

**51932**  
**54932**

**07-13 TOYOTA**  
**FJ CRUISER**



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**2007-2013 TOYOTA FJ CRUISER**  
**UPPER CLASS SERIES MESH GRILLE**  
*(Includes Grille and Hood Scoop)*

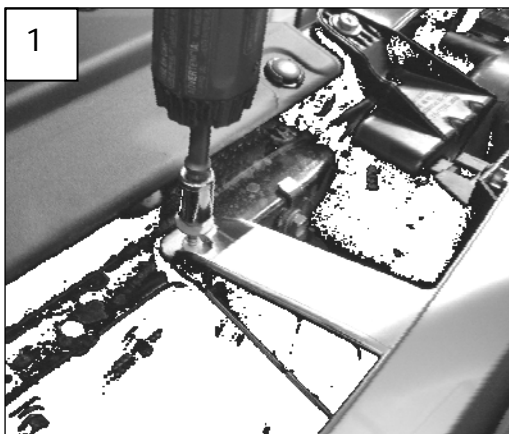
**Tools Required:**

Phillips / Slotted Screwdrivers  
10mm Socket  
5/16" Socket  
Die Grinder  
Epoxy (to re-install factory logo)  
Drill & 1/8" Drill Bit

**Part List:**

1	Upper Class Series Grille	1	'T' Bracket
1	Upper Class Hood Scoop (Cruiser)	1	'A' Bracket
10	6-32 Nylon Lock Nuts	5	1/2" x 1/2" L Brackets
10	#10 Flat Washers	1	2" Flange Brackets

**Read and understand instructions before attempting installation**



**Step 1.**

Unbolt the two 10 mm bolts on top of the grille (1). Unfasten the three plastic clips securing the grille to the core support; remove the grille. The factory Toyota logo must be removed from the factory mesh. The logo has small pins that go through the grille to the back; these pins are melted to secure the logo. Use a die grinder (or similar tool) to remove the melted plastic. Then the logo can be removed from the front.



**Step 2.**

Center the grille in place (2). Use the 2" flange bracket to secure the center stud on the bottom. Use the small 1/2 L brackets and remaining nuts and washers to secure the grille.

### **Step 3.**

The factory logo may be re-installed onto grille. If logo is not going to be used; skip to Step 4. The grille is supplied with a pair of stainless steel letters with mounting studs. These letters (T and A) fit into the back of the factory logo. Use a small amount of epoxy to secure the letters in place; allow to dry (cure) in place. Center the logo onto the grille. Drill a pair of 1/8" holes for the studs to reach the back of the grille assembly. Use two washers and nuts to secure the logo.

### **Step 4.**

If a bumper insert is going to be installed; install at this time. Now re-install the grille assembly back onto the vehicle.

### **Step 5.**

Test fit the hood scoop insert in place. Drill two 1/8" holes into the factory insert; align these holes with the studs on the insert. Be careful not to scratch the paint on the hood. Masking tape may be applied to prevent scratching. ***Thank you for purchasing a T-Rex Billet Grille. 10/5/06***

