



**C-357-B THREE-DEUCE INTAKE MANIFOLD**  
**For Pre-1986 262-400 c.i.d. Small Block Chevrolet V8**  
**Catalog #5418 & 5419**  
**INSTALLATION INSTRUCTIONS**

**PLEASE** study these instructions carefully before beginning this installation. Most installations can be accomplished with common tools and procedures. However, you should be familiar with and comfortable working on your vehicle. If you do not feel comfortable performing this installation, it is recommended to have the installation completed by a mechanic. If you have any questions, please call our **Technical Hotline at: 1-800-416-8628**, 7:00 am - 5:00 pm, Pacific Standard Time, Monday through Friday or e-mail us at [Edelbrock@Edelbrock.com](mailto:Edelbrock@Edelbrock.com).

- **DESCRIPTION:** Because of the current high demand for multiple carburetion, Edelbrock has reintroduced the C-357-B three two-barrel manifolds as the #5418 and #5419 for small-block Chevrolets. These manifolds are primarily designed for street rod applications. Please note "Brackets" section below for your particular installation. **NOTE:** *HEI distributors will not fit. Stock point-type distributors may require re-phasing to provide adequate clearance for ignition timing adjustment.*
- **EGR SYSTEMS:** Intake manifolds will not accept stock EGR (Exhaust Gas Recirculation) equipment. EGR systems are used on most 1972 and later model vehicles. Check local laws for requirements.
- **ACCESSORIES & INSTALLATION ITEMS:** Major recommendations are listed below. See our catalog for details. **To order a catalog, call (800) FUN-TEAM**, or visit [www.edelbrock.com](http://www.edelbrock.com).
- **CARBURETOR RECOMMENDATIONS:**  
**CAUTION:** *#5419 should only use small 2 GC Rochester style carburetors. #5418 should only use Stromberg style carburetors with a barrel diameter of 1.25" or less. For carburetors, linkage and fuel lines, we recommend that you contact Automotion Rochester Carburetor Service, 837- 36th Avenue Northeast, Great Falls, MT, 59404- (406) 453-5395 (phone and fax).*

CARBURETOR (Qty. 3)	REFERENCE	PARTS REQUIRED FOR INSTALLATION
<b>Rochester 2GC Type (2bbl)</b>	A, I, F	Custom throttle linkage required, refer to <i>CAUTION</i> above for details.
<b>Stromberg 97 Type (2bbl)</b>	A, I, T	Custom throttle linkage required, refer to <i>CAUTION</i> above for details.

- A** - Carburetor will work with non-EGR or pre-emission control systems.
- I** - Carburetor has no provisions for evaporative canister.
- T** - Three bolt pattern carb pad
- F** - Four bolt pattern carb pad

- **THROTTLE & ACCESSORY BRACKETS:** The throttle and kickdown bracket on some vehicles may require modification to fit. These manifolds will not accept any alternator bracket assembly which mounted to the OEM manifold (check with aftermarket suppliers of alternator brackets such as B&M, Mr. Gasket, TD Performance Products, etc.). It has no provision for ignition coil, and will accept front (early style) oil filler tube. Valve covers with adequate ventilation provisions are required (PCV valve and breather recommended).
- **GASKETS:** Edelbrock intake gasket set #7201 is recommended for both #5418 and #5419. Do not use competition style intake gaskets for this street manifold. Due to material deterioration over time, internal leakage of vacuum, oil, and coolant may occur.

**NOTE: To ensure maximum performance and a proper seal, Edelbrock gaskets which are specifically designed and manufactured for use with Edelbrock parts must be used.**

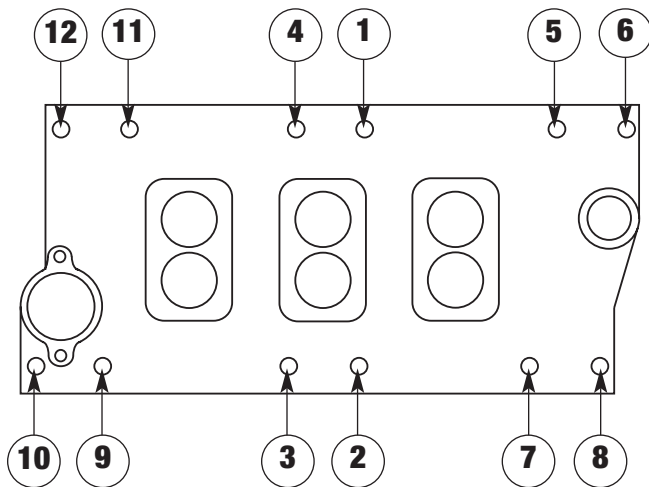
- **PREP AND TUNING FOR POWER:**

1. Specific applications may show an increase in power by tuning the fuel mixture.
2. Aftermarket distributor curve kits may be used with this intake manifold. HEI distributors WILL NOT fit.
3. Use modified or high performance cylinder heads such as our Performer or Performer RPM.
4. Installation of aftermarket headers, camshafts or both may lean carburetor calibration. Should this condition occur, recalibrate with a richer jet.

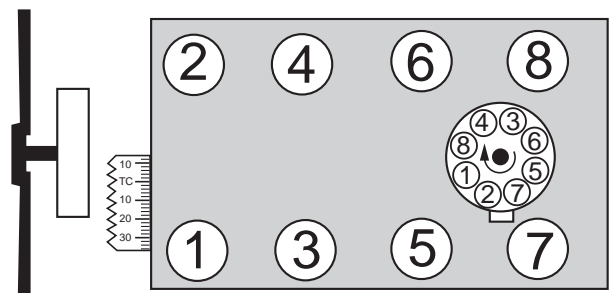
- **CAMSHAFT AND HEADERS:** *Three-Deuce* manifolds are compatible with aftermarket camshafts and headers. Header primary tube diameter should be 1-5/8" to 1-3/4" depending on the specific engine combination. Edelbrock has developed two camshafts for use with this intake manifold - Performer-Plus #2102 with flat tappet hydraulic lifters or Rollin' Thunder #2201 with roller hydraulic lifters. Please check the catalog or website for rpm and application guidelines.

### INSTALLATION INSTRUCTIONS

- 1) Use only recommended intake gaskets set when installing this intake manifold.
- 2) Fully clean the cylinder head intake flanges and the engine block end seal surfaces.
- 3) Apply Edelbrock Gasegacinch sealant P/N 9300 to both cylinder head flanges and to the cylinder head side of the gaskets, allow to air dry, and attach the intake gaskets.
- 4) Do not use cork or rubber end seals. Use RTV silicone sealer instead. Apply a 1/4" high bead across each block end seal surface, overlapping the intake gasket at the four corners. This method will eliminate end seal slippage.
- 5) Install the intake manifold and hold-down bolts. Torque all of the manifold bolts in two steps by the sequence shown in Figure 1 to 25 ft/lbs.



**Figure 1 - 262-400 c.i.d. Small Block Chevy Torque Sequence**  
Torque Bolts to 25 ft/lbs.



**Figure 2 - 262-400 c.i.d. Small Block Chevy Firing Order**  
Firing Order: 1-8-4-3-6-5-7-2  
Turn Distributor Counter-Clockwise to Advance Timing

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