

Installation Instructions

Rugged Style Fender Flare

Ford Ranger 19-on - FF995

Important: Please read instructions entirely before installing this product.

Hardware Included	QTY
EXTRUSION	27ft
LARGE U CLIP (Marked X)	12
SMALL U CLIP	2
SCREWS	6

Hardware Included	QTY
ALCOHOL TOWELETTE	4
SCREW PLUG	6
WASHERS	6
TAPE SQUARES	6

Ensure that both left- and right-hand Fender Flares suit the profile of the vehicle. Note the areas where the Fender Flares comes in contact with the vehicle. NOTE: Before fitting Fender Flares remove any moldings, strips or existing flares from the wheel arch. If there is a body side molding, mark where the molding is to be cut, alternatively the Fender Flare can be cut to go around the molding. Be sure to allow enough room for the extrusion. **No drilling of vehicle is required for Rugged Style Fender Flares. This is a non-drill product.**



STEP 1: Attach the included rubber seal to the Fender Flares. Peel back 2" of the adhesive backing and position on the Fender Flare. Attach the seal to the Fender Flare, peeling back a few inches at a time. Ensure pressure is used to secure rubber seal to Fender Flare edge. Attach rubber seal along all areas where the Fender Flare contacts the vehicle body.

Picture may differ from actual product



STEP 2: Trim excess rubber seal and discard.

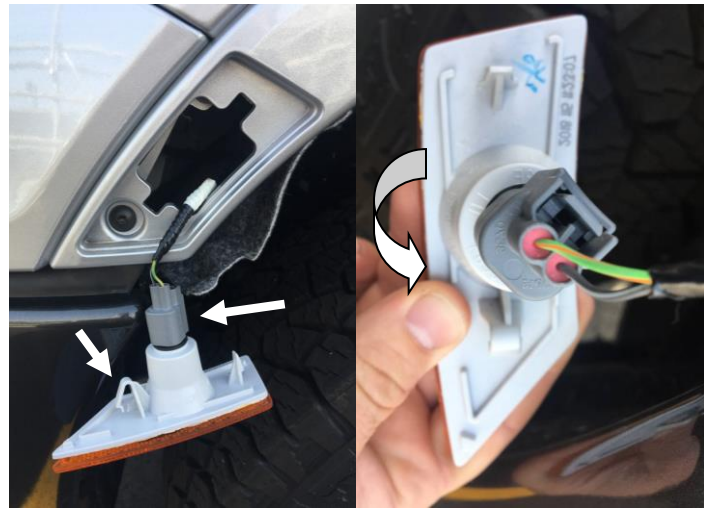
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STEP 3: Clean the body areas where the Fender Flares will make contact. Ensure fenders are dry prior to install. Turn tires outward for Fender Flare installation.



STEP 4: Removal of the turn signal is required for installation of front Fender Flares. Pull back the inner wheel well liner to locate the turn signal body and wiring. Remove the turn signal from the vehicle body by squeeze the lower tab on the back of the turn signal body. Carefully turn the wiring harness counterclockwise and remove the bulb-wiring harness from the turn signal body.



STEP 5: Apply the provided tape squares to the turn signal recess, cutting of the tapes will be required per image. Remove the tape liner, install the turn signal body into the recess in the front Fender Flares. Ensure the tabs in the back of the turn signal body snap into the Fender Flare recess pocket. Apply firm pressure across the turn signal once in place to achieve tape wet out. Reinstall the bulb-wiring harness to the turn signal body.



STEP 6: Using a Phillips head screwdriver remove factory wheel arch fasteners in the three shown locations. Install the screw plugs provided in the hardware kit into the shown locations.

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STEP 7: Attach the Fender Flare onto the vehicle into position of best fit. To secure the Fender Flare to the vehicle body, install the provided screws and washers into the screw plugs in the three shown locations.

Picture may differ from actual part



STEP 8: Apply upward tension on Fender Flare to the vehicle fender when installing the large U clip in location A and the small U clips in location B. Slide the clips over the Fender Flare and the inner wheel arch lip in the two locations shown. Position the clip so that the barb in the clip locates in the slot of the Fender Flare. Ensure all fixing points are tight and secure and that the rubber seal is flush neatly against the vehicle body. Repeat install steps for the opposite side.

Picture may differ from actual part

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REAR FENDER FLARE INSTALLATION



STEP 9: Attach the included rubber seal to the Fender Flares. Peel back 2" of the adhesive backing and position on the Fender Flare. Attach the seal to the Fender Flare, peeling back a few inches at a time. Ensure pressure is used to secure rubber seal to Fender Flare edge. Attach rubber seal along all areas the Fender Flare will make contact with the vehicle body. Trim excess rubber seal..

Picture may differ from actual part



STEP 10: Clean the body areas where the Fender Flares will make contact. Ensure fenders are dry prior to install.



STEP 11: Attach the Fender Flare onto the vehicle into the position of best fit. To secure the Fender Flare to the vehicle body, apply upward tension on Fender Flare to the vehicle fender when installing the large U clips. Slide the clips over the Fender Flare and the inner wheel arch lip in the five locations shown. Position the clip so that the barb in the clip locates in the slot of the Fender Flare. Ensure all fixing points are tight and secure and that the rubber seal is flush neatly against the vehicle body. Repeat install steps for the opposite side.

Picture may differ from actual part