



VICTOR & SUPER VICTOR BIG BLOCK CHRYSLER INTAKE MANIFOLD for 413-440 Chrysler (RB) Catalog #2954, #2891 & #2893 INSTALLATION INSTRUCTIONS

PLEASE study these instructions carefully before beginning this installation. Most installations can be accomplished with common tools and procedures. However, you should be familiar with and comfortable working on your vehicle. If you do not feel comfortable performing this installation, it is recommended to have the installation completed by a qualified mechanic. If you have any questions, please call our **Technical Hotline at: 1-800-416-8628**, 7:00 am - 5:00 pm, Pacific Standard Time, Monday through Friday or e-mail us at edelbrock@edelbrock.com.

**IMPORTANT NOTE: Proper installation is the responsibility of the installer.
Improper installation may result in poor performance and engine or vehicle damage.**

DESCRIPTION: The Edelbrock Victor and Super Victor manifolds #2954 and #2891 have been designed for 413-426-440 c.i.d. big-block Chrysler engines, while the #2893 is compatible with 1962-64 Max Wedge cylinder heads. These manifolds are recommended for high performance, race vehicles only. The Super Victor 440 manifolds provide good throttle response and increased performance above the 5000 rpm range. They also provide horsepower and torque increases between 3,500 and 8,500 rpm when used with any mix of aftermarket equipment available for vehicles operating within that range, while the Victor #2954 optimizes power from 3,500 to 7,500 rpm.

NOTE: These manifolds are not intended, nor legal, for street use on pollution-controlled vehicles. Furthermore, it is the responsibility of the end-user to verify conformity to any particular racing association's rules regarding manifold dimensions, aligning to a template, etc.

Power Options: Although the #2891 and #2954 manifolds will work with ported factory cast iron heads, we highly recommend the use of our #77919 Victor cylinder heads or #60929 Performer RPM cylinder heads. The #2893 Max Wedge manifold is designed to work with our #77939 Victor or OE Max Wedge heads only. See our catalog for further details.

Gasket Recommendations: The #2891 and #2954 manifolds should use Edelbrock #7225 manifold gaskets; the #2893 should use Fel-Pro #1218 manifold gaskets. Port exits of the #2891 & #2954 measure 2.17" x 1.13"; and the ports of the #2893 measure 2.58" x 1.30".

INSTALLATION PROCEDURE

1. Use only recommended intake gaskets set when installing this intake manifold. For ease of installation and a cleaner look, we recommend using Edelbrock Manifold Bolt and Washer Kit #8594.
2. Fully clean the cylinder head intake flanges and the engine block end seal surfaces.
3. Apply Edelbrock Gasgacinch sealant P/N 9300 to both cylinder head flanges and to the cylinder head side of the gaskets. Allow to air dry, and attach the intake gaskets.
4. Install a factory-style valley pan along with the recommended gaskets.
5. Torque all of the manifold bolts in two steps by the sequence shown in **Figure 1** to 25 ft/lbs.

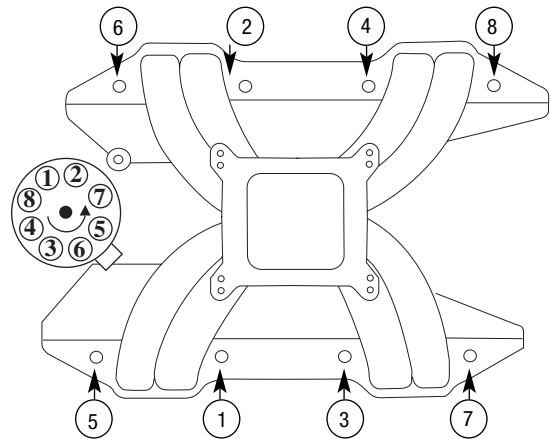


Figure 1
400-426-440 c.i.d. Chrysler Intake Manifold Torque Sequence
Torque Bolts to 25 ft/lbs.
Firing Order 1-8-4-3-6-5-7-2
Turn Distributor Clockwise to Advance Timing

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