

FLOWMASTER™

FORCE II™

SYSTEM #17125

**1988-92 CHEVROLET /GMC 1500/2500 SERIES TRUCKS
117"W.B. STANDARD CAB, SHORT BED 5.7L ENGINES**

Removal:

12/16/04

- 1) Raise the vehicle and support with jackstands.
- 2) Using a hacksaw or sawzall, cut the stock tailpipes off at the rear of the muffler.
- 3) With a 15mm wrench, unbolt the two "L" hangers that support the tailpipes. Remove the stock tailpipe assembly from under the vehicle.
- 4) With a 15mm wrench remove the muffler clamp at the catalytic converter to muffler connection.
- 5) With a 15mm wrench, unbolt the "L" hanger from the front of the muffler assembly.
- 6) Remove the muffler assembly from under the vehicle. (NOTE:Heating the inlet pipe connection with a torch may ease removal. USE EXTREME CAUTION.)

Installation:

- 1) Install the muffler inlet pipe # TB207 on the back of the catalytic converter. Make sure to align the notch in the pipe with the tab on the catalytic converter. Clamp lightly using one of the clamps provided.
- 2) Slip the muffler #53073 onto the inlet pipe and support with a stand. Clamp lightly using one of the clamps provided.
- 3) Place pipe #26004 into position over the axle, and slip into the muffler outlet. Clamp lightly using one of the clamps provided.
- 4) Slip pipe #26005 onto the end of pipe #26004. Clamp lightly using one of the clamps provided.
- 5) Adjust the position of the muffler and pipes to produce a satisfactory fit. Keep suspension travel and vibration in mind to avoid any rattles.
- 6) Firmly tighten all slip fit connections. For a "cleaner" appearance clamps may be removed and connections welded.

NOTE: FLOWMASTER RECOMMENDS WELDING ALL SLIP FIT CONNECTIONS.

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