FLOWMASTER

AMERICAN THUNDER™ SYSTEM FLOWMASTER DUAL OUTLET SYSTEM #17133

1995* - 1997 CAMARO Z-28 / FIREBIRD FORMULA (* VEHICLES W/DUAL CATS.)

Removal: 07/08/04

- 1.) Raise the rear of the vehicle and support with jackstands.
- 2.) Un-bolt the left tailpipe hanger.
- 3.) Loosen the band clamp that secures the muffler to the inlet pipe. Once loose, the muffler\tailpipe assy. may be removed from under the vehicle.
- 4.) Using a hacksaw or sawzall cut the "over axle" pipe off. See figure A.
- 5.) Un-bolt the "over axle" pipe hanger located just behind the rear axle on the right side of the vehicle. Remove the pipe from under the vehicle.
- 6.) Loosen the band clamp at the slip fit joint just behind the factory "Y" connection. Remove the pipe from under the vehicle.

Installation:

- 1) Install "over axle" pipe #26016 in position over the rear axle. Slide hanger into factory rubber mount, and bolt back in place.
- 2.) Install intermediate pipe #26045 in position onto the slip fit joint behind the factory "Y" connection. Install the provided 2 3/4" clamp; do not tighten yet. Slip the rear of the pipe into the "over axle" pipe which was installed in step 1. Install a 3" clamp, but do not tighten yet.
- 3.) Connect the muffler inlet to the "over axle" pipe. Install a **3" clamp**, but do not tighten yet.
- 4.) Slip left tailpipe #16046 hanger into the factory rubber mount, then insert pipe into the muffler outlet. Install a 2 1/2" clamp but do not tighten yet.
- 5) Slip right tailpipe #16045 into muffler outlet, clamp lightly to allow for adjustment.
- 6.) Adjust the position of the pipes and muffler to provide a satisfactory fit. Now all connections can be tightened down securely. Keep at least 1/2" clearance around all parts of the system to avoid any rattles. Also keep suspension travel in mind.

NOTE: Although not necessary, clamped connections may be welded and clamps removed for a cleaner appearance.

FLOWMASTER AMERICAN THUNDER SYSTEM #17133 1995-97 CAMARO Z-28/FIREBIRD FORMULA *(1995 VEHICLES WITH DUAL CATALYTIC CONVERTERS)

