



PERFORMANCE EXHAUST SYSTEMS

# INSTRUCTION MANUAL

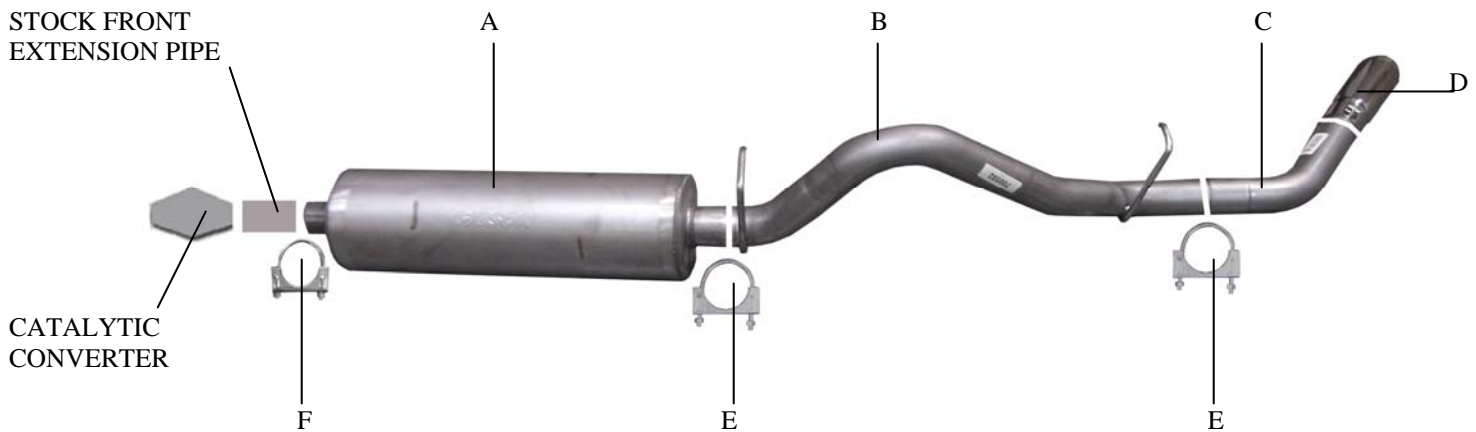
## CAT-BACK SINGLE EXHAUST

### 2004 DODGE DAKOTA 3.7L-4.7L 2/4WD

### CLUB CAB, SHORT BED

### QUAD CAB, SHORT BED

### PART # 316596



ITEM	PART #	QUANTITY	DESCRIPTION
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A	788702-1	1	SUPERFLOW MUFFLER
B	700592	1	3" OVERAXLE TAILPIPE
C	50032R-6	1	3" TURNOUT PIPE
D	500360	1	3 1/2" STAINLESS STEEL TIP
E	OHD300	2	3" CLAMP
F	5757	1	2 1/2" CLAMP

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at 1-800-528-3044, Monday through Friday, 8:00AM to 5:00PM. 0505

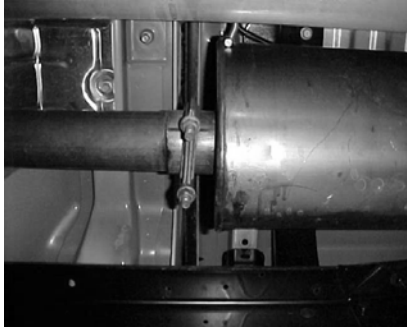
# EXHAUST INSTALLATIONS # 316596

WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE TECH STANDS TO SUPPORT YOUR TRUCK, SET PARKING BRAKE, AND BLOCK THE TIRES. USE SAFETY GLASSES. **DO NOT WORK WITH HOT PIPES.**

## SUGGESTED TOOLS:

HACKSAW, JACKSTAND, 9/16" SOCKET, 1/2" WRENCH & SOCKET

LAYOUT THE EXHAUST SYSTEM ON THE FLOOR LIKE THE DRAWING AND COMPARE PART NUMBERS.



### **DO NOT REMOVE YOUR STOCK HEADPIPE.**

UNCLAMP YOUR EXHAUST IN FRONT OF THE STOCK MUFFLER AND REMOVE. FOR EASIER REMOVAL OF THE FACTORY EXHAUST CUT BEHIND THE REAR OF THE MUFFLER. USE WD-40 ON ALL HANGERS & BOLTS. LEAVE ALL RUBBER GROMMETS IN PLACE.



INSTALL OVERAXLE TAILPIPE #B AND CONNECT TO THE MUFFLER USING CLAMP # E. INSERT WELDED HANGERS INTO RUBBER GROMMETS.



NEXT CONNECT THE TURN OUT PIPE #C TO THE OVERAXLE PIPE USING CLAMP #E. DO NOT TIGHTEN.



INSTALL MUFFLER ONTO THE STOCK HEADPIPE LINE-UP THE NOTCH # A. SUPPORT THE MUFFLER USING A JACK STAND. MUFFLER INLET IS LOOKING INTO LOUVERS. USE CLAMP #F TO SECURE MUFFLER. DO NOT TIGHTEN.



WHEN YOU HAVE EVERYTHING IN PLACE TIGHTEN ALL BOLTS AND CLAMPS. INSTALL STAINLESS STEEL TIP. TO CLEAN TIP USE ALUMINUM OR STAINLESS STEEL CLEANER.

**MAKE SURE YOU HAVE AT LEAST A 1" CLEARANCE FROM ALL BRAKE LINES, FUEL LINES, SHOCKS, TIRES, ETC.**