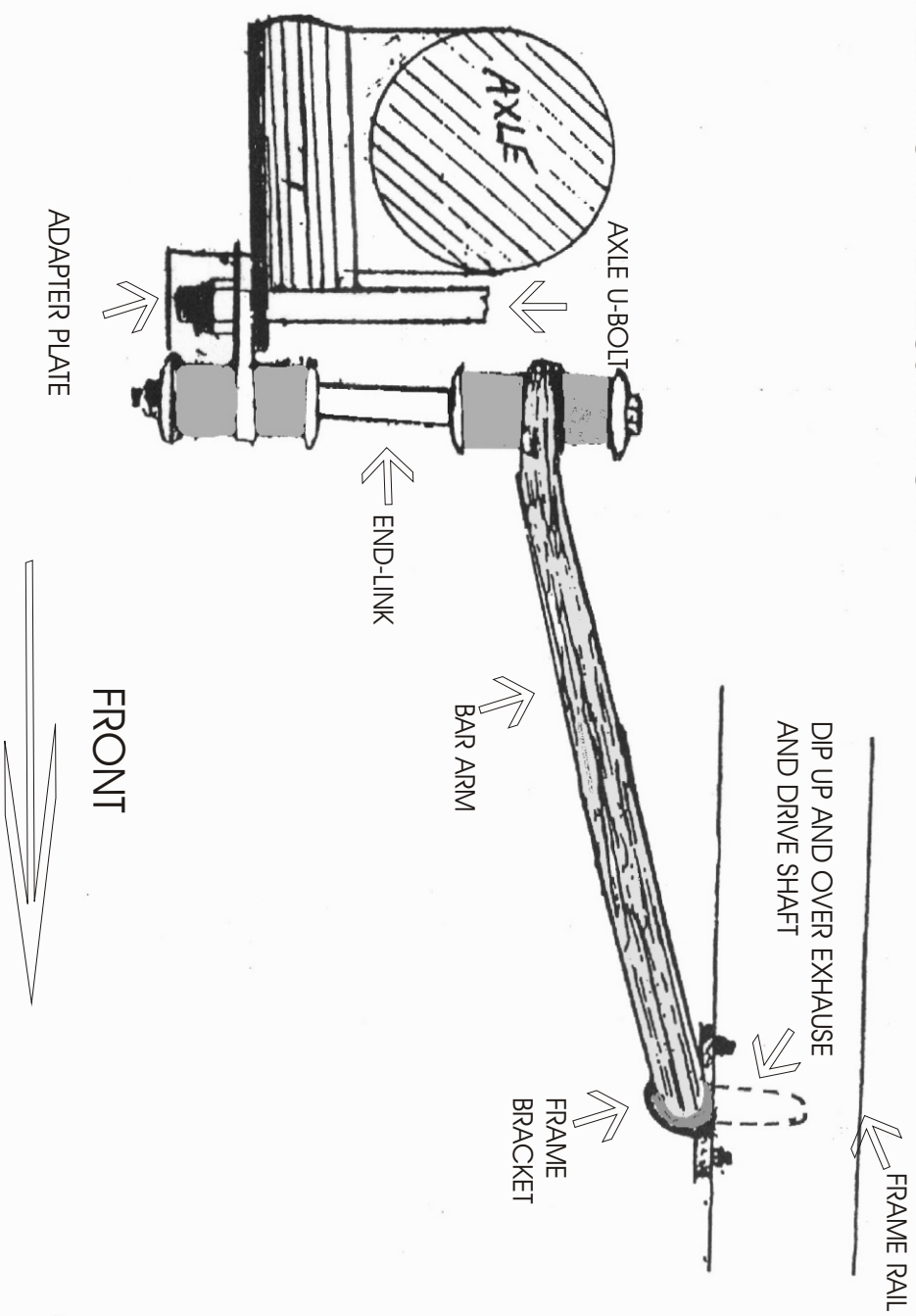


DIRECTION 442

P-30 CHASSIS

NOTE: ON THE P-30 CHASSIS THE LEAF SPRINGS ARE MOUNTED TO THE OUTSIDE OF THE FRAME RAILS. FOR PROPER INSTALLATION OF THE LEAF SPRINGS HAVE BEEN OMITTED FROM THE ILLUSTRATION.



DIRECTIONS 442

- STEP 1.** Remove forward inboard nut from under the spring perch. Place adapter angle on the U-bolt and replace the nut leaving it loose enough to adjust the angle to match the eyes of the bar. Repeat for other side.
- STEP 2.** Place bar with the dip up over the exhaust and drive shaft area. Assemble end-links so as to connect bar eyes to adapter plates. Tighten end-links until they are snug.
- STEP 3.** Place the D-bushings around the mid-section of the bar as close to the shoulders as possible. Place the frame bracket over the D-bushings. Raise bar to the bottom of the frame rails and adjust so that the ends of the eyes are 1" from the axle. End-links can tilt 10 degrees forward without any adverse affects. Mark frame for drilling.
- STEP 4.** Drill two holes in each frame rail using a 3/8" drill bit. Next using the bolts, washers and nuts supplied secure frame brackets to frame rails.
- STEP 5.** Tighten the nuts that hold the adapter angles on the spring perch and adjust so that end-links are as close to vertical as possible. Now tighten end-link assembly so that it is snug. Do not over tighten. Check for clearance throughout suspension travel.
- STEP 6.** Test drive your truck and accustom yourself to its new handling. As we cannot supervise your installation or your driving, we cannot be held responsible for more than the cost of the kit.

HARDWARE

2	RH 035B	Adapter Angles
2	RH 012U	End-Links
2	UB 615W	Urethane D-Bushings
4	RH 214	Bolts
4	RH 304	Lock-Nuts
8	RH 104	Washers
2	UB 072W	Frame Brackets