| TUFF<br>EZ-RIDE SUSPENSION   | Installation manual<br>3" Suspension Kit<br>2019 - Current Ram 2500 4x4<br>Part # 33140 AND 33141<br>SS01312020  |
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| Part # 33140 AND 33141   2019 - Current Ram 2500 4x4   3" Suspension Kit   Part # Description Qty.   33118-01 Front Spring spacer 2   33130-01 Rear Spring spacer 2   33130-02 Front shock relocation bracket 2   33140NB Hardware bag 1   * only included in the 33140 kit Congratulations on your selection to purchase a Tuff   Country EZ-Ride Suspension System. We at Tuff Country EZ-Ride Suspension are proud to offer a high quality product at the industries most competitive pricing. Thank you for your confidence in us and our product.   If you desire to return your vehicle to stock, it is the customers responsibility to save all stock hardware and components.   The Tuff Country EZ-Ride Suspension product safety label that is included in your kit box must be installed inside the cab in plain view of all occupants.   Important customer information:   Tuff Country EZ-Ride Suspension highly recommends that a qualified or a certified mechanic performs this installation.   It is the responsibility of the customer/installer to wear safety glasses at all times when performing this installation.   It is the customers/installers responsibility to read and understand all steps before installation begins. If you have any questions or concerns, please contact our technical department @ (801) 280-2777. Also, the OEM manual should be used as a reference | which may cause vehicle imbalance or loss of con-<br>trol. DRIVE SAFELY! Avoid abrupt maneuvers: such<br>as sudden sharp turns which could cause a roll over,<br>resulting in serious injury or death.<br>It is the customers responsibility to make sure that<br>a re-torque is performed on all hardware associated<br>with this suspension system after the first 100 miles<br>of installation. It is also the customers responsibility<br>to do a complete re-torque after every 3000 miles or<br>after every off road use.<br>After the original installation, Tuff Country EZ-Ride<br>Suspension also recommends having the alignment<br>checked every 6 months to ensure proper tracking,<br>proper wear on tires and front end components. Tuff<br>Country EZ-Ride Suspension takes no responsibility<br>for abuse, improper installation or improper suspen-<br>sion maintenance. |

#### Limited lifetime warranty

Notice to all Tuff Country EZ-Ride Suspension customers: It is your responsibility to keep your original sales receipt! If failure should occur on any Tuff Country EZ-Ride Suspension component, your original sales receipt must accompany the warranted unit to receive warranty. Warranty will be void if the customer can not provide the original sales receipt. Do not install a body lift in conjunction with a suspension system. If a body lift is used in conjunction with any Tuff Country EZ-Ride Suspension product, your Tuff Country EZ-Ride Suspension WARRANTY WILL BE VOID. Tuff Country Inc. ("Tuff Country") suspension products are warranted to be free from defects in material and workmanship for life if purchased, installed and maintained on a non-commercial vehicle; otherwise, for a period of twelve (12) months, from the date of purchase and installation on a commercial vehicle, or twelve thousand (12,000) miles (which ever occurs first). Tuff Country does not warrant or make any representations concerning Tuff Country Products when not installed and used strictly in accordance with the manufacturer's instructions for such installation and operation and accordance with good installation and maintenance practices of the automotive industry. This warranty does not apply to the cosmetic finish of Tuff Country products nor to Tuff Country products which have been altered, improperly installed, maintained, used or repaired, or damaged by accident, negligence, misuse or racing. ("Racing is used in its broadest sense, and, for example, without regards to formalities in relation to prizes, competition, etc.) This warranty is void if the product is removed from the original vehicle and re-installed on that or any other vehicle. This warranty is exclusive and is in lieu of any implied warranty of merchantability, fitness for a particular purpose or other warranty of quality, whether express or implied, except the warranty of title. All implied warranties are limited to the duration of this warranty. The remedies set forth in this warranty are exclusive. This warranty excludes all labor charges or other incidental of consequential damages. Any part or product returned for warranty claim must be returned through the dealer of the distributor from whom it was purchased. Tuff Country reserves the right to examine all parts returned to it for warranty claim to determine whether or not any such part has failed because of defect in material or workmanship. The obligation of Tuff Country under this warranty shall be limited to repairing, replacing or crediting, at its option, any part or product found to be so defective. Regardless of whether any part is repaired, replaced or credited under this warranty, shipping and/or transportation charges on the return of such product must be prepaid by the customer under this warranty.

Important information that needs to be read before installation begins:

Tuff Country recommends a 35" x 12.50" or 37" x 12.50" with a 0 Offset wheel. **Our tire and wheel fitments are** only a guideline. Different production times or tolerances will vary and this size should only be used as a starting point. Each vehicle is different and will need to be treated as such.

Suspension kit #33140 comes with front shock relocation brackets to be used with the OE shocks. If after market front shocks are wanted, Tuff Country EZ Ride Suspension recommends installing a 25" fully extended front shock without the front shock relocation bracket. The stock rear shocks will work once this Suspension kit has been installed but if you want to replace the rear shocks, Tuff Country EZ Ride Suspension recommends installing a 30" fully extended shock.

This Suspension kit comes with (1) installation manual and some post installation procedure literature and it is the installers responsibility to make sure that the customer receives the post installation procedure literature. If a customer would like a copy of the installation manual, please have them visit our website at www.tuffcountry. com. Have them go to the customer care section to download these instructions. If you have any questions, please feel free to call us at (801) 280-2777.

Before installation begins, Tuff Country EZ-Ride Suspension highly recommends that the installer performs a test drive on the vehicle. During the test drive, check to see if there are any uncommon sounds or vibrations. If uncommon sounds or vibrations occur on the test drive, uncommon sounds or vibrations will be enhanced once the suspension system has been installed. Tuff Country EZ-Ride Suspension highly recommends notifying the customer prior to installation to inform the customer of these issues if they exist.

Make sure to use loctite on all new and stock hardware associated with the installation of this suspension system.

Special note: Before installation begins, it is the customers/installers responsibility to make sure that all parts are on hand. If any parts are missing, please feel free to call one of our customer service representatives @ (801) 280-2777.

Recommended tools selection:

Torque wrench Standard socket set Standard wrench set Metric socket set Metric wrench set Tape measure Hydraulic floor jacks Hardware bag 33140NB includes:

| Part# | Description         | Quantity |
|-------|---------------------|----------|
| 9163B | 9/16" x 3" bolt     | 2        |
| 12WA  | 1/2" flat washer    | 4        |
| 916UN | 9/16" unitorque nut | 2        |
| 381B  | 3/8" x 1" bolt      | 4        |
| 516WA | 5/16 flat washer    | 8        |
| 38UN  | 3/8" unitorque nut  | 4        |
|       |                     |          |

Please follow instructions carefully:

Before installation begins, measure from the center of the hub, to the bottom of the fender well, and record measurements below.

Pre-installation measurements:

| Driver side front:     |  |
|------------------------|--|
| Passenger side front:_ |  |
| Driver side rear:      |  |
| Passenger side rear:   |  |
| -                      |  |

At the end of the installation take the same measurements and compare to the pre-installation measure-4. Working on the driver side, remove the sway bar end link ments.

Post-installation measurements:

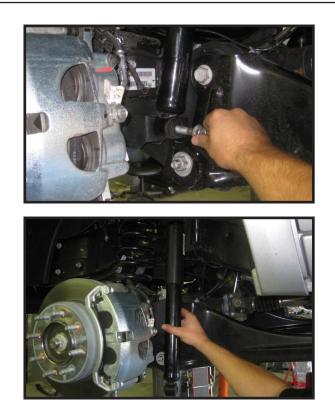
| Driver side front:    |
|-----------------------|
| Passenger side front: |
| Driver side rear:     |
| Passenger side rear:  |
|                       |

### Front end installation:

1. To begin installation, block the rear tires of the vehicle so that the vehicle is stable and can't roll backwards. Safely lift the front of the vehicle and support the vehicle with a pair of jack stands. Place a jack stand on both the driver and the passenger side. Next, remove the front wheels and tires from both sides.

Place one on the driver side and passenger side. Carefully same time allowing enough room for the coil springs to be raise up on both hydraulic floor jacks at the same time until removed. Working on the driver side, remove the coil spring they come into contact with the front axle.

3. Working on the driver side, remove the shock from the brake lines or hoses. lower mounting location and save the lower hardware. Repeat procedure on the passenger side. Special note: This Suspension kit comes with front shock relocation brackets to be used with the OE shocks. If after market front shocks are wanted, Tuff Country EZ Ride Suspension recommends installing a 25" fully extended front shock without the front shock relocation bracket.



from the sway bar. Save the hardware. Repeat procedure on the passenger side.



2. Place a pair of hydraulic floor jacks under the front axle. 5. Carefully lower down on both hydraulic floor jacks at the and set aside. Repeat procedure on the passenger side. Special note: Take special care not over extend any





6. Locate the new front coil spring spacers. Also, locate (2) 7. Locate the OE coil spring isolator. Working on the driver 3/8" x 1" bolts, (4) 5/16" USS flat washers and (2) 3/8" unitorque nuts from hardware bag 33140NB. Working on the driver side, install the OE coil spring isolator to the newly installed coil spring spacer. **Special note: Make sure that the nipple** of the isolator fits properly into the hole on the lower pocket and secure using the new 3/8" hardware. Make sure **ring of the new coil spring spacer**. Repeat procedure on to add loctite and torque to **28 ft lbs. Hole already provid**-

ed. Special note: When installing the new spacer into the vehicle, make sure that the fat side of the taper goes towards the outside of the vehicle. Also, there is a notch in the upper ring of the spacer also needs to be installed with the notch facing the outside of the vehicle. Repeat procedure on the passenger side.





8. Locate the OE coil springs. Working on the driver side, install the coil spring back into the vehicle. Carefully raise up on the hydraulic floor jack until the coil spring seats properly into the newly installed isolator and coil spring spacer. Repeat procedure on the passenger side.





9. Locate the new front shock relocation brackets. Locate (2) 9/16" x 3" bolts, (4) 1/2" USS flat washers and (2) 9/16" unitorque nuts from hardware bag 33140NB. Install the new shock relocation brackets to the bottom of the stock shocks and secure using the new hardware. **Do not tighten at this point. Special note: This Suspension kit comes with front shock relocation brackets to be used with the OE shocks. If after market front shocks are wanted, Tuff Country EZ Ride Suspension recommends installing a 25" fully extended front shock without the front shock relocation bracket.** 



10. Working on the driver side, install the modified shock into lower location using the OE hardware. Make sure to use loctite and torque the lower mounting hardware to **85 ft lbs.** Move back to the new 9/16" hardware and add some loctite and torque to **85 ft lbs.** Repeat procedure on the passenger side.

11. Working on the driver side, install the sway bar back to the sway bar end link and secure using the OE hardware. Make sure to use loctite and torque to **40 ft lbs.** Repeat procedure on the passenger side.

12. Carefully remove the (2) hydraulic floor jacks from under the front axle.

13. Install the tires and wheels and carefully lower the vehicle to the ground.

# Front end installation complete.

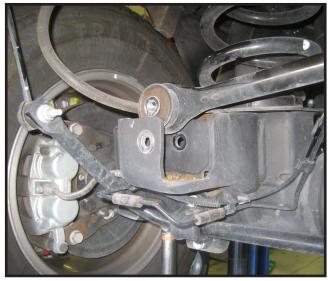
## Rear end installation.

14. To begin installation, block the front tires of the vehicle so that the vehicle is stable and can't roll forward. Safely lift the rear of the vehicle and support the frame with a pair of jack stands. Place a jack stand on both the driver and passenger side. Next remove the wheels and tires from both sides.

15. Position a pair of hydraulic floor jacks under the rear axle. Place one jack stand on the driver side and one on the passenger side. Raise up on both hydraulic floor jacks at the same time until they make contact with the rear axle.

16. Working on the driver side where the rear track bar attaches to the axle bracket, remove the OE bolt and hardware. Save the hardware for re-installation.

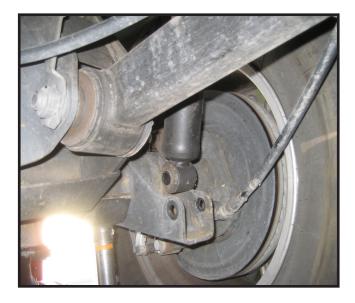




17. Working on the driver side, unbolt the top of the the sway bar endlink from its mounting bracket. Save hardware and repeat on the passenger side.



18. Working on the driver side shock absorber, unbolt it from its lower mounting location. Save the hardware and repeat on the passenger side.



 Carefully lower the rear axle down enough that the coil springs can be removed. Remove the coil springs.



20. Locate (2) 3/8"x1" bolts, (4) 5/16" washers, and (2) 3/8" unitorque nuts from hardware bag 33140NB. Also locate the new rear coil spring spacers.

21. Working on the driver side, remove the OE rubber coil isolator from the spring pad on the rear axle, and re-install it on to the top of the new coil spring spacer. Repeat on the passenger side.



22. Working on the driver side, install the new coil spring spacer onto the lower spring pad on the rear axle, making sure that the bolt hole lines up with the existing hole of the spring pad. Secure using the new 3/8" x 1" bolt and hardware. Repeat on passenger side and **Torque nut to 28 ft lbs** 



23. Re-install both rear coil springs making sure they are in the same orientation as they were removed (top and bottom).



 Raise the rear axle back upwards so that the shocks and swaybar endlinks can be re-attached using the OE hardware.

25. To re-attach the rear track bar, it is typically easier to do so with the vehicle's weight back down on the ground, so re-install the rear wheels and tires and lower the vehicle off the jack stands.

### Congratulations, installation complete!

Special note: After the completion of the installation, Tuff Country EZ-Ride Suspension recommends taking the vehicle to an alignment shop and having a proper front end alignment performed.

Tuff Country EZ-Ride Suspension recommends that a complete re-torque is done on all bolts associated with this suspension system. It is the customers responsibility to make sure that a re-torque is performed on all hardware associated with this suspension system after the first 100 miles of installation. It is also the customers responsibility to do a complete re-torque after every 3000 miles or after every off road use. Neglect of following these steps could cause brackets to come loose and cause serious damage to the suspension system and to the vehicle.

This Suspension System comes with (1) installation manual and some post installation procedure literature and it is the installers responsibility to make sure that the customer receives the post installation procedure literature. If a customer would like a copy of the installation manual, please have them visit our website at www.tuffcountry.com. Have them go to the customer care section to download these instructions. If you have any questions, please feel free to call us at (801) 280-2777.

If you have any questions or concerns, please feel free to contact Tuff Country or your local Tuff Country dealer.



33118-01 / Qty. 2 Front coil spring spacer



33130-01 / Qty. 2 Rear coil spring spacer