

# **20421**

**05-07 DODGE  
DAKOTA  
BILLET INSERT**



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## **05-07 DODGE DAKOTA 4 PC LOOK INSERT**

### **Tools Required:**

Phillip Screw Driver  
Socket/Wrench Set  
Drill; 1/8" Drill Bit  
Wire Cutters or Razor / Knife  
Rivet Gun

### **Hardware / Parts List:**

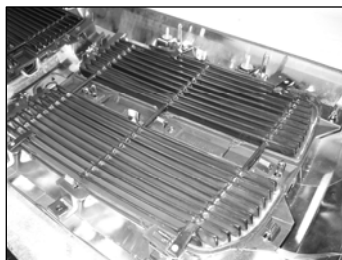
2 Billet Inserts (9 bars each opening)\*  
\*(4 PC look when installed)  
8 1/8" Rivets

### **Read and understand instructions before attempting installation**



#### **Step 1**

Open the hood and remove the grille shell from the vehicle. Remove the 12 retaining nuts and screws from the grille shell assembly. Place the grille shell face down on a work surfaces. Use a razor knife or wire cutter to cut the center plastic bars from the openings in the factory grille inserts. Do not remove the insert assemblies; just cut the center bars where they contact the outer plastic. Each opening will require 3 cuts on top / bottom and 4 cuts on each end.



#### **Step 2**

The passenger side upper billet has a notch to allow access to the hood latch assembly. Center this billet into the openings. The mounting brackets rest next to the factory insert mounting tabs. The tabs align to the soft plastic outer ring. Drill a 1/8" hole at each mounting hole. Use the 1/8" rivets to secure the billets in place. Repeat this process on the drivers side.



#### **Step 3**

Re-install the grille shell assembly onto the vehicle. Make sure the inserts are centered and all the fasteners are tight. Installation is now complete.

***Thank you for purchasing your T-Rex billet grille.***

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