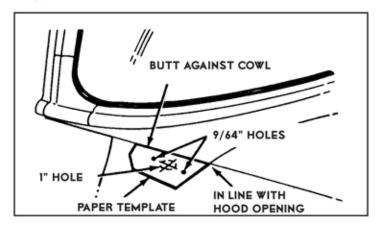
<u>Donehuk</u>

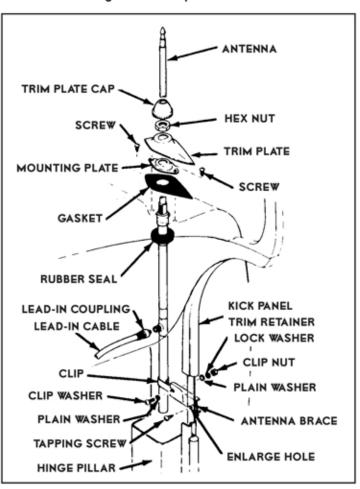
Antenna Assembly



- 1. Tape the template to the right hand front fender, with the long side of the template butting up against the cowl assembly, and the front of the template in line with the hood-to-cowl opening, as illustrated.
- 2. Centerpunch the three holes indicated on the template. Remove the template.
- 3. Drill a 1" diameter hole, using the centerpunch in the middle for the center.
- 4. Drill two 9/64" diameter holes, using the end centerpunches for center. Remove any burrs from the edges of the holes.
- 5. Insert a rod or screwdriver in the 1" diameter hole and knock out the rubber plug from the hinge pillar.
- 6. Install the gasket and the mounting plate over the holes, with the flat side of the "D" hole to the rear of the car, and secure in place with the two 3/8" long metal screws.
- 7. Remove the right cowl kick panel.
- 8. Remove the middle screw holding the kick panel trim retainer, and enlarge the hole in the kick panel trim retainer, and in the hinge pillar to provide a clearance hole for the screw.
- 9. Holding the radio antenna brace back of the hinge pillar, with the holes in the brace and in the pillar in line, reinstall the screw through the kick panel trim retainer, the hinge pillar, and into the antenna brace in which the screw now threads.
- 10. Slip the clip onto the antenna rod from the bottom (with the flat side of the clip on the same side as the antenna lead-in connector, as illustrated).

INSTRUCTIONS

- 11. Pass the antenna up through the drilled hole in the fender, until the rubber seal is firm against the hinge pillar hole from which the plug was removed, with the cable lead-in connector toward the radio.
- 12. Fasten the antenna clip to the brace (finger tighen only) with the 5/8" long screw, two plain washers, one lock washer and nut, as illustrated.
- 13. Install the outside trim plate over the antenna rod, and secure it in place with the special hex nut.
- 14. Install the trim plate cap over the antenna and secure in place.
- 15. Tighten the clip nut securely. (Refer to step 12).
- 16. Insert the jack end of the antenna lead-in cable into the radio, and screw the antenna lead-in coupling onto the antenna.
- 17. Reinstall the right cowl kick panel.



INSTRUCTIONS

Antenna Assembly Template

PASSENGER SIDE

No.788 (1955) ANTENNA INSTALLATION TEMPLATE

Note: '55 Antenna (#788) has teardrop top;

