

**54567**  
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**09-13 FORD**  
**F-150 RAPTOR**



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## 2009-2013 FORD F-150 RAPTOR

### Side Vents

Install time: 15 Mins.

#### TOOLS REQUIRED:

Screwdriver  
Plastic Prybar

#### PARTS LIST:

(2) Side Vents  
(6) U-Nuts  
(6) #8 Screws  
(2) Custom T-Brackets  
(4) 10/32 Flatwashers

PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE ATTEMPTING INSTALLATION.

1. With a Plastic Prybar, Remove the Factory Side Vents (They Pop outwards). (Fig.1)
  2. Insert U-Nuts onto the T-Brackets. (Fig. 2)
  3. From Behind the Side Vent Opening, Place the T-Bracket Behind. (Fig. 3)
  4. Insert a Washer and #8 Screw onto the Opening Slots to Thread the T-Bracket from Behind. (Fig. 4)
  5. Remove the Protective Tape on the side of the Side Vent. (Fig. 5)
  6. Place Side Vent onto the Opening (Make Sure it is placed correctly). (Fig. 6)
  7. Thread a #8 Screw into the U-Nut that is on the T-Bracket. (Fig. 7)
- Repeat for other Side Vent.

**INSTALLATION COMPLETE**

