



CS-DCM-20-HK Transmission Crossmember Hardware Kit

Parts Checklist

- (QTY 4) M16 x 230MM BOLTS
- (QTY 8) M16 WASHERS
- (QTY 4) M16 TOP LOCK NUTS

Install

1. 24mm—Remove factory hardware securing the driver's side of the transmission Crossmember if not already removed.
2. With the Carli Drop Bracket in place against the front of the crossmember, insert the provided hardware in the factory location securing the Carli Radius Arm Drop Brackets to the crossmember with a washer on each side.



3. On the passenger's side, the Catalytic Converter impedes removal of the factory bolt. Leave the factory nut engaged a couple threads and push the bolt-head away from the crossmember.
4. Use a Cut-off wheel to remove the heads of the bolts and remove them from the nut-side.



5. Insert the provided hardware from the opposite side of the crossmember. (front to rear)
6. Torque all hardware for the radius arm drops in the order outlined by the instructions.
7. These bolts are to be torques to 200lb/ft. once directed.

