



Installation Instructions
717986
2015-20 GM TAHOE/YUKON
5.3L ENGINE

OVERVIEW:

1. Take a moment to read and understand these instructions before installing your Flowmaster performance system.

NOTE: Please inventory all parts now before continuing and if necessary, report any missing items to our tech line. This will avoid potentially stranding your vehicle until any missing replacement parts arrive.

| ITM # | PART # | DESCRIPTION | QTY. |
|-------|---------|----------------------------|------|
| 1 | 26871M | Inlet Pipe | 1 |
| 2 | 72288-Z | FFX Muffler | 1 |
| 3 | 86716M | Left Over-Axle Pipe | 1 |
| 4 | 86717M | Right Over-Axle Pipe | 1 |
| 5 | 86718M | Exit Pipe | 1 |
| N/A | PK1076 | Hardware Package includes: | 1 |
| 6 | MC300BS | 3" Stainless Band Clamp | 1 |
| 7 | MC250BS | 2½" Stainless Band Clamp | 4 |
| 8 | HW503 | ½" Hanger Keeper | 4 |

REMOVE STOCK EXHAUST SYSTEM:

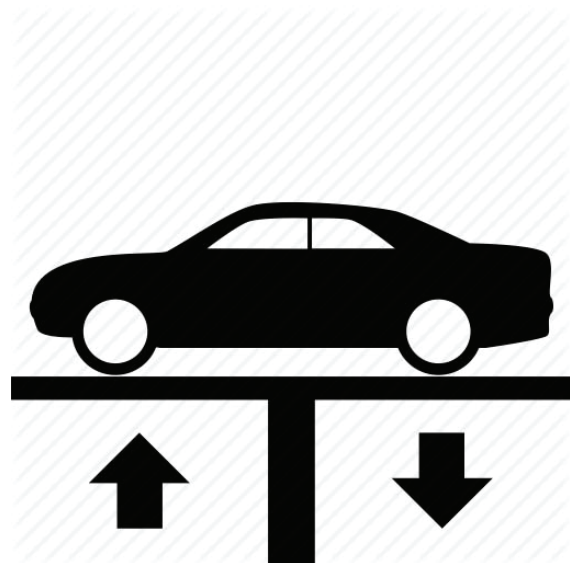
2. Raise vehicle up on a hoist or rack to working height. If you don't have access to a hoist or rack, support vehicle with jack stands.

WARNING:

Avoid serious burns! Allow your vehicle time to cool completely before touching any factory engine components.

To ease preparation and installation of your new kit:

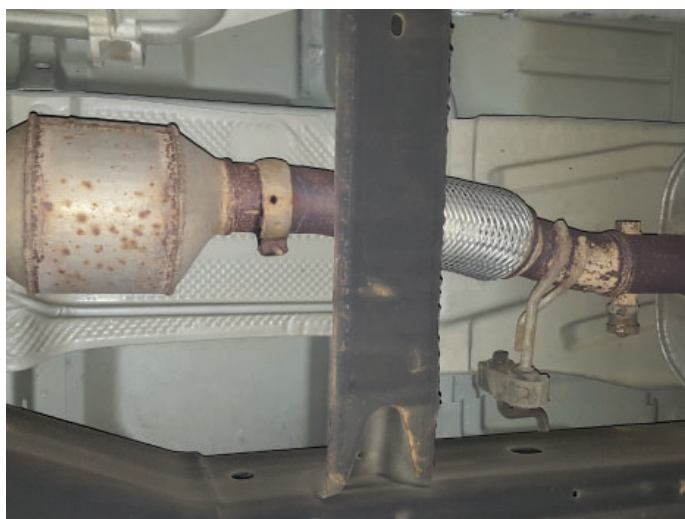
- Apply penetrating lubricant to mounts, bolts and clamps before you remove them.
- Use stands as necessary to support parts as you detach them from your vehicle and again as you install new parts.



- Cut tailpipe at muffler exit. Disassemble hanger wires from isolators and remove tailpipe section from vehicle.



- Support muffler and disassemble wire hangers from isolators. Remove and retain (release tab to remove) ball clamp, disconnect inlet pipe at cat. converter and remove muffler section from vehicle.



INSTALL FLOWMASTER EXHAUST SYSTEM:

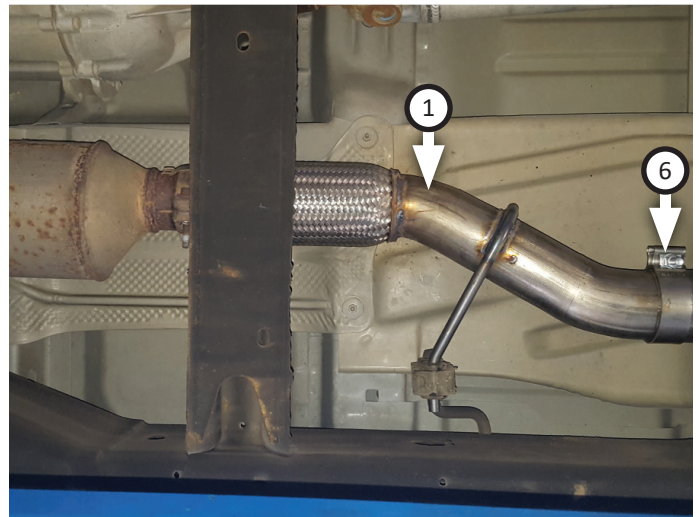
- Apply anti-seize compound to threaded fasteners for a more secure install.

NOTE: The image in this step is intended for illustrative purposes only and may or may not accurately reflect components included in your kit.

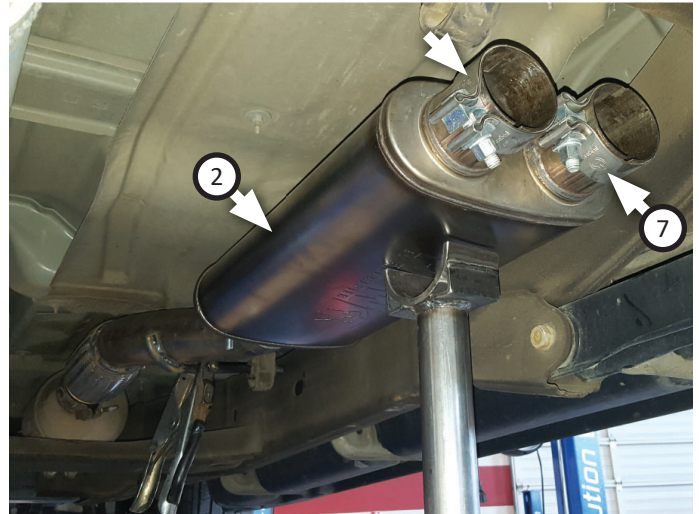
- Every slip fit connection in this kit must seat 3" deep except for muffler connections which must seat 2" deep. Find all slip fit components in your kit and mark them accordingly so your Flowmaster exhaust system fits properly onto your vehicle.



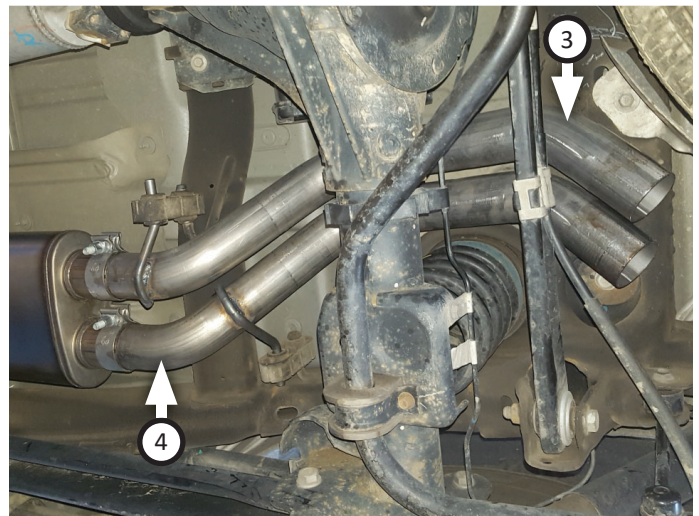
7. Place factory ball clamp (removed step 4) onto **inlet pipe (1)** then connect it to catalytic converter. Insert wire hanger in isolator and tighten ball clamp. Place **clamp (6)** onto end of inlet pipe.



8. Connect **muffler (3)** to inlet pipe. Tighten clamp just enough to allow for adjustment then place (x2) **clamps (7)** onto muffler outlets.



9. Route **left (3)** and **right (4)** pipes over axle then connect them to muffler. Insert their wire hangers into isolators then tighten clamps just enough to allow for adjustment.



10. Place (x2) **clamps (7)** onto **exit pipe (5)** then connect it to over axle pipes. Insert wire hanger into rubber hanger then tighten clamps just enough to allow for later adjustment.



11. Adjust exhaust components for fit; maintaining ½" clearance and compensating for suspension, travel and vibration, then tighten all clamps. Finally, fit (x4) **hanger keepers (8)** onto each sideways hanger.
12. Recommended: Secure slip-fit connections with a 1-inch tack weld then spray high-temp paint over each weld to prevent rust and premature corrosion.



Congratulations, the installation of your FLOWMASTER performance exhaust system is now complete!



