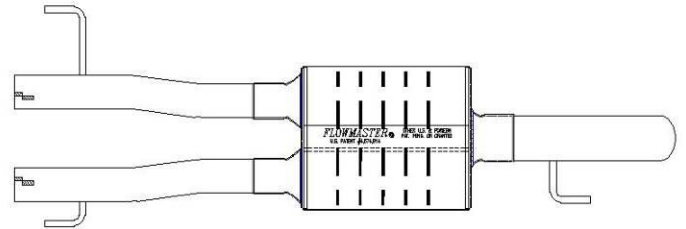




OUTLAW
S E R I E S

4099, Stainless Steel

Installation Instructions for:
SYSTEM #817708
2009*-2017 TOYOTA TUNDRA TRUCKS
*BUILT AFTER 08/2008
4.6L & 5.7L V-8 I-FORCE ENGINES
*ALL EXCEPT STANDARD CAB/SHORT BED
And DOUBLE CAB/LONG BED*



8430013-420

11/15/16

Removal:

- 1) Raise the vehicle up on a hoist or rack to working height. If you do not have access to a hoist or rack, raise the vehicle and support securely with jack stands.
- 2) Using a 12mm socket, unbolt the tailpipe connection where it exits the muffler. Separate the wire hanger on the tailpipe from the rubber mount on the vehicle. Remove the tailpipe and set aside.
- 3) Using a tape measure, measure back from the front face of the muffler and make a mark on each inlet pipe at 4.00". Place a stand under the muffler and double check the measurement, then cut each pipe thru at this mark. Separate the wire hangers at the front and rear of the muffler from the rubber mounts on the vehicle and remove the muffler assembly and set aside. Deburr both inlet pipes with a file or die grinder.



Installation:



1) After removing any burrs, use a tape measure to measure back 3.00" from the pipe edge on each inlet pipe and make a mark. Place a supplied clamp onto each inlet pipe of muffler **8430013-420**. Place the muffler assembly up into position and slide onto the factory front pipes up to the line at 3.00", then connect the hangers on the muffler to the rubber mounts on the vehicle. Level the muffler and tighten the clamps securely.

2) Adjust the position of the muffler assembly to provide a satisfactory fit. Maintain a minimum of 3/4" clearance around all parts of the system; while keeping suspension travel and vibration in mind. Tighten down the clamped connections securely. For a more secure installation, we highly recommend tack welding the two front slip-fit connections.

PACKING LIST

<u>Qty</u>	<u>Description</u>	<u>Part #</u>
1	Muffler	8430013-420
1	Parts Kit	PK819
2	2" Band Clamps	MC200BS