

**7118956**  
**05-10 TOYOTA**  
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## **05-10 TOYOTA TACOMA** **Urban Assault "Grunt" Main Grille 3 Pc. Black**

### **TOOLS REQUIRED:**

Flat / Slotted Screwdriver  
10mm Socket  
Vice Grip Pliers  
Die Grinder/Jig Saw/File/Sand Paper  
Drill/ 5/16" Bit  
Masking Tape

### **PARTS LIST:**

(1) X-Metal Grille (3 pc.)  
(8) 6/32" Nylon Lock Nuts  
(8) #6 Washers  
(4) 2.5" J Hooks

**PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION.** Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at [tech@trexbillet.com](mailto:tech@trexbillet.com) to verify fitment or assist with tech questions. All other inquiries can be directed to [info@trexbillet.com](mailto:info@trexbillet.com). In the event you do not have internet access please call 1-800-287-5900.

### **Step 1**

Open the hood and remove the factory grille shell. Remove the four fasteners along the top of the grille; two 10mm bolts and two plastic fasteners. Unclip the remaining two fasteners in each lower corner.

### **Step 2**

Apply masking tape to the chrome or painted portion of the grille to prevent scratching. Use a die grinder or jig-saw to cut the center bars from the grille. Make your cuts at the base of each vertical bar and cross bar; where they meet the perimeter of the opening. Test fit the grille in place (Fig 1). Use a file or sandpaper to smooth your cuts.

### **Step 3**

Center the grille; install a J hook, nut and washer on each stud. Wrap the hook around the remaining plastic in the opening (Fig 2).

### **Step 4**

If grille inserts have been purchased for the side vents; install at this time. Center the sides in place. Where the studs hit the plastic; drill two 5/16" holes allowing the studs to protrude through the plastic. Using the provided hardware; place a washer and 6/32 nylon nut on each stud (Fig 3). Center then tighten. Repeat this on the other side. Re-install the grille shell assembly onto the vehicle.

