



## CB008 – REAR CRADLE CHASSIS BRACES

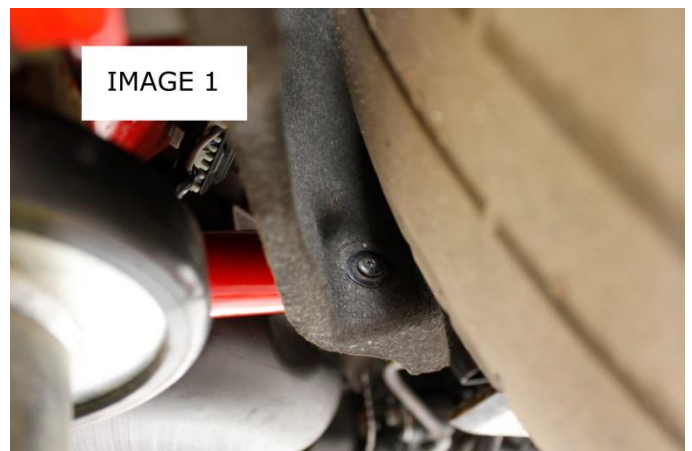
### RECOMMENDED TOOLS:

- Jack and jack stands
- T15 Torx socket and ¼" drive ratchet
- 15mm and 18mm sockets, deep well



### INSTALLATION:

1. Lift the rear of the vehicle and support with jack stands under the frame rails. Ensure your jack and jack stand placement doesn't interfere with the removal of the original chassis brace.
2. Using a T15 Torx socket, remove the small screw at the bottom of the rear splash shield, as seen in **IMAGE 1**.



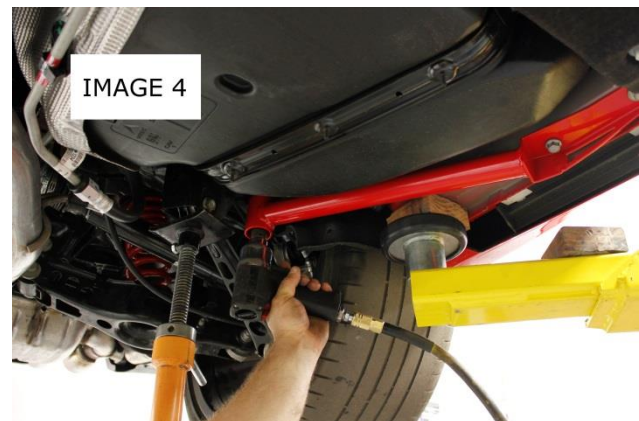
- Using a 15mm deep well socket, remove the front two bolts from the stock chassis brace, as seen in **IMAGE 2**.



- Using an 18mm socket, remove the rear cradle bolt, found at the rear of the stock chassis brace. Seen in **IMAGE 3**.
- Remove the stock chassis brace.
- Using the 18mm socket, first thread by hand the large rear bolt, leave loose once threaded.
- Using the 15mm socket, line up and thread in the two front bolts, do not tighten.



- Tighten the rear chassis bolt to 93 ft/lb, as seen in **IMAGE 4**.



- Tighten the front two bolts to 35 ft/lbs, as seen in **IMAGE 5**.
- Follow same instructions to install the opposite side, then lower the vehicle.



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