

25971

03-07 SCION
SCION XB



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BUMPER INSERT

Tools Required:

Phillips Screwdriver
5/16" Wrench

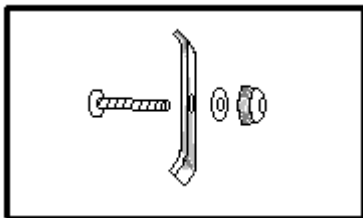
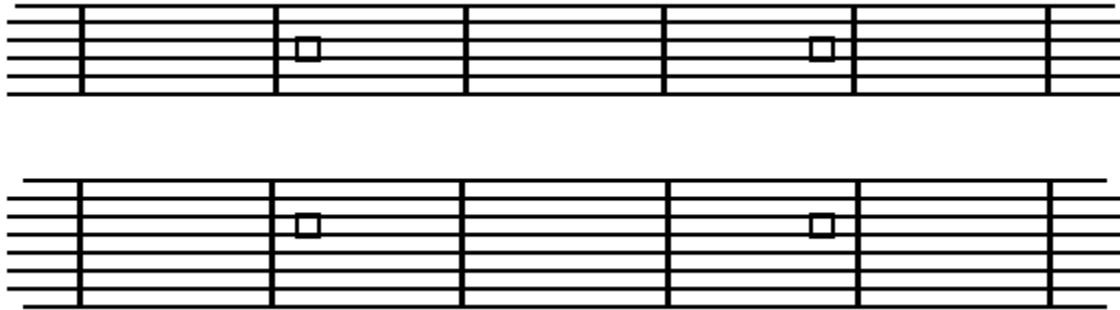
Part List:

- 1 Billet Insert (6 bars)
- 1 Billet Insert (8 bars)
- 4 6-32 x 1.5 Machine Screws
- 4 6-32 Nylon Lock Nuts
- 4 #6 Flat Washers
- 4 2" Flange Brackets

Read and understand instructions before attempting installation

Step 1.

Test fit the bumper inserts into the opening as shown below.



Step 2.

Center the top billet insert into the opening. Insert a Machine screw into each of the mounting tabs welded to the rear of the billet. Place a flange bracket onto each screw from behind the bumper; thread a washer and lock nut onto the screw. Tighten both nuts till the insert is held firmly in place. Now install the lower billet insert.

Step 3.

Make sure both billet inserts are center in the bumper. Loosen the hardware and adjust if needed.
Thank you for purchasing a T-Rex Billet Grille. 11/9/06