

## Shift Linkage Kit

## INSTRUCTIONS

This kit is precision made and tested for proper kit. Some adjustments may be necessary due to different styles of Transmission Mount Systems and Engine/Transmission Installations. Fit is not guaranteed for use certain types of exhaust headers.

- 1. Remove original shift linkage and frame swivel (Diagram 1). Do not remove swivel stud bracket from frame if you ever intend to reinstall the original transmission.
- 2. Install transmission tab as shown in Diagram 2. Grease linkage end and install large washer and cotter pin in transmission lever. Connect linkage to steering column shift lever using original Linkage Adjustment Nut Diagram 3. If needed we do offer new 1175 Linkage Adjustment Nut and 1178 Lever Linkage Bushing.
- 3. Adjust linkage rod at column for proper park position. Tighten the adjustment nut against the 952 shaft. The 952 shaft slides in and out of adjustment nut to get a full shift pattern.
- 4. Replace the factory Powerglide Indicator Lens with the updated Turbo 350 or 400 Indicator Lens use 929 for 1955-56 Models and 930 on 1957 Models. To get indicator needle to align up properly you will need to adjust the Shift Indicator Wire Rod 936 for 1955-56 and 936A for 1957. This is done by lengthening or shortening it at the "S" curve in the wire. Diagram 4 (55-56 Shown)







