

# **FLOWMASTER™**

## **FORCE II™**

### **SYSTEM #17126**

**1988-92 CHEVROLET /GMC 1500/2500 SERIES TRUCKS  
131"W.B. STANDARD CAB, LONG BED 5.7L ENGINES**

#### **Removal:**

01/24/03

- 1) Raise the vehicle and support with jackstands.
- 2) Using a hacksaw or sawzall, cut the stock tailpipes off at the rear of the muffler.
- 3) With a 15mm wrench, unbolt the two "L" hangers that support the tailpipes. Remove the stock tailpipe assembly from under the vehicle.
- 4) With a 15mm wrench remove the muffler clamp at the catalytic converter to muffler connection.
- 5) With a 15mm wrench, unbolt the "L" hanger from the front of the muffler assembly.
- 6) Remove the muffler assembly from under the vehicle. (NOTE: Heating the inlet pipe connection with a torch may ease removal. USE EXTREME CAUTION.)

#### **Installation:**

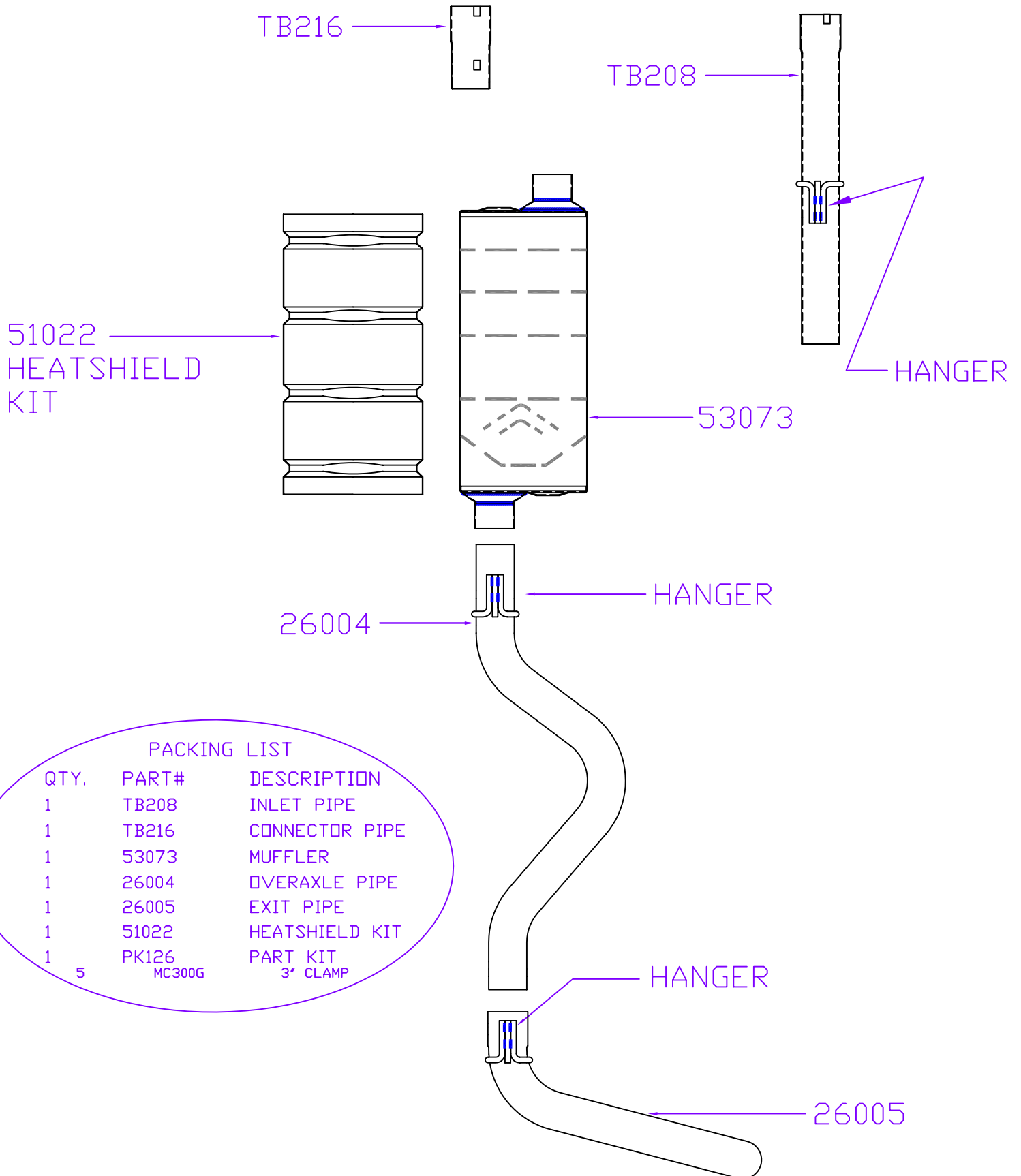
- 1) Install the muffler inlet pipe # TB208 on the back of the catalytic converter. Make sure to align the notch in the pipe with the tab on the catalytic converter. Clamp lightly using one of the clamps provided. (NOTE: on 88-90 vehicles that use a stock two piece inlet pipe, it is necessary to use the adapter pipe #TB216 between the catalytic converter and inlet pipe #TB208).
- 2) Slip the muffler #53073 onto the inlet pipe and support with a stand. Clamp lightly using one of the clamps provided.
- 3) Place pipe #26004 into position over the axle, and slip into the muffler outlet. Clamp lightly using one of the clamps provided.
- 4) Slip pipe #26005 onto the end of pipe #26004. Clamp lightly using one of the clamps provided.
- 5) Adjust the position of the muffler and pipes to produce a satisfactory fit. Keep suspension travel and vibration in mind to avoid any rattles.
- 6) Firmly tighten all slip fit connections. For a "cleaner" appearance clamps may be removed and connections welded.

**NOTE: FLOWMASTER RECOMMENDS WELDING ALL SLIP FIT CONNECTIONS.**

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## PACKING LIST

QTY.	PART#	DESCRIPTION
1	TB208	INLET PIPE
1	TB216	CONNECTOR PIPE
1	53073	MUFFLER
1	26004	OVERAXLE PIPE
1	26005	EXIT PIPE
1	51022	HEATSHIELD KIT
1	PK126	PART KIT
5	MC300G	3' CLAMP