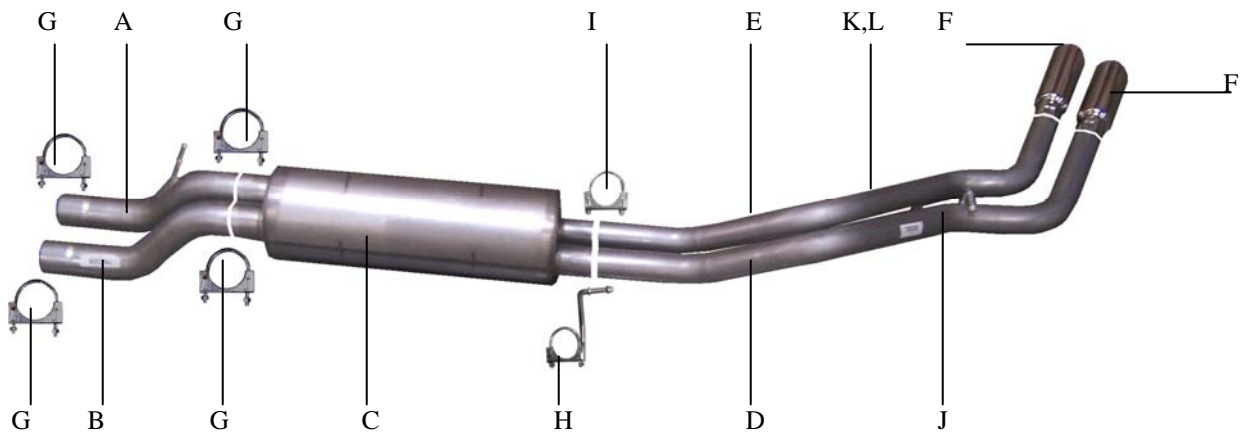




INSTRUCTION MANUAL

CAT BACK DUAL SPORT EXHAUST

01-06 SILVERADO, SIERRA TRUCK 2500HD/35006.0L, 8.1L, 2/4WD
 EXTENDED CAB-LONGBED,
 CREWCAB-SHORTBED & LONGBED
 PART # 5204



ITEM	PART #	QUANTITY	DESCRIPTION
A	700328	1	3" PSGR. HEADPIPE W/WELDED HANGER
B	700329	1	3" DRIVER SIDE HEADPIPE
C	766300	1	SUPERFLOW MUFFLER
D	700330	1	2-1/2" DRIVERSIDE TAILPIPE W/HANGER
E	700331	1	2-1/2" PASSENGER TAILPIPE
F	500374	2	3 1/2" STAINLESS TIPS
G	OHD300	4	3" CLAMPS
H	4159	1	2-1/2" HANGER FOR MUFFLER
I	5757	1	2-1/2" CLAMP
J	BO-906	1	BOLT KIT FOR TAILPIPE
K	4204	1	SPARE TIRE BRACKET
L	S-103	1	SPARE TIRE BRACKET TAB

THANK YOU FOR CHOOSING OUR GIBSON PERFORMANCE EXHAUST FOR YOUR VEHICLE. IF YOU NEED FURTHER ASSISTANCE, PLEASE DO NOT HESITATE TO CALL OUR TECHNICAL DEPARTMENT AT (800) 528-3044, MONDAY THROUGH FRIDAY, 8:00 AM TO 5:00 PM. 0706

EXHAUST INSTALLATION #5204

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES.
DO NOT WORK WITH HOT PIPES!!!

SUGGESTED TOOLS

9/16", 1/2" SOCKET & WRENCH, JACK STANDS, WD-40, HACKSAW OR SAWZALL

LAY OUT THE EXHAUST AND COMPARE PART NUMBERS WITH THE DRAWING



TO REMOVE STOCK EXHAUST, CUT 13" FROM THE FRONT OF THE MUFFLER, MEASURE TOWARDS THE FRONT OF THE VEHICLE. LEAVE ALL RUBBER GROMMETS ON THE HANGERS. USE WD-40 TO AID IN THE REMOVAL OF EXHAUST AND HANGERS. SUPPORT THE CATALYTIC CONVERTER BEFORE CUTTING.



SLIDE DRIVERS SIDE TAILPIPE #D INTO MUFFLER 1-1/2" TO 2". INSERT WELDED HANGER INTO RUBBER GROMMET.



SLIDE PASSENGER SIDE HEADPIPE #A ONTO STOCK HEADPIPE. INSERT WELDED HANGER INTO RUBBER GROMMET. NEXT INSTALL DRIVERS SIDE HEADPIPE #B ONTO STOCK HEADPIPE, USE CLAMP #G TO SECURE BOTH HEADPIPES, DO NOT TIGHTEN.



INSTALL HANGER #H INTO RUBBER GROMMET JUST ABOVE DRIVERS SIDE OUTLET OF MUFFLER. YOU WILL USE THIS CLAMP TO SECURE TAILPIPE TO MUFFLER, DO NOT TIGHTEN.



SLIDE MUFFLER #C ONTO HEADPIPES 1-1/2" TO 2". OUTLETS SHOULD BE AT THE BOTTOM. USE A JACK STAND TO SUPPORT MUFFLER.



USE BOLT KIT #J TO SECURE TAILPIPES TOGETHER. THE PASSENGER SIDE TAILPIPE WILL BE ON THE BOTTOM.



INSTALL SPARE TIRE BRACKET #K ONTO HOLE IN FRAME LOCATED ABOVE TAILPIPE HANGER. HOLE IS ABOUT 1" ROUND.



INSTALL YOUR STAINLESS STEEL TIPS. TO CLEAN TIPS USE A SCOTCH BRITE PAD AND ANY STAINLESS OR ALUMINUM CLEANER. AFTER YOU HAVE CHECKED FOR CLEARANCES GO BACK AND TIGHTEN ALL NUTS, BOLTS AND CLAMPS.



SLIDE PASSENGER SIDE TAILPIPE #E INTO MUFFLER 1-1/2" TO 2". USE CLAMP #I TO SECURE TAILPIPE TO MUFFLER. DO NOT TIGHTEN.

MAKE SURE YOU HAVE A MINIMUM OF A 1" CLEARANCE AWAY FROM ALL RUBBER BRAKE LINES, TIRES, SHOCKS, FUEL LINES, ETC.