



Installation Instructions

OEM Look Fender Flare

CHEVY TAHOE (15-On)

FF843

Please read instructions entirely before installing this product.

Hardware Included	QTY
Single taped Rubber Extrusion	13ft
Double taped Rubber Extrusion	14ft
Alcohol Wipes	4
Large Attachment Clips	10

Hardware Included	QTY
Plastic "snap in" nut inserts	10
Coarse threaded screws	10
Fiber Washers	18
Slide-on Retention Clips	8

Hardware Included	QTY
Protective Mylar Tape strips	8
Machine threaded screws	8
"U" Retention Clip	4

Ensure that both left and right hand Fender Flares suit the profile of the vehicle. Note the areas where the Fender Flares come in contact with the vehicle. NOTE: Before fitting Fender Flares remove any moldings, strips or existing flares from the wheel arch. If there is a body side molding, mark where the molding is to be cut, alternatively the Fender Flare can be cut to go around the molding. Be sure to allow enough room for the extrusion. **This is a no-drill product.**

***PRIOR TO ANY PAINTING & INSTALLATION, PRODUCT SHOULD BE THOROUGHLY INSPECTED FOR ALL COMPONENTS LISTED ABOVE. PRODUCT SHOULD ALSO BE TEST FITTED PRIOR TO ANY PAINTING & INSTALLATION. PLEASE CONTACT EGR Inc. FOR ANY FITMENT QUESTIONS AND OR MISSING COMPONENTS.**

PAINTING INSTRUCTIONS – If Fender Flares are being painted; do not install edge extrusion until painting is complete. Prior to painting, clean all surfaces to be painted using clean water and a mild detergent, do not use lacquer thinner or any solvent based products. Wipe completely dry. Best results will be achieved by wiping the areas to be painted with a tack rag just prior to painting. Most automotive paints can be applied directly to the Fender Flares, however some may require a primer (check paint manufacturer specifications). Good adhesion will be achieved without sanding. Select a paint (and primer if necessary) that is suitable for rigid plastics PMMA (Acrylic). If using a paint system that requires baking, do not expose the product to temperatures above 70°C (158°F). Do not fit the extrusion or any of the hardware to the Fender Flares until the paint is completely dry.

FRONT FENDER FLARE INSTALLATION



STEP 1: Attach the included SINGLE TAPED rubber seal to the Fender Flares. Peel back 2" of the adhesive backing and attach the double sided tape to the inside of the Fender Flare, peeling back a few inches at a time. Ensure pressure is used to secure rubber seal to Fender Flare edge. Attach rubber seal along all areas the Fender Flare will make contact with the vehicle body.



STEP 2: Trim any unnecessary extrusion and discard.

For Technical Support/Warranty Information please call 800-757-7075
EGR Inc., 4000 East Greystone Drive, Ontario, CA 91761



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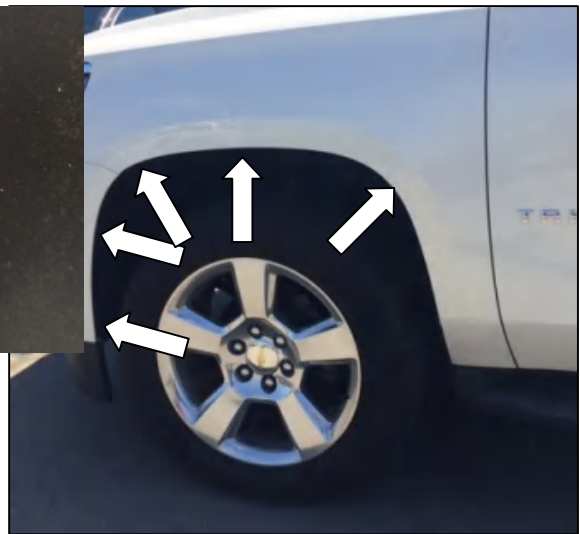
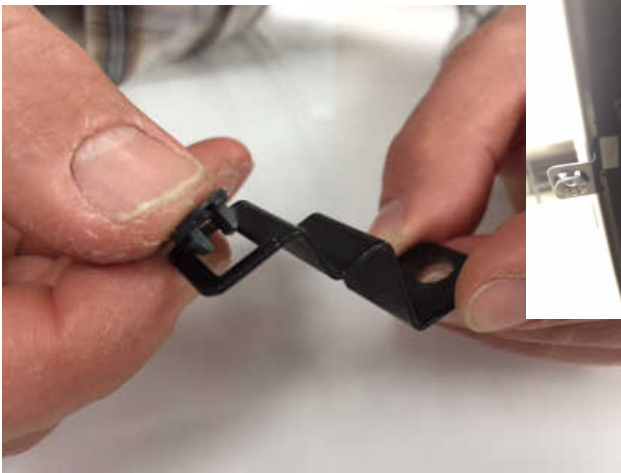
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STEP 3: Clean the body areas where the Fender Flares will make contact. A light misting on fender using a soap and water solution can aid in proper rubber placement.

STEP 4: Hold Fender Flare against vehicle in position of best fit. Note (6) slots in Fender Flare that correspond with existing screws in vehicle wheel arch and inner splash guard areas. Remove all noted screws with #15 torx driver and retain for later re-installation.



STEP 5: Remove (5) of each Large Attachment Clip, Plastic "snap in" nut insert, Coarse threaded screw and Fiber washer from provided hardware kit and assemble nut insert into attachment clips (as shown). Ensure legs on nut insert engage into clip so insert will not fall out, and can slide from left to right.

STEP 6: Install Large Attachment Clips at (5) noted areas using previously removed #15 torx head screws. Nut insert should be sitting outside of vehicle wheel arch (refer to insert picture above).



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STEP 7: Re-install Fender Flare on vehicle in position of best fit. Loosely reinstall the remaining removed #15 torx screw in its previous location at the lowest rear area of the fender. Using the coarse screws and washers, loosely install the (5) remaining attachment points into the nut inserts in the previously installed clips. Ensure part is still in the position of best fit and extrusion is in correct position before hand tightening all screws.

REAR FENDER FLARE INSTALLATION



STEP 8: Attach the included DOUBLE TAPED rubber seal to the Fender Flares. Peel back 2" of the adhesive backing and attach the double sided tape to the inside of the Fender Flare, peeling back a few inches at a time. The remaining double sided taped edge of the rubber seal will attach to the vehicle upon product install.



STEP 9: Trim any unnecessary extrusion and discard.

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STEP 10: Clean the body areas where the Fender Flares will make contact. Ensure all areas are clean and dry before attempting installation.



STEP 11: Begin installation with rear quarter panel part first. Remove (2) "U" retention clips, (1) Slide-on retention clip, Mylar tape, machine threaded screw and fiber washer from provided hardware. Place Fender Flare onto vehicle in position of best fit. Note rearmost slot in the fender flare.



STEP 12: Ensure noted area of inner plastic rear bumper is clean. Apply Mylar tape to noted surface ensuring that half goes on top and half on underside where Slide-on retention clip will make contact. Install Slide-on retention clip as shown above making sure it is as close as possible to intersecting corner.



STEP 13: Peel back approx. 2" of the adhesive backing from double sided tape that will adhere to the surface of the vehicle, in these (2) noted areas.



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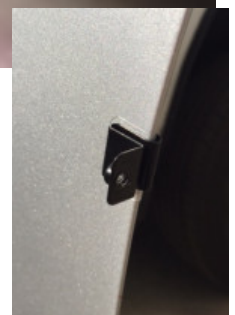


STEP 14: Re-install rear quarter panel in position of best fit. Install the (2) "U" retention clips in the uppermost available slots in the Flare ensuring that the barb in the clip engages into the slot of the flare. Use the remaining Machine threaded screw and fiber washer to attach the Flare to the Slide-on retention clip from STEP 12. Pull the exposed tape liners from STEP 13 towards each other and then apply pressure to Flare to adhere double sided tape surface to vehicle fender.

STEP 15: Continue installation with Door panel part. Remove (3) Slide-on retention clips, Mylar tape, machine threaded screws and fiber washers from provided hardware. Place Fender Flare onto vehicle in position of best fit. Note slots in Flare and with a non-permanent grease pencil mark center of holes onto door surface.



STEP 16: Verify hole center markings from STEP 15 are as per follows:
Top clip position, closest to quarter panel, is approx. 2" from door edge.
Middle clip position is approx. 13.25" from bottom edge of door.
Bottom clip position is approx. 2.25" from bottom edge of door.
Apply Mylar tape to marked areas above, half on top surface and half on back surface. Install Slide-on Retention Clips at each location, with the inserted nut facing out and away from the door.



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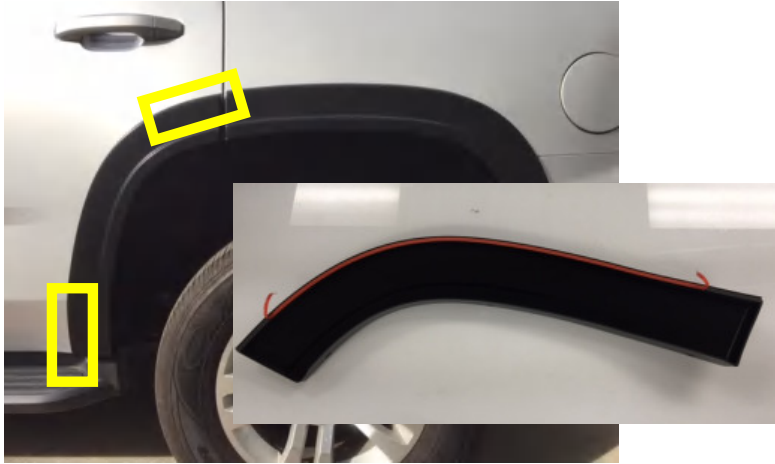


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STEP 17: Peel back approx. 2" of the adhesive backing from double sided tape that will adhere to the surface of the vehicle, in these (2) noted areas.

STEP 18: Re-install Fender Flare on vehicle in position of best fit. Loosely install the Machine threaded screws and fiber washers at the (3) locations to attach the door panel piece. Ensure part is still in the position of best fit and extrusion is in correct position before removing the tape liner and then hand tighten all screws. Apply pressure to Flare to adhere double sided tape surface to vehicle fender.
REPEAT ALL ABOVE STEPS FOR OPPOSITE SIDE OF VEHICLE.



STEP 19: Double check the front and rear Fender Flares to make sure all bolts are tight and clips are securely fastened. Your installation is now complete. Do not use abrasive cleaners.

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