



Driven by Design

Ford Explorer Sport Trac 01-05
KF04015

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Bill of Materials		
Part No.	Description	Qty
S10126	Washer .500x2.5x.116	2
M02539	Cab Mount	2
M02540	Cab Mount	2
M02544	Cab Mount	2
M02542	Cab Mount	2
M02546	Cab Mount	2
M02545	Cab Mount	2
M02543	Cab Mount	2
M02342	Cab Mount	2
M02344	Cab Mount	2
P11153	Red Loctite	1



2002 Explorer Sport Trac with Daystar Body Mount Kit

1. Your Sport Trac has 4 body mount locations per side; location 1 will be the front radiator core support, location 2 will be at the A pillar in front of the front seats under the carpet, location 3 will be at the B Pillar in the middle of the seats under the carpet, location 4 will be at the C pillar behind the back fold down section of the rear seat.
2. To gain access to the bolts you will need to access the body plugs at each body mount location. It is recommended to use some sort of penetrating oil at the bolt heads to help loosen them up, in some cases it may be necessary to use a torch to heat the mounts up to loosen the bolts. The bolt for the radiator core support is accessed from the outside of the vehicle underneath the mount.



Figure 1: Loosen and remove the bolts at all locations, only do one side at a time. When the bolts are removed you will want to raise the side of the body that you are working on and remove the mounts. Keep track of which mounts came out of which location.



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3.



Figure 2: You will be reusing the factory steel shells and the factory mounts will need to be separated, place the factory steel shell in a vice and use a pair of channel locks to work the mount loose. Once the Mount is loose pry up on the mount to remove it from the shell.

4.



Figure 3: Your Daystar Cab Mounts will slide onto the factory steel shell.

5.



Figure 4: Body Mount location 1, Radiator Core Support. Use Cab Mounts M02539 (Top) M02540 (Bottom) and flat washer



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Figure 5: Body Mount location 2, A-Pillar. Use Body Cab Mounts M02544 (top) M02546 (bottom) , and insert M02542 (middle.) The insert will go into Cab Mount M02544.



Figure 6: Body Mount location 3, B-Pillar. Use Cab Mounts M02545 (Top) and M02543 Bottom



Figure 7: Body Mount location 4, C-Pillar. Use Cab Mounts M02342 (Top) and M02344 (bottom)

9. You will want repeat these steps for the opposite side of the vehicle
10. Use supplied red Loctite on all the cab mount bolts, and tighten to 45ftlbs
11. Retighten all bolts after 500 miles