



**Edelbrock Victor Series (Competition) Y-Pipe
for 1998-2002 LS1 Camaro and Firebird
with 5.7L V8 Engine
Catalog #6571, #65711**

INSTALLATION INSTRUCTIONS

Please study these instructions carefully before installing your new Victor Series Competition Y-pipe system. If you have any questions, contact our **Technical Hotline at: 1-800-416-8628**, 7am - 5pm, Monday-Friday, Pacific Standard Time or e-mail us at **Edelbrock@Edelbrock.com**. Please fill out and mail your warranty card.

Note: *Your competition y-pipe is intended to be used on off-highway non-emission vehicles. It does not have a California Air Resources Board (C.A.R.B.) Exemption Order (E.O.) number. This Y-pipe is designed to fit 1998-2002 Camaro and Firebird with 5.7L LS1 V8 Edelbrock race headers part #6570 and #65701.*

IMPORTANT NOTE:

Proper installation is the responsibility of the installer. Improper installation will void warranty and may result in poor performance and engine or vehicle damage.

Suggested Tools for Installation:

- SAE and metric socket set and ratchet
- Drill motor and 5/8" drill bit*
- MIG or Gas welder*

**If O₂ sensors are being used.*

INSTALLATION INSTRUCTIONS

1. With Edelbrock headers part #6570 installed, slip the left inlet adapter tube onto the left header collector.
2. Slip the Y-pipe assembly into place. The right side will slip directly onto the header collector, the left side slips over the adapter tube that was installed in step 1.
3. Install T-bolt clamps as needed on header collector and on left inlet adapter. Position the clamps so the bolt is either on the top or the side of the tubing for best ground clearance. The short adapter tube can be used, if needed, to attach the vehicle's exhaust system to the new Y-pipe assembly.
4. Be sure the hanger bar welded to the Y-pipe assembly is fully engaged into the insulator and the insulator is straight and the attaching bolts are tight.

Note: *If O₂ sensors are to be used, supplied O₂ bungs can be welded onto the Y-pipe where they are needed. Simply mark the tube where you want the sensor, drill a 5/8" hole and weld the bung to the tube.*

Special Components that may be needed, if applicable: Oxygen Sensor Simulators may be purchased from the following: SLP PT #31036, Phone (732) 349-2109; Mid America Designs, Inc. PT #609132, Phone (217) 347-5591; RPM Outlet, Phone (713) 858-8095.

KIT CONTENTS Catalog #6571		
Qty.	Part #	Description
1	25-9074	Adapter Tube (Outlet)
1	25-9354	Y-Pipe Assembly
1	25-9355	Inlet Tube (Left)
2	46-5160	3" T-Bolt Clamps
2	46-5189	3 1/2" T-Bolt Clamps
2	52-9710	O2 Sensor Bungs

KIT CONTENTS Catalog #65711		
Qty.	Part #	Description
1	25-9489	Adapter Tube (Outlet)
1	25-9487	Y-Pipe Assembly
1	25-9488	Inlet Tube (Left)
2	46-5160	3" T-Bolt Clamps
2	46-5189	3 1/2" T-Bolt Clamps
2	52-9711	O2 Sensor Bungs



Edelbrock Corporation, 2700 California St., Torrance, CA 90503
Tech Line: (800) 416-8628; Office: (310) 781-2222
E-Mail: Edelbrock@Edelbrock.com