

FLOWMASTER™

FORCE II™

SYSTEM #17147

1993*-95 CHEVROLET /GMC TRUCK

144" W.B. 5.0L AND 5.7L ENGINES

(*With Flanged converter only)

Removal:

04/22/03

- 1) Raise vehicle and support with stands.
- 2) Using a hacksaw or sawzall, cut the stock tailpipe where it exits the muffler. (This step is not mandatory, but it makes removal a little easier.)
- 3) Separate the two wire hangers on the tailpipe from their rubber mounts on the vehicle. Remove the tailpipe and set aside.
- 4) Support the muffler with a stand, then separate the wire hanger from the rubber mount in front of the muffler.
- 5) Remove the two nuts at the muffler to cat flange connection. Remove the muffler and set aside.

Installation:

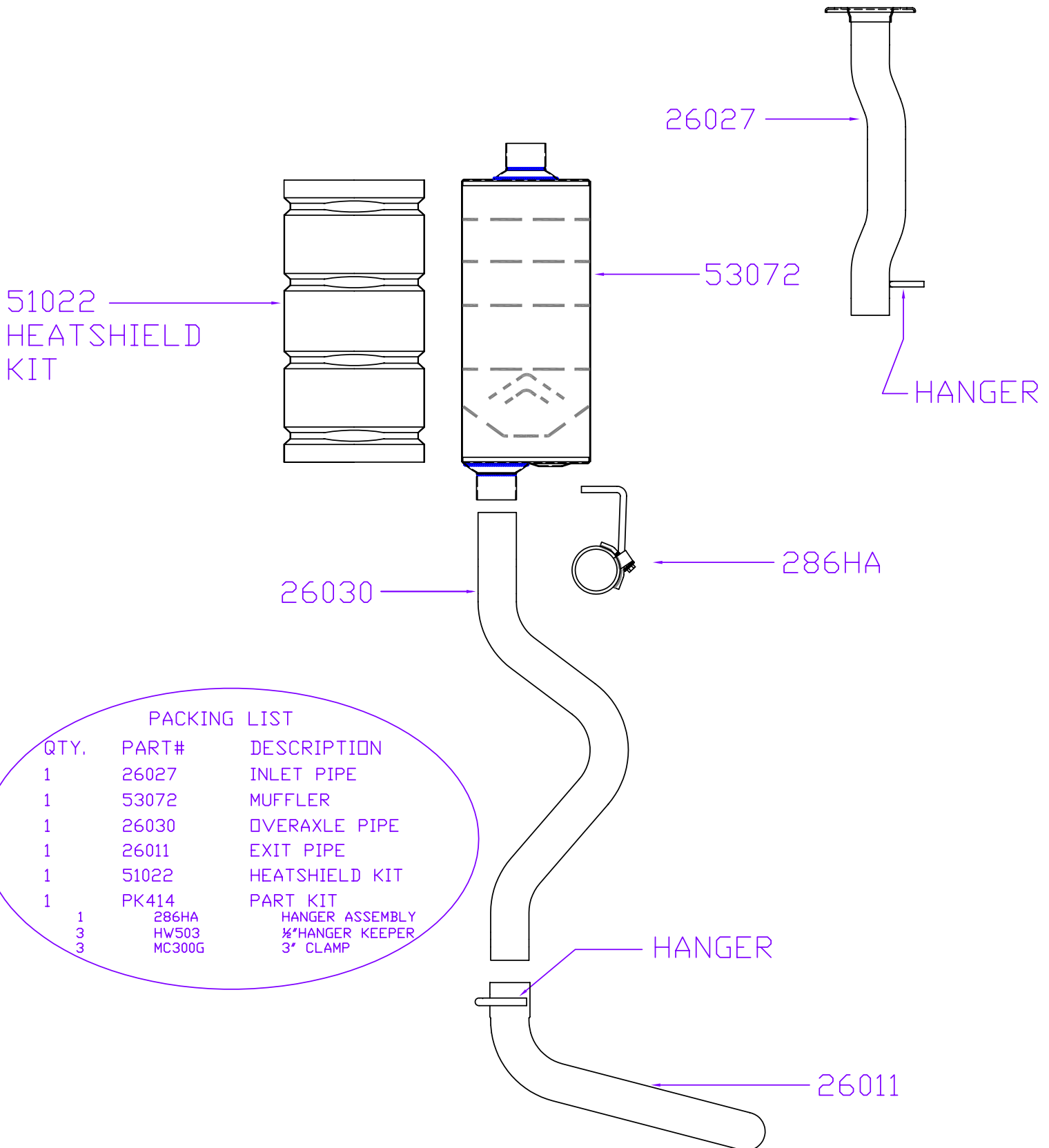
- 1) Place inlet pipe #26027 in position behind the catalytic converter. Connect wire hanger to its rubber mount and install the stock nuts back onto the flanged joint.
- 2) Connect the inlet of muffler #53072 to the inlet pipe. Use a stand to support the muffler, and install a **3" clamp**, but do not tighten yet.
- 3) Place clamp hanger #286HA in rubber mount right behind muffler. Then place "over-axle" #26030 pipe thru clamp hanger and into muffler outlet. Install a **3" clamp** but do not tighten yet.
- 4) Connect "Exit" pipe #26011 to the rear of "over axle" pipe, and connect wire hanger to the rubber mount. Install a **3" clamp** but do not tighten yet.
- 5) Adjust the position of all pipes and muffler to provide a satisfactory fit. Maintain at least **3/4"** clearance around the system, and also keep suspension travel in mind.
- 6) Tighten all connections securely. For a "cleaner" fit, connections may be welded and clamps removed. Place the supplied **1/2" hanger keepers** onto the end of the inlet, over axle and tailpipe hangers, and slide them up to the rubber mount to firmly hold the system in place.

FLOWMASTER FORCE II SYSTEM #17147

1993*-95 CHEVY/GMC C/K 1500 TRUCKS 5.0L AND 5.7L

141" W.B. EXTENDED CAB, SHORT BED

*WITH FLANGED CONVERTER



PACKING LIST

QTY.	PART#	DESCRIPTION
1	26027	INLET PIPE
1	53072	MUFFLER
1	26030	OVERAXLE PIPE
1	26011	EXIT PIPE
1	51022	HEATSHIELD KIT
1	PK414	PART KIT
1	286HA	HANGER ASSEMBLY
3	HW503	1/8" HANGER KEEPER
3	MC300G	3" CLAMP