

# 55531 2014 FORD FUSION



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## 2014 FORD FUSION Upper Class Bumper

### TOOLS REQUIRED:

Socket Set  
Flat/Phillips Screw Drivers  
Torx Bits  
Plastic Pry Bar  
3/16" Drill Bit and Drill Motor

### PARTS LIST:

(4) 6/32" Nylon Lock Nuts  
(4) 1/2" X 7/16" L-Brackets



**PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION.** Auto makers offer various models of each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at [tech@trexbillet.com](mailto:tech@trexbillet.com) to verify fitment or assist with tech questions. All other inquiries can be directed to [info@trexbillet.com](mailto:info@trexbillet.com). In the event you do not have internet access please call 1-800-287-5900.

### Factory Bumper Cover Removal

#### Step 1

Open the hood, with a pry bar or flat screwdriver remove nine plastic pop clips from the black plastic radiator cover, (Fig 1). Remove black plastic radiator cover.

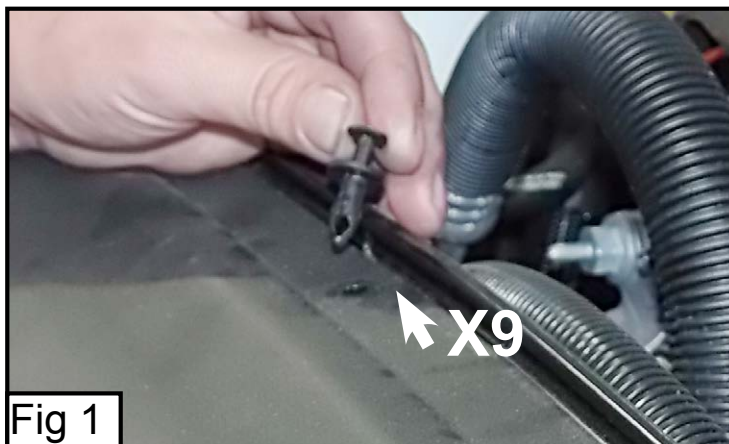


Fig 1

#### Step 2

Remove three torx bolts from the top front edge, underneath the hood, of the factory bumper cover (Fig 2).



Fig 2

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## Step 3

Remove the three plastic pop plastic clips located on the top front edge, underneath the hood, of the factory bumper cover just inside of the headlamps (Fig 3)



## Step 4

From the driver side fender well, use a 8mm socket to remove one screw that joins the bumper cover and the fender (Fig 4) it is located in a small recess in the fender well splash guard. Also remove three plastic twist fasteners in the fender well, they are located along the front and top of the fender well. Repeat step 4 on the passenger fender well.



## Step 5

From underneath the front of the vehicle remove two plastic twist fasteners from each side of the bottom corners bumper cover (Fig 5).





**Step 6**

From the bottom front area of the bumper cover remove five 7mm screws holding the bumper cover to the bottom splash guard (Fig 7).



Fig 6

**Step 7**

With a helper, on the driver side pull the bumper cover outward at the point it connects to the fender at the wheel well about a foot (Fig 7). It will pop loose. Reach down behind the bumper cover and disconnect the fog lamp and head lamp connectors (Fig 8). Repeat this on the passenger side of the vehicle and carefully remove the bumper cover from the vehicle. Place the bumper cover carefully on a covered workbench face down so you have access to the back of the bumper cover.

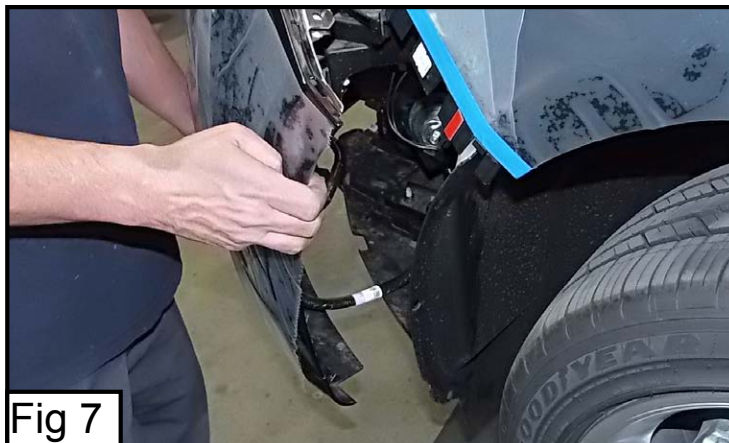


Fig 7



Fig 8



### **Step 8 Bumper Grille Installation**

With the bumper cover placed face down on a covered workbench, from the front of the bumper cover insert the bumper grille into the factory bumper cover opening (Fig 9).



### **Step 9**

From the back of the bumper cover insert a L-bracket on each of the threaded studs on the backside of the mesh grille frame, the L-brackets will latch onto the edge of the factory bumper cover opening lip. Install a nylon lock onto each threaded stud and tighten (Fig 10). Reinstall the completed bumper cover onto the vehicle in the reverse order of removal. Do not forget to reconnect all the lighting connectors. Installation complete.

