

20741

**05-06 NISSAN
ALTIMA**



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Tools Required:

Small Slotted Screwdriver
7/16" Wrench
Small Round File

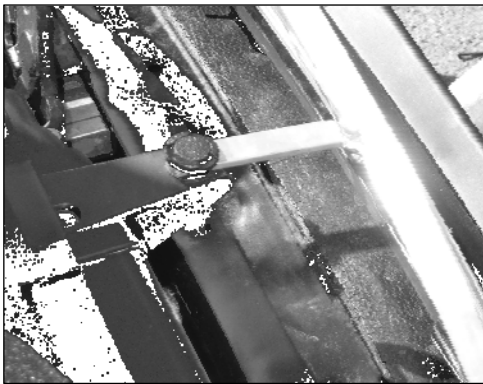
Part List:

1 Billet Insert (16 bars)
2 ¼-20 x ¾ Bolts
2 ¼-20 Nuts
2 ¼ Washers
2 ¼ Lock Washers

Read and understand instructions before attempting installation

Step 1.

Remove the factory grille shell; use a small screwdriver to pull the center from each fastener. Four of the fasteners will be re-used; do not discard the fasteners. Next, lightly pull the top of the grille assembly forward. Use your fingers to depress the molded clips along the bottom of the grille. The grille can now be removed.



Step 2.

Center the billet insert into the opening. The lower mounting tabs align with the factory mounting holes. Slide these brackets into the mounting holes. Use the factory fasteners to secure the lower mounting brackets. The holes in the brackets may have excess powdercoat, so the factory fasteners may fit very tight. If needed, use a small round file to clean off some of the powdercoat. Use a ¼" bolt, nut and washer to secure each top mounting bracket. These brackets align to the factory holes. It may be necessary to slightly bend the upper brackets so they align correctly.

Step 3.

Close the hood and check the alignment of the billet insert. If necessary, remove the insert and adjust the brackets. ***Thank you for purchasing a T-Rex Billet Grille. 12/19/06***

