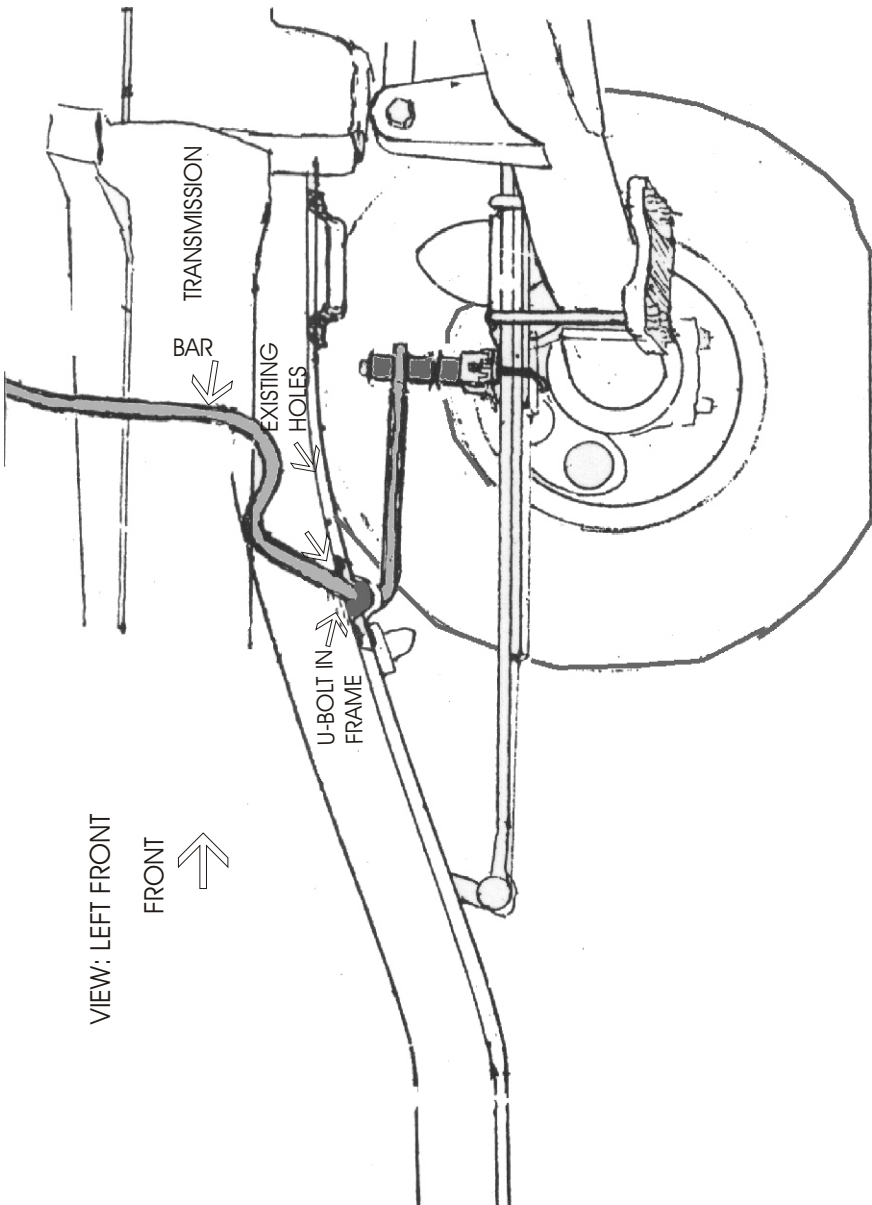
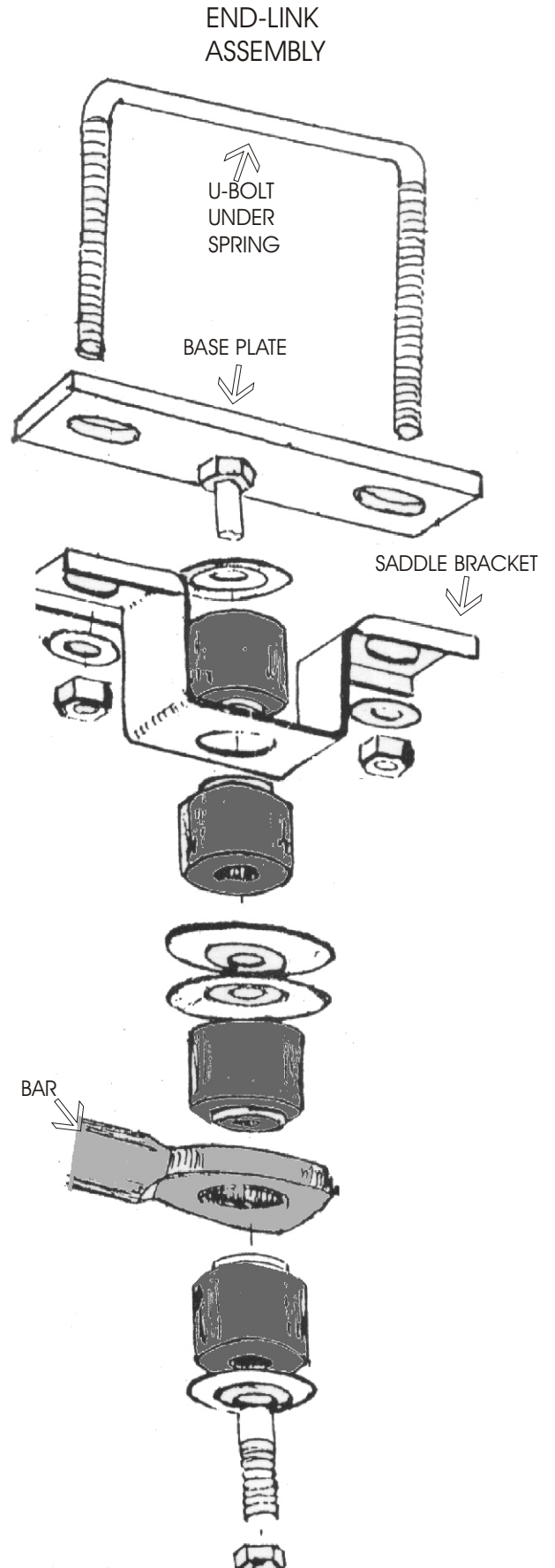
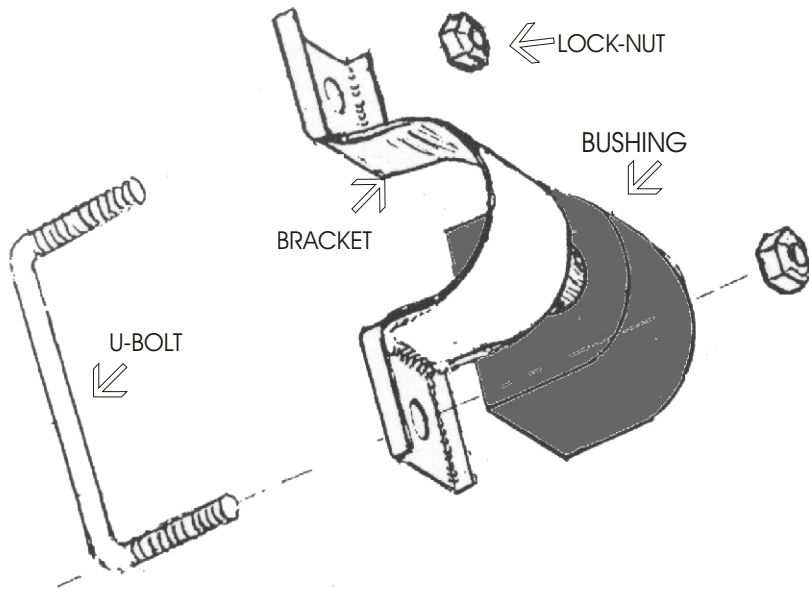


DIRECTION 718



## DIRECTIONS 718

**NOTE:** Due to the unusual poor design of the O.E. sway bar (if so equipped) this heavy duty bar is not designed to go in the original location.

- STEP #1.** Locate the rear most of the two existing holes in the underside of the frame. It will be near the rear snubber above the spring.
- STEP #2.** Using the bar bracket as a template from this hole, mark to the rear the correct distance for the second hole. Check this again with the short-legged U-bolt. Drill this hole with a 3/8" bit and also run the bit through the existing hole to clear it to 3/8".
- STEP #3.** Place a lock nut on the U-bolt and insert the other leg through the bar bracket and insert it into one hole. Maneuver it until it falls through the other hole. After placing the bar in the bracket (dip down and arms forward) start the other lock-nut on the last U-bolt leg. Repeat on the side.
- STEP #4.** Slip D-bushing onto the bar and slide them down the bar into their bracket.
- STEP #5.** Assemble the end-links as shown. Start by placing a cupped washer, and a bushing on the center bolt and then the saddle bracket. When saddle bracket is assembled via the bushings and washer to the bar eye, rest the saddles on the base plate of top of the spring. Repeat on the other side.
- STEP #6.** Pass the longer legged U-bolt up from between so as to clamp around under the spring and so as to engage the holes in the base plate and saddle. Drop on the flat washer and secure with the lock-nuts provided. Tighten to 10ft/lbs. Return to the frame bracket and tighten the lock nuts there to 10 ft./lbs. The end-link nuts should just be tight enough to keep the assembly snug.
- STEP #7.** After the installation is complete, bounce the car to check the clearance of all parts throughout the suspension travel distance. Turn the steering from lock to lock to make sure all parts clear throughout the suspension travel distance.
- STEP #8.** Road test your car to familiarize yourself to its new handling. As we cannot supervise balance and control this kit should be used in conjunction with our rear sway bar.

### HARDWARE

|   |                  |   |                 |
|---|------------------|---|-----------------|
| 2 | RH 013 End-Links | 4 | RH 104 Washers  |
| 2 | RH 041 Brackets  | 2 | RH 403 U-Bolts  |
| 2 | RH 031 Plates    | 2 | RH 402 U-Bolts  |
| 8 | RH 304 Lock-Nuts | 2 | RH 040 Brackets |
| 2 | RH 507 Bushings  |   |                 |