

**DIRECTION # 524**

**SAMURAI FRONT**

- STEP #1:** Remove the original hollow front bar. Remove the end-link assemblies from the spring perch, but retain the hanger platform on the frame (remove only the bar bushing and bracket).
- STEP #2:** Place the D-bushings around the bar mid-section near the bends. Place bracket over bushings and bolt them to the factory stand-offs.
- STEP #3:** Using the bolt provided, bolt the angle bracket to the spring perch where the original end-link was bolted. (See illustration for angle position).
- STEP #4:** Assemble the end-link as shown so as to connect the eye of the bar to the large hole in the angle bracket. Tighten the end link nut only enough to keep assembly snug.
- STEP #5:** Bounce the vehicle so as to assure the bar clears throughout the travel distance. Turn the wheels lock to lock to assure the assembly clears through the steering range.
- STEP #6:** Road test your vehicle to accustom yourself to its new handling.
- NOTE: AS WE CANNOT SUPERVISE YOUR INSTALLATION, OR YOUR DRIVING WE CANNOT BE RESPONSIBLE FOR MORE THAN THE COST OF THE KIT IT IS IMPORTANT THAT BOTH OUR FRONT AND REAR KIT BE INSTALLED ON THIS VEHICLE. THE REAR BAR IS OUR STOCK NUMBER #434**

**HARDWARE:**

<b>2 RH 046W</b>	<b>BRACKETS</b>
<b>2 UB 614W</b>	<b>BUSHINGS</b>
<b>2 RH 023</b>	<b>ANGLES</b>
<b>2 RH 013</b>	<b>END-LINKS</b>
<b>2 RH 239</b>	<b>FASTENER BOLTS</b>
<b>4 RH 104</b>	<b>WASHERS</b>